

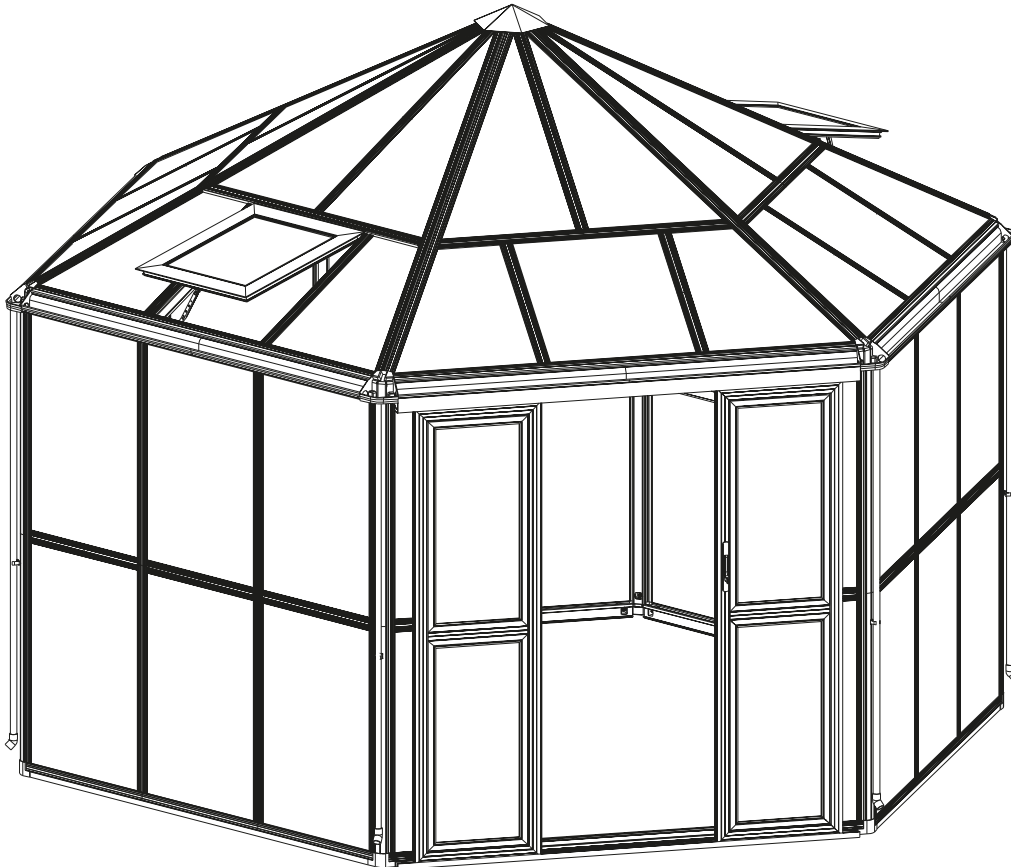


Handleiding

Green Diamond 200

GM805200

Assembly Instructions



MODEL: GM36002

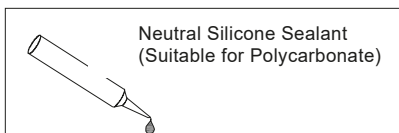
PRODUCT SIZE(LxWxH):390x343x290cm

PLEASE READ CAREFULLY BEFORE ASSEMBLY

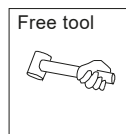
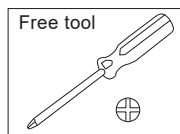
Assembly and Maintenance Advice

1. For safety purposes, we strongly recommend that the product will be assembled by at least two people.
2. Some parts have sharp edges. Please be careful when handling components. Always wear gloves, shoes and safety goggles during assembly.
3. DO NOT climb or stand on the roof, heavy articles should not be leaned against the greenhouse.
4. Keep roof and gutter clean of snow, dirt & leaves. Large amounts of snow on roof can damage the product, making it unsafe to stand below or nearby.
5. When your product needs cleaning, use a mild detergent solution and rinse with cold clean water. Do not use acetone, abrasive cleaners or other special detergents to clean the panels.

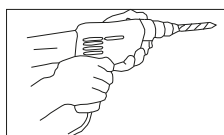
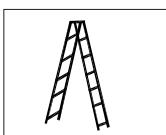
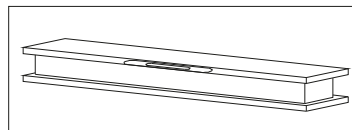
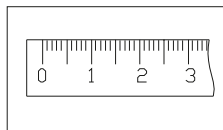
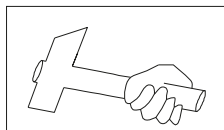
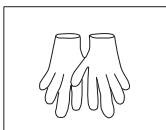
Component required but not provided:



Tools Provided:



Tools Required when Assembly (Not Provided)



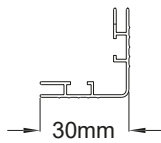
Assembly at least by two Persons



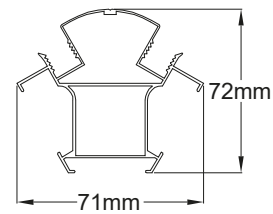
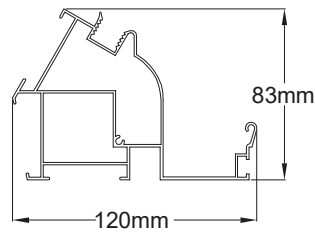
Functions and Features:

1. Compared with traditional greenhouses, this exciting new product features many significant improvements. The hollow box profile aluminium framing is much stronger than other greenhouses and it can withstand much greater pressure. Wind resistance up to 12th typhoon (40M/S or 120KM/H). Weight Support 80KGS/M2, Snow load capability over 40CM.

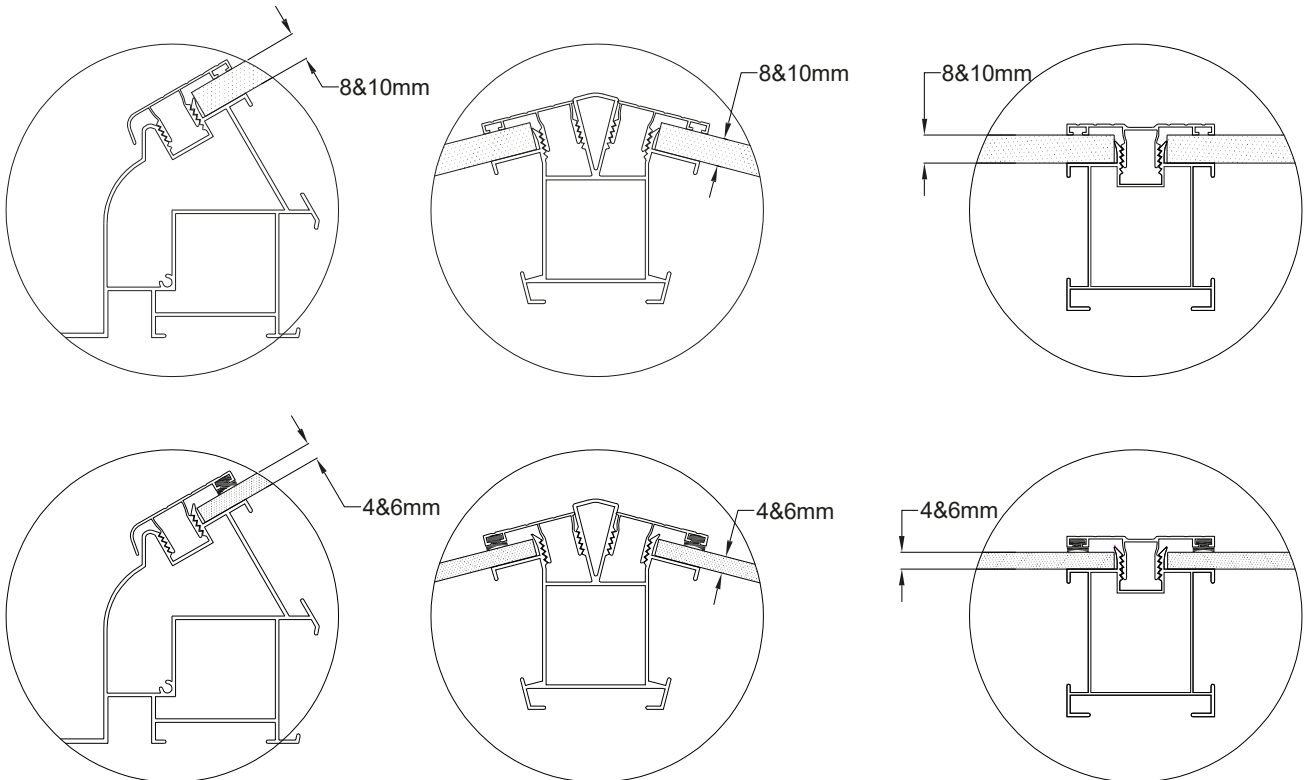
Traditional Greenhouse



New Circle Greenhouse

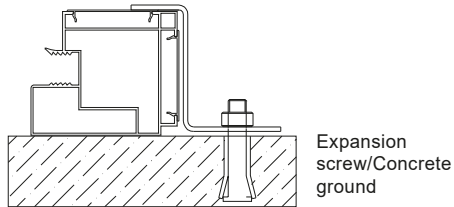


2. These greenhouses can be glazed with glass or polycarbonate of varying thicknesses.



* If you are glazing this greenhouse with glass you will need to slide the rubber gaskets (provided) into the bar capping.

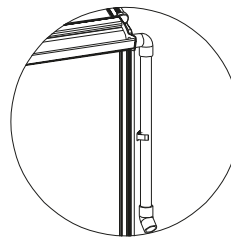
3. Base anchor brackets are included as standard with expanding bolts to ensure a secure fixing into concrete or paving. Alternatively, you can use the brackets to fix into a timber base with wood screws.



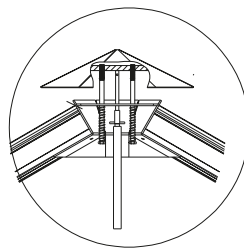
4. Our unique frame connectors (2.5mm thick) make much stronger joints than conventional greenhouses.



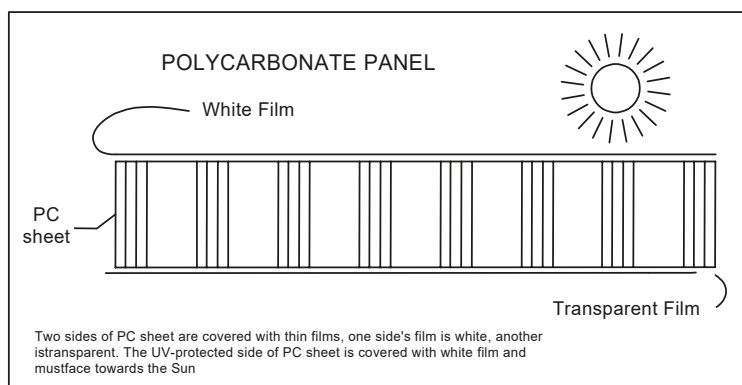
5. The strong two part eaves include a gutter. Downpipes are also included as standard so you can collect rainwater.







6. Automatic Roof Cap. The roof cap can open or close automatically.








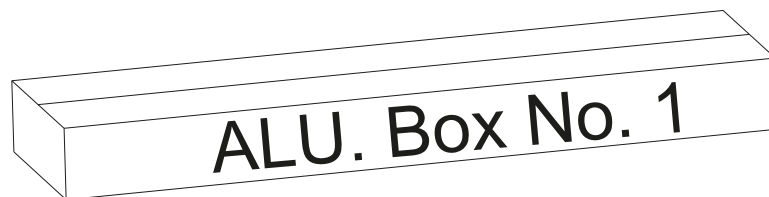
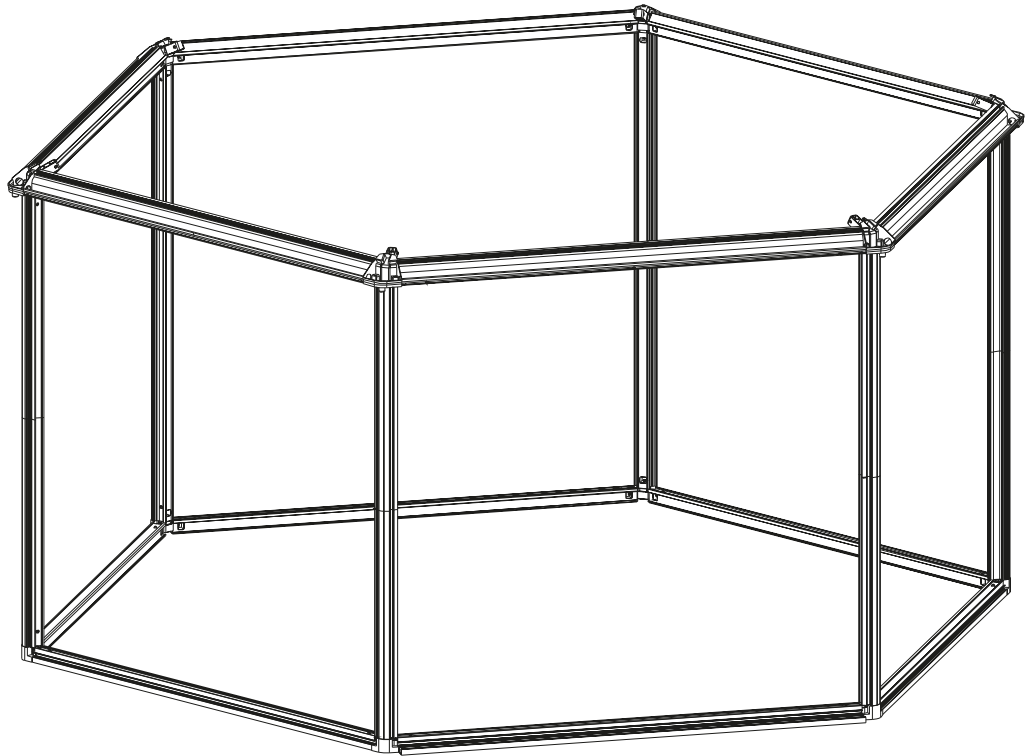
7. Each Polycarbonate Panel comes with UV protected properties. Please ensure the clear film with the text faces out, toward the sun. Remove both films before installation of the panels.












ALU. Box No.1







	PART	NO	QTY
1		L01A	6
2		L08A	5
3		L07	6
4		L10	1

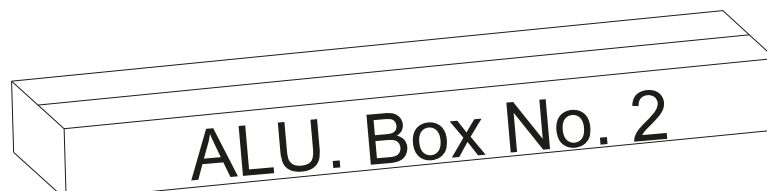
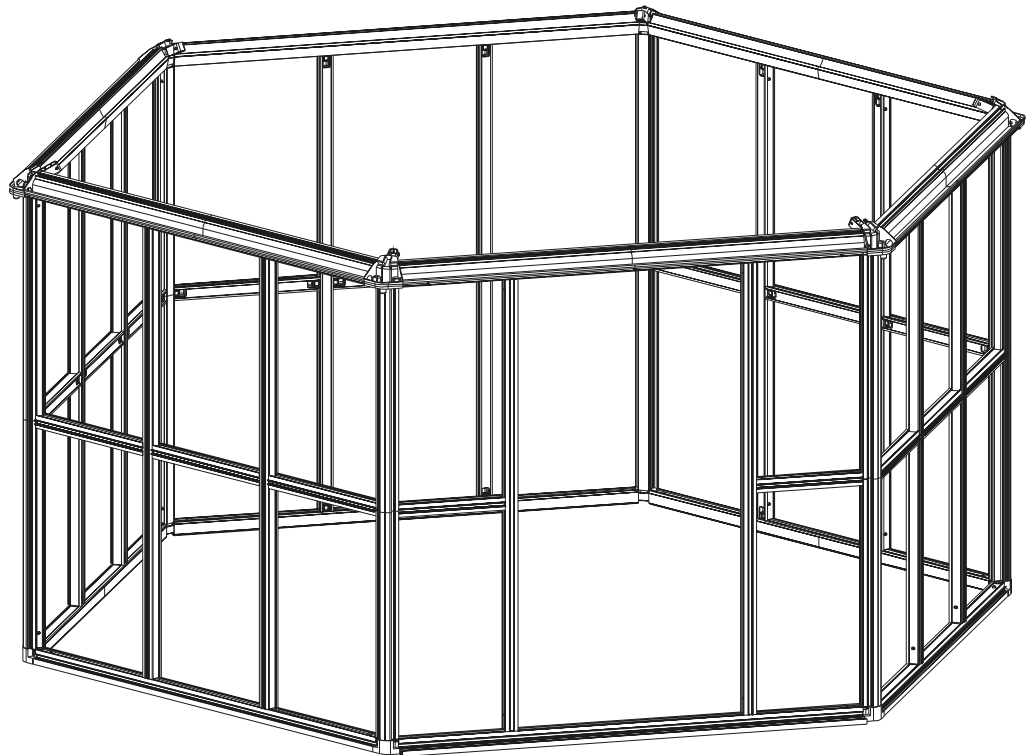
PART	NO	QTY
	A37	16
	A41	6
	A42	6
	A38	88
	A39	12
















ALU. Box No.2

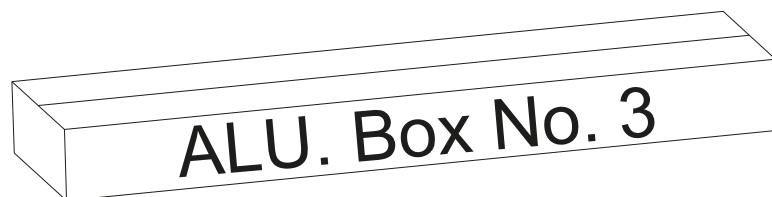
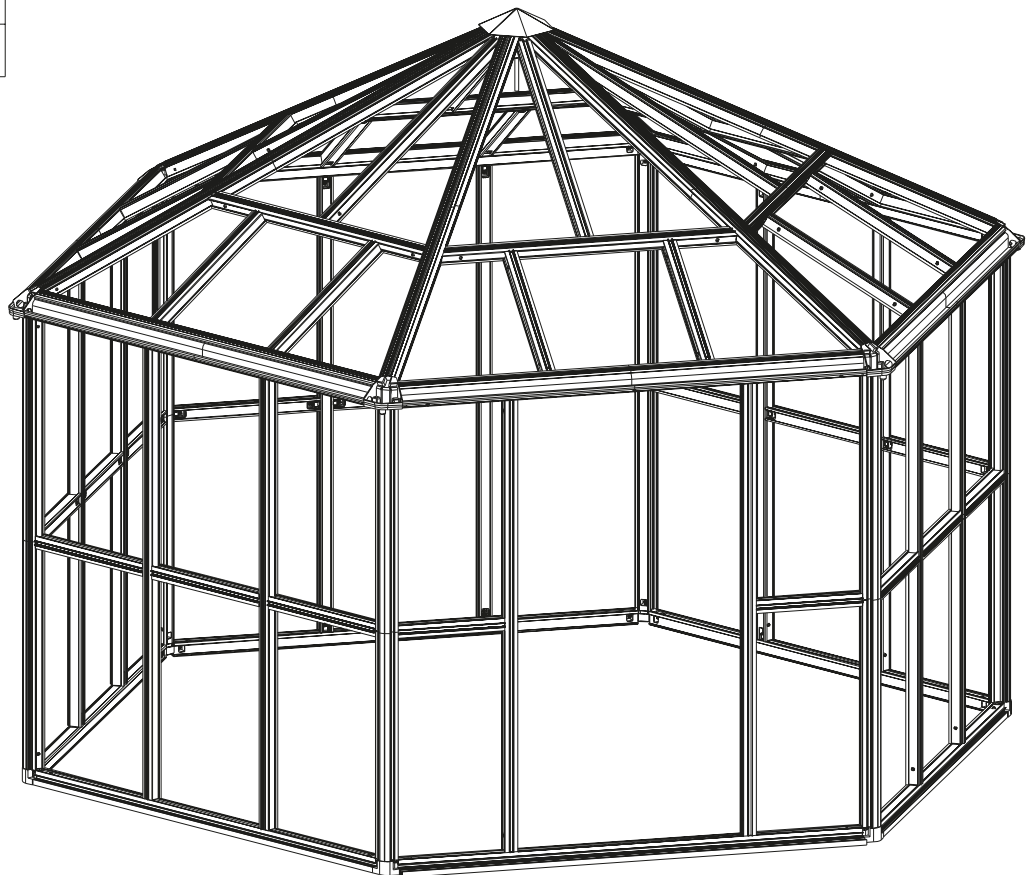
	PART	NO	QTY
1		L23C	87
2		L23D	68
3		L23A	20
		L23B	12
4		L23E	10
		L23N	2
5		L02A	12
6		L02G	2
7		L02K	15

PART	NO	QTY
	D34	1
	D35	1
	S18 M8X150	2
	H30	1
	H32	2
	H31	1



ALU. Box No.3

	PART	NO	QTY
1		L03A	6
2		L02C	6
3		L02D	12
4		L02E	6
5		L24A	6
		L24B	12
6		L24F	12
		L24G	12
7		L25A	12
		L25B	12
8		L25C	18
		L25D	36
		L25E	6



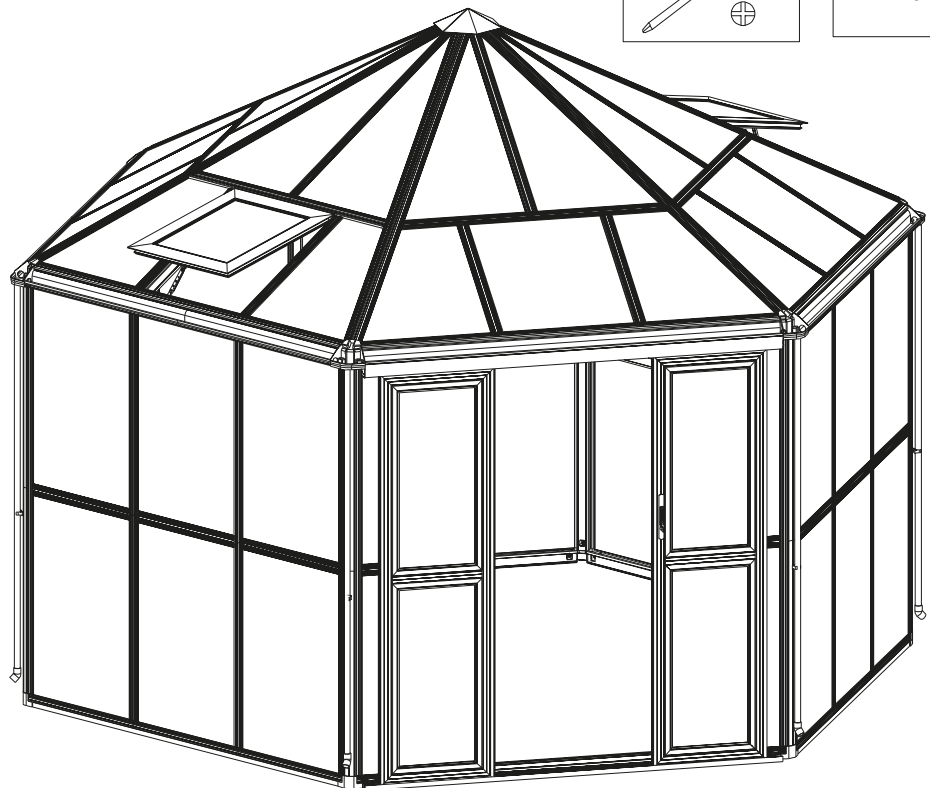
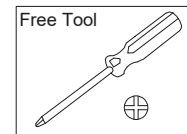
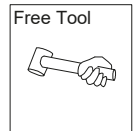
ALU. Box No.4

	PART	NO	QTY
1		L09	6
2		L11A	12
3		L11B	12
4		L11D	15
		L11E	2
5		L12A	12
6		L12C	6
7		L12D	12
8		L12K	15
9		L12E	4
		L12F	2
10		L14	1
11		L22	2
12		L30	6
13		L19A	4
14		L19B	2
15		L20	2
16		L11F	4
		L11G	4
17		L13	1
18		L16A	8
19		L16B	8
20		L17	2
21		L18A	2
		L18B	1
		L18C	1
22		L18D	4
23		L11H	8
		L11J	8

PART	NO	QTY
	A01	2
	A49	2
	D32	4
	D33	12
	D36	2
	D96	2
	D335	2
	H18	4
	H20	4
	H21	1
	H22	2
	M4	
	H33	2

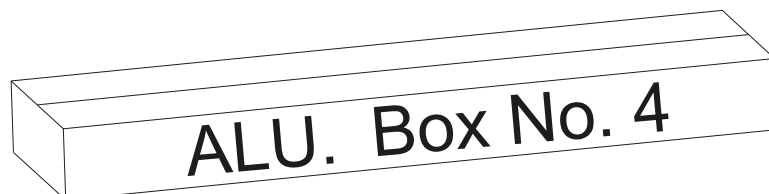
PART	NO	QTY
	S05	21
	M6X12	
	S15	2
	M4X10	
	S17	4
	M8X35	
	M03	3
	M6	
	M06	4
	M8	
	M07	21
	M6	
	Z02	4
	Ø4X16D	
	Z04	12
	Ø4X8	
	Z12	8
	Ø4X50	
	Z14	12
	M4.2X25	
	Z22	6
	Ø4X16	

PART	NO	QTY
	J16	6
	J17	6
	J29	12
	J30	12
	J93	6
	J92	6







Base

	PART	NO	QTY
1		D78	17
2		S08	17
		M8X60	




PC. Box

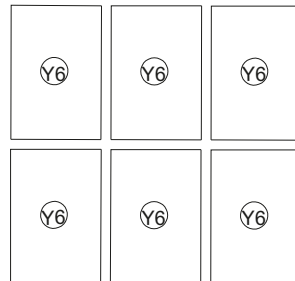
	PART	NO	QTY
1		Y6	30
2		Y7	4
3		Y11	4

PART	NO	QTY
	J147	192M

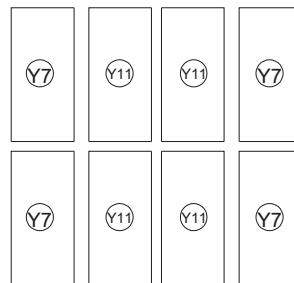
Rubber for walls only
(Provided for glass only)

PART	NO	QTY
	J147	123M

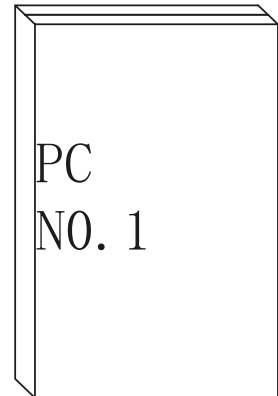
Rubber for walls only
(Provided for glass only)









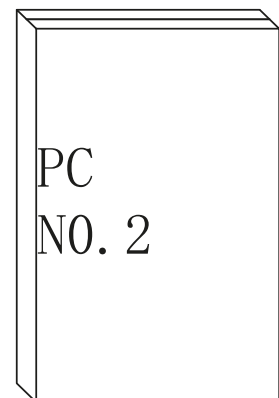
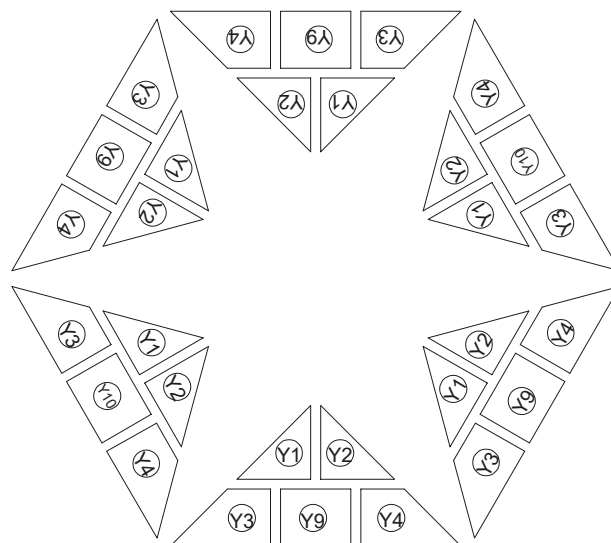
X5



X1

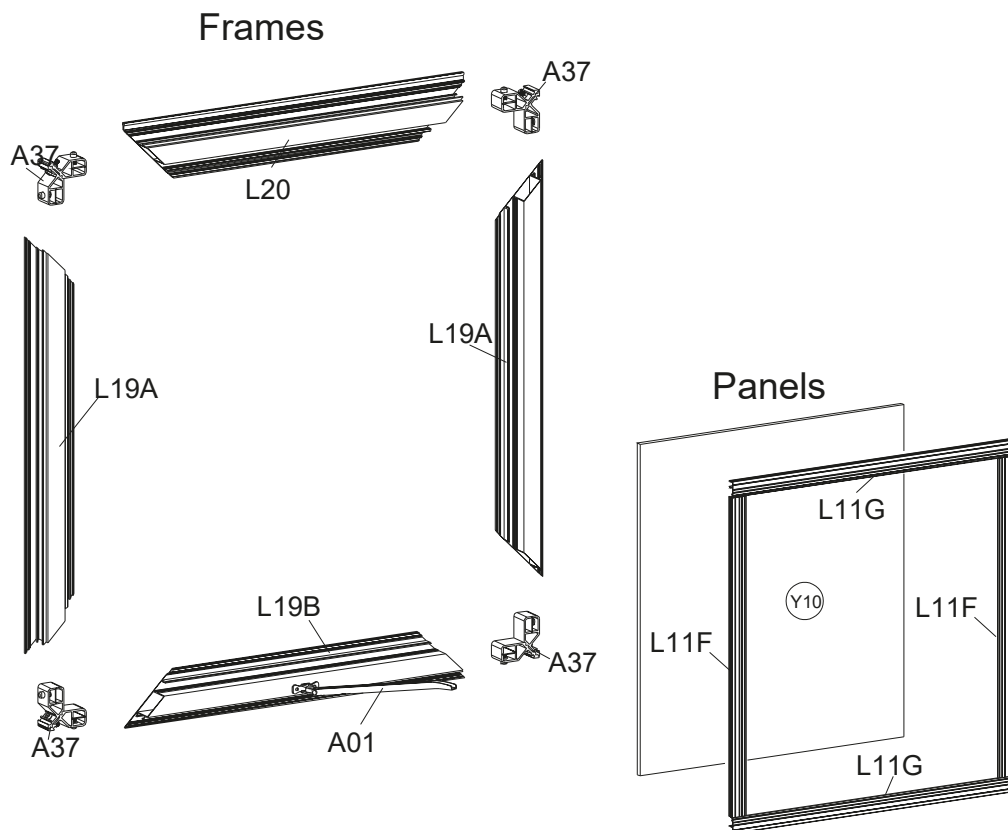


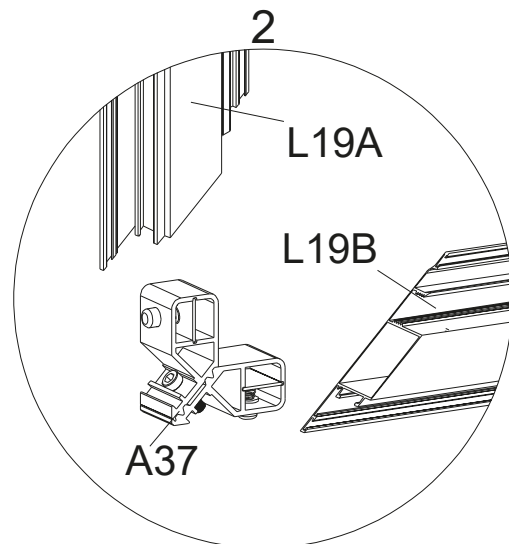
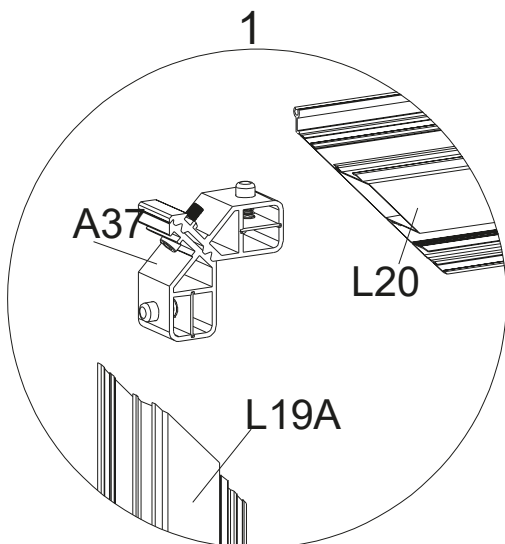
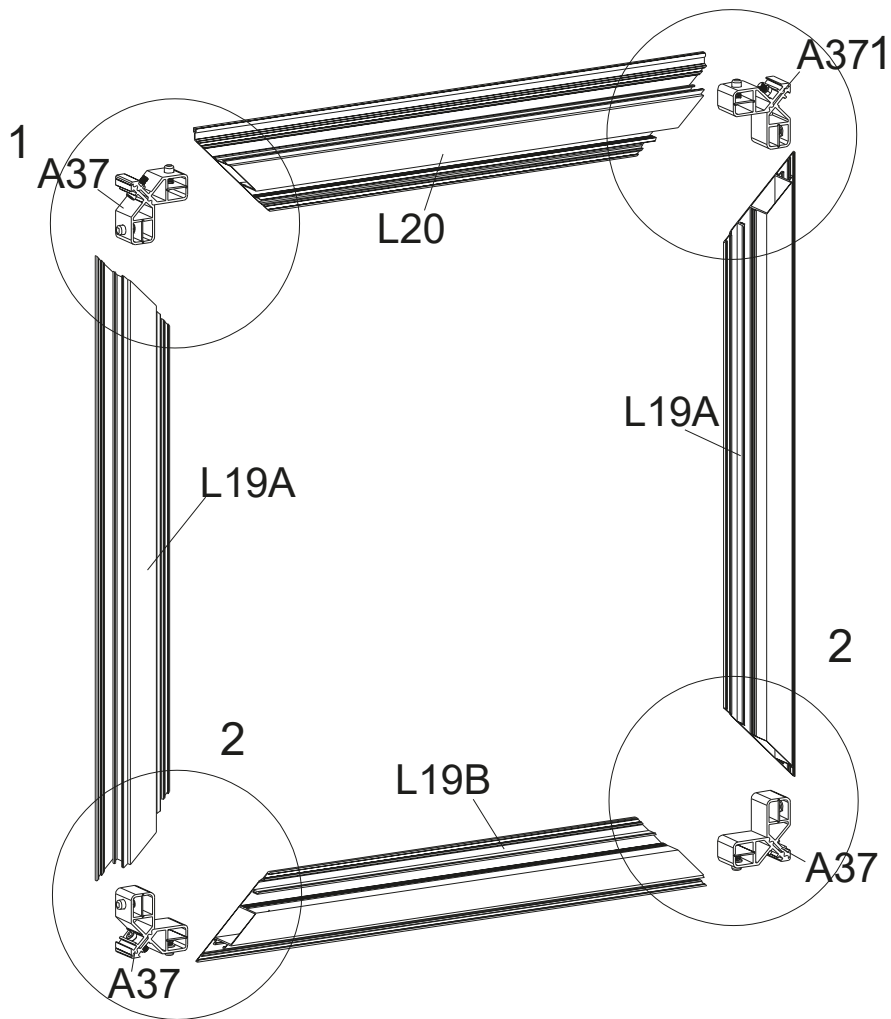
	PART	NO	QTY
1		Y1	6
2		Y2	6
3		Y3	6
4		Y4	6
5		Y9	4
6		Y10	2



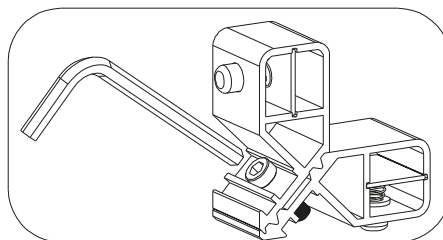
PART	NO	QTY
1	L11F	4
2	L11G	4
3	L19A	4
4	L19B	2
5	L20	2
6	A37	8
7	A01	2
8	Z04 Ø4X8	4
9	Y10	2

Roof Vents Assembly x 2PCS

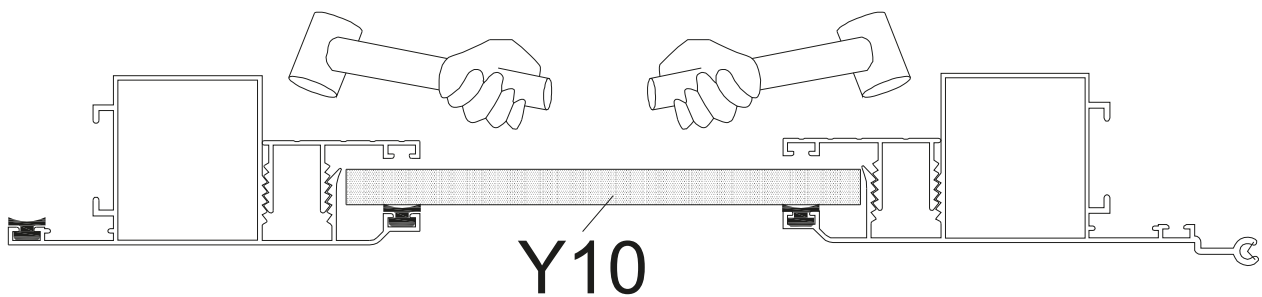
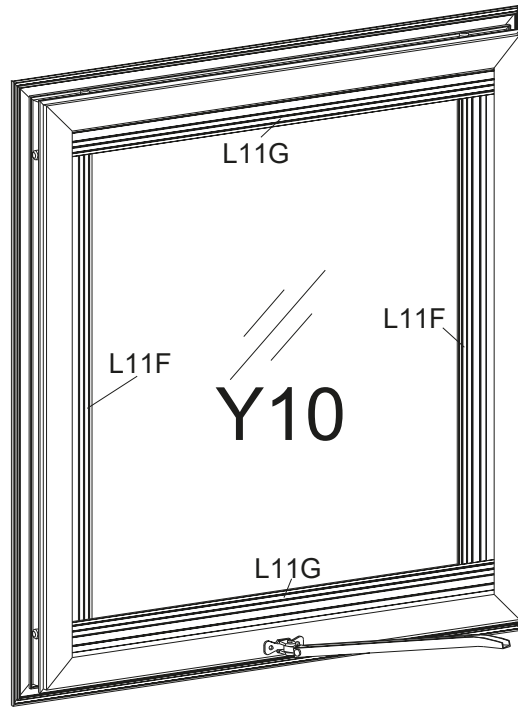




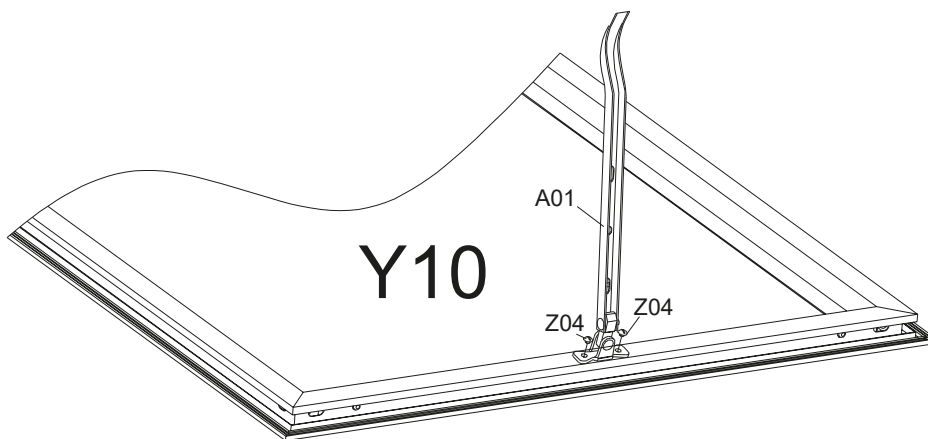
Push down the button on connector A37 before inserting it into the end of the frame profile.



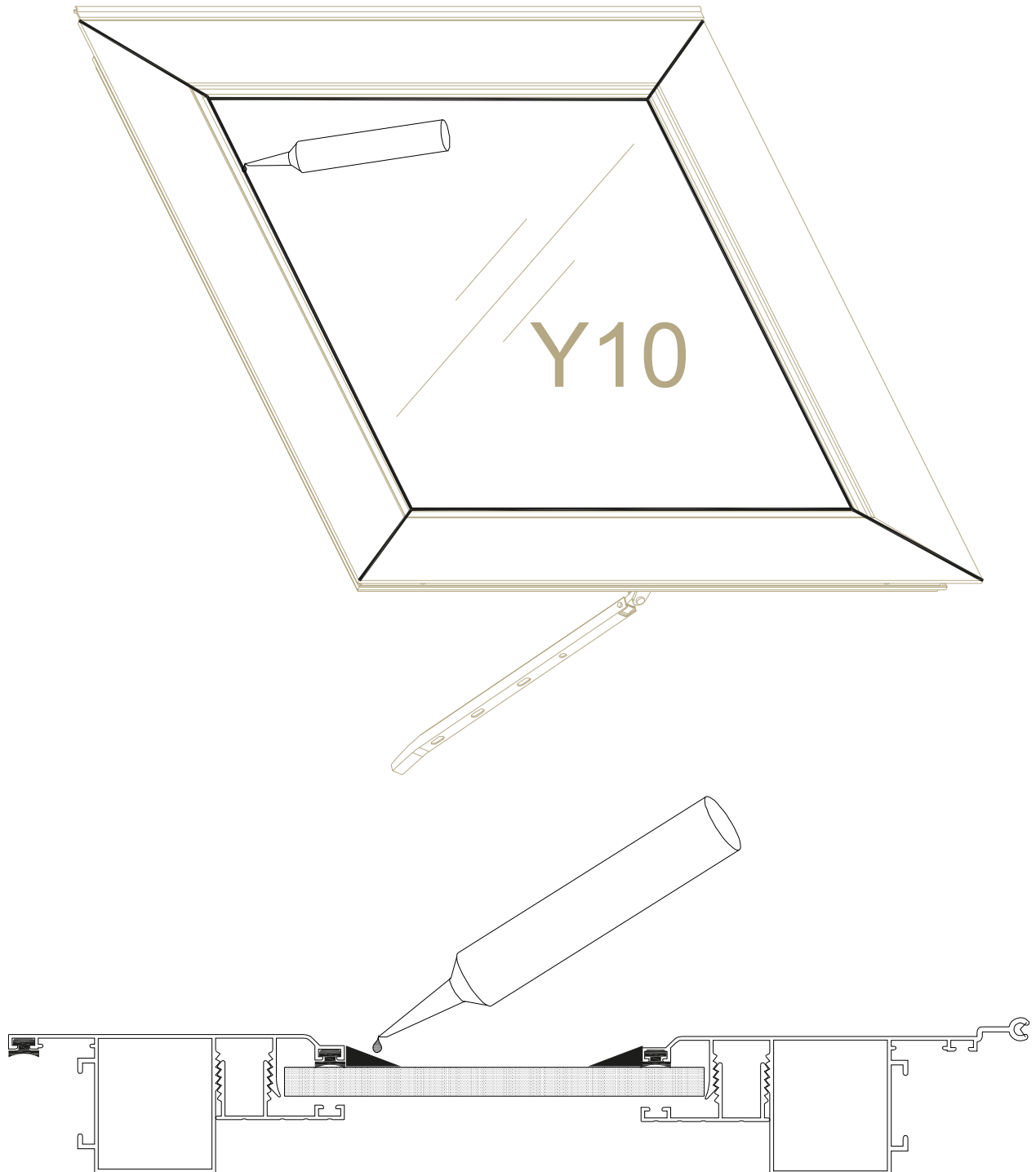
After connector A37 has been fitted, use the hole in the profile to tighten the connector in place.























First the glazing panel Y10 should be loosely retained by the bar capping profiles L11F and L11G. Next tap the bar capping gently into position with a rubber mallet.



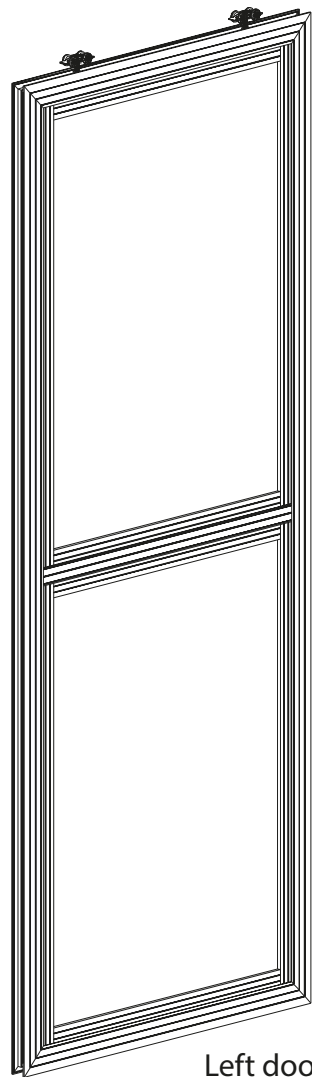
Fix the A01 vent arms using Z04 screws.



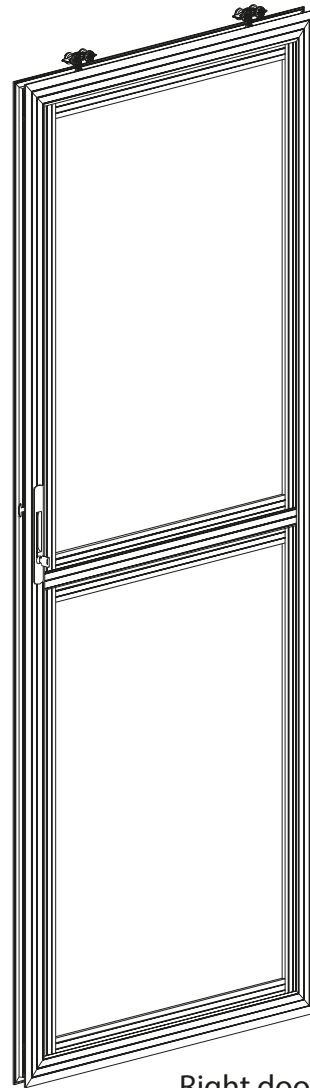
Fill the gap with silicone sealant on 4 sides to avoid any leaking.

	PART	NO	QTY		PART	NO	QTY		PART	NO	QTY
1		L13	1	1		A37	8	1		Y11	4
2		L16A	8	2		H18	4				
3		L16B	8	3		S17 M8X35	4				
4		L17	2	4		M06 M8	4				
5		L18A	2	5		Z12 Ø4X50	8				
6		L18B	1	6		S15 M4X10	2				
7		L18C	1	7		H22 M4	2				
8		L18D	4	8		H21	1				
9		L11H	8	9		H20	4				
10		L11J	8								

Door Assembly



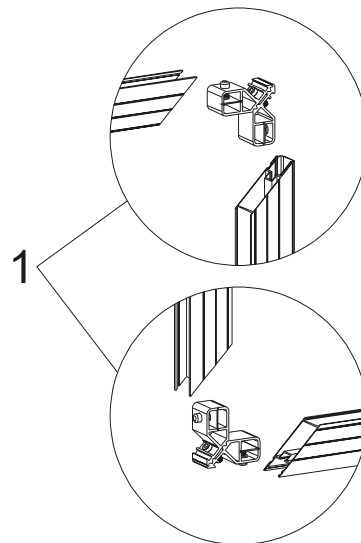
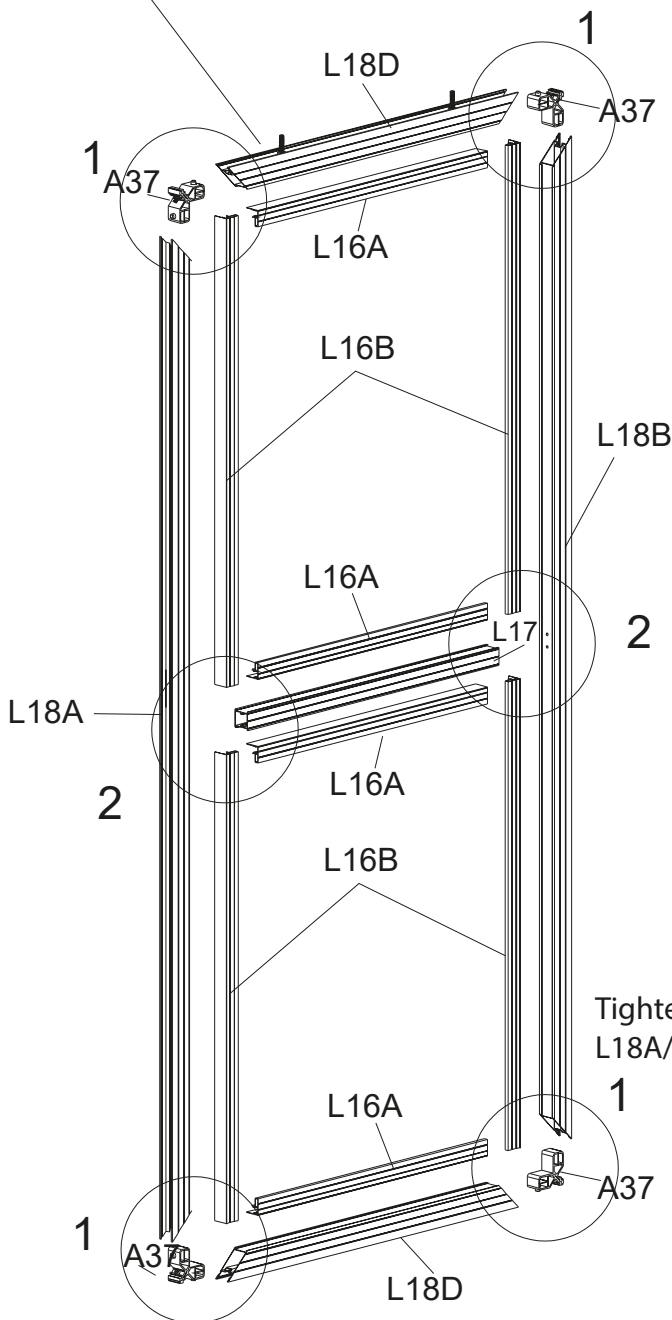
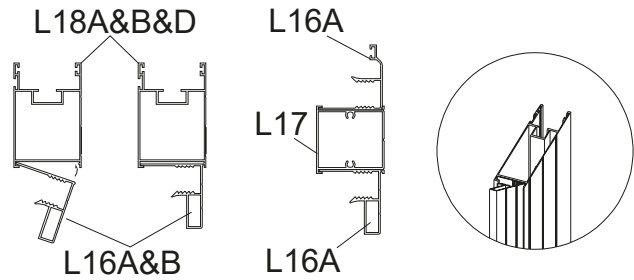
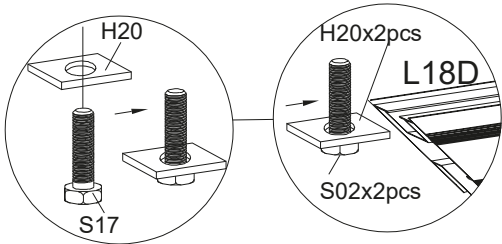
Left door



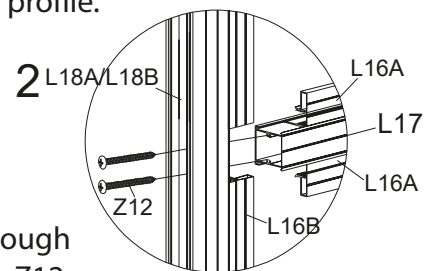
Right door

Left Door

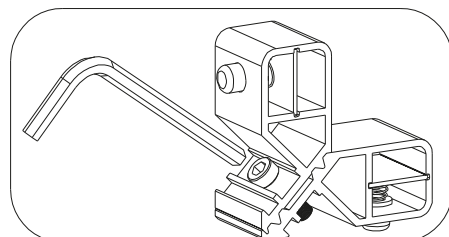
Put L16A into L17 and L18D and put L16B into L18A and L18B, then assemble the door frames using connector A37, as shown in the sketches below.



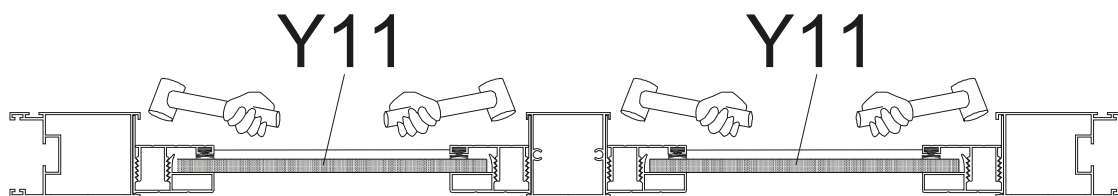
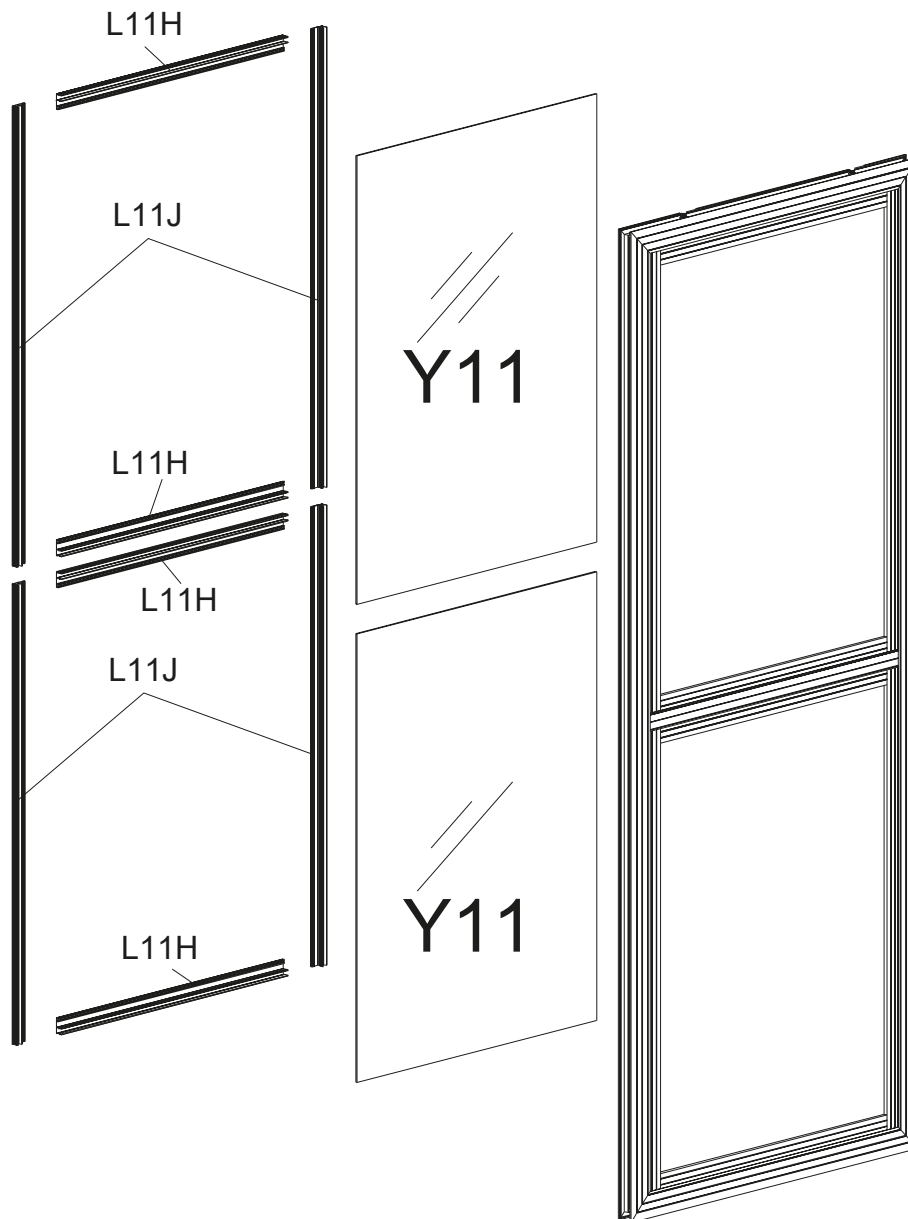
Push down the button on connector A37 before inserting it into the end of the frame profile.



Tighten L17 through L18A/L18B with Z12.

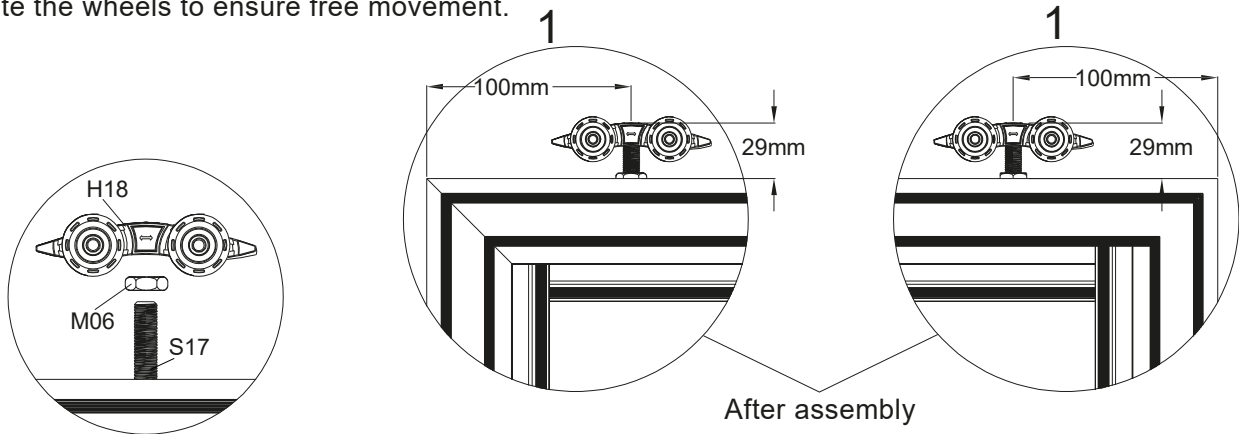


After connector A37 has been fitted, use the hole in the profile to tighten the connector in place.

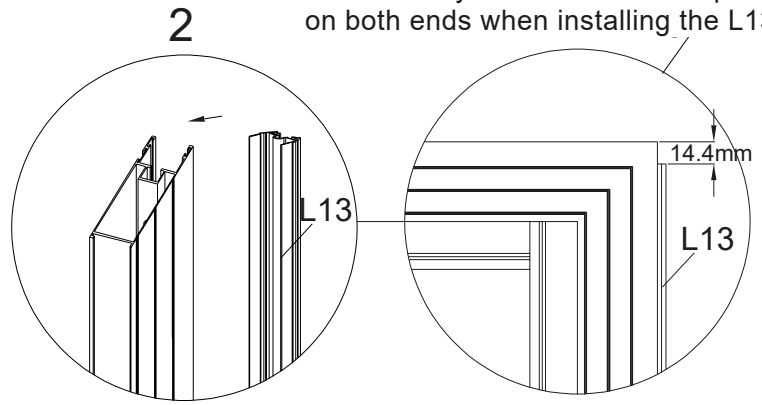
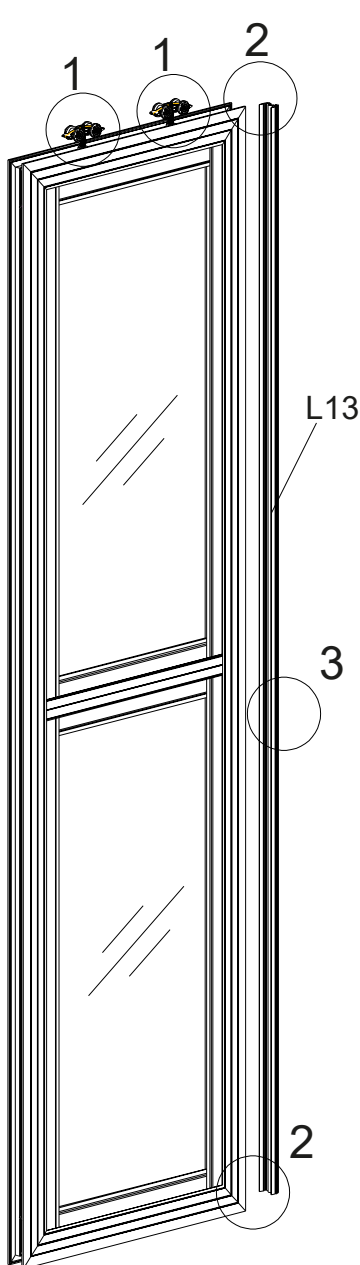


First the glazing panels should be loosely retained by the bar capping profiles L11H and L11J. Next tap the bar capping gently into position with a rubber mallet,

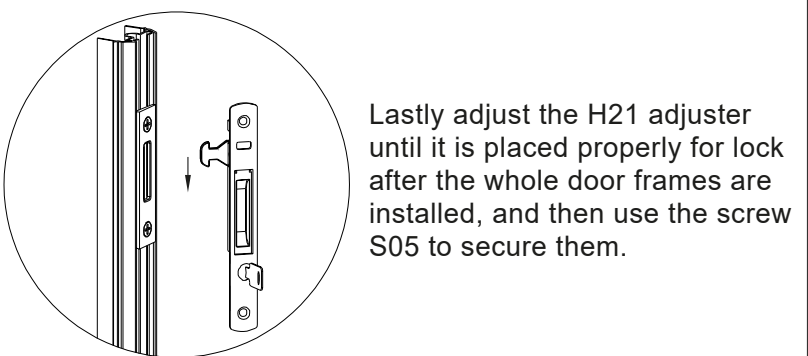
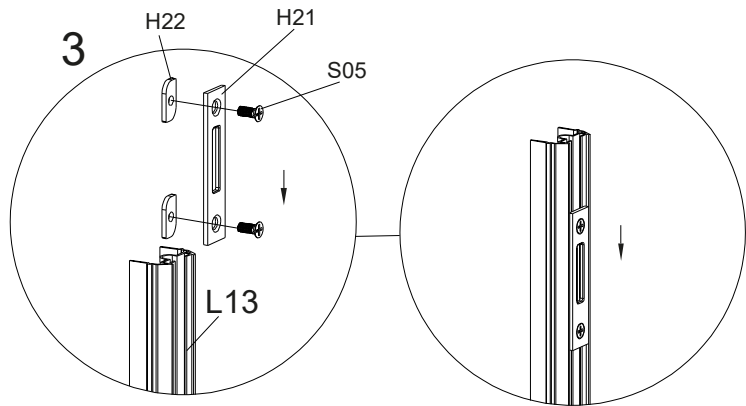
Slide 2xS17 into L18D, positioned 100mm away from each edge. Secure S17 using M06 bolts, then rotate the wheels to ensure free movement.



NOTE: Make sure you leave 14.4mm space on both ends when installing the L13



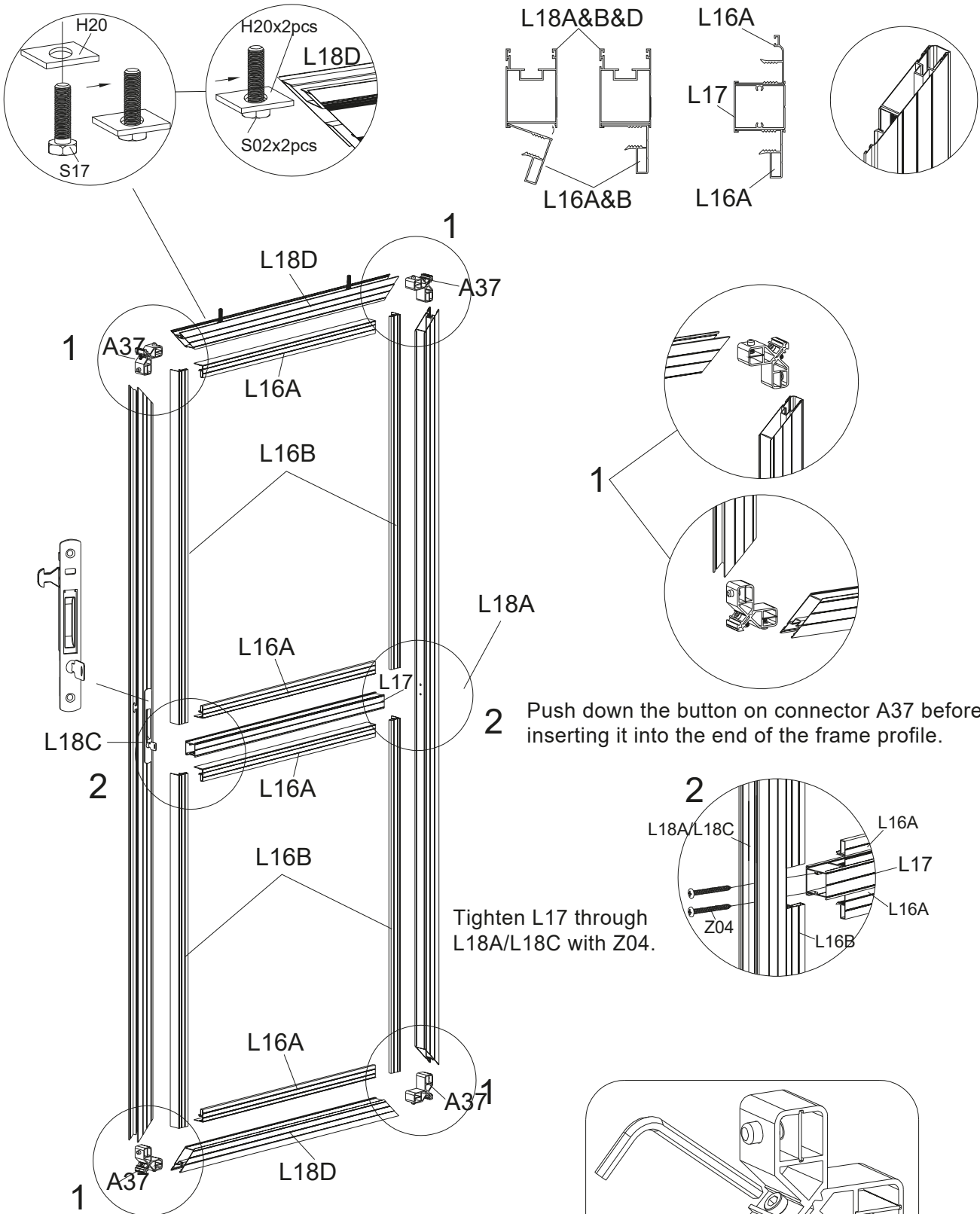
Bolt them together but not over tighten before sliding into the L13 channel, and then slide the whole H21 adjuster into the L13 channel for future adjustment as below.



Lastly adjust the H21 adjuster until it is placed properly for lock after the whole door frames are installed, and then use the screw S05 to secure them.

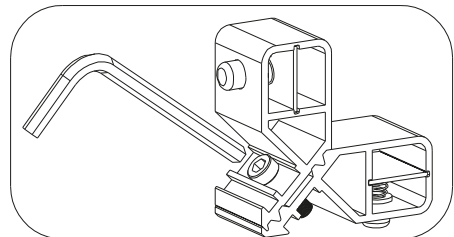
Right Door

Put L16A into L17 and L18D and put L16B into L18A and L18C, then assemble the door frames using connector A37, as shown in the sketches below.



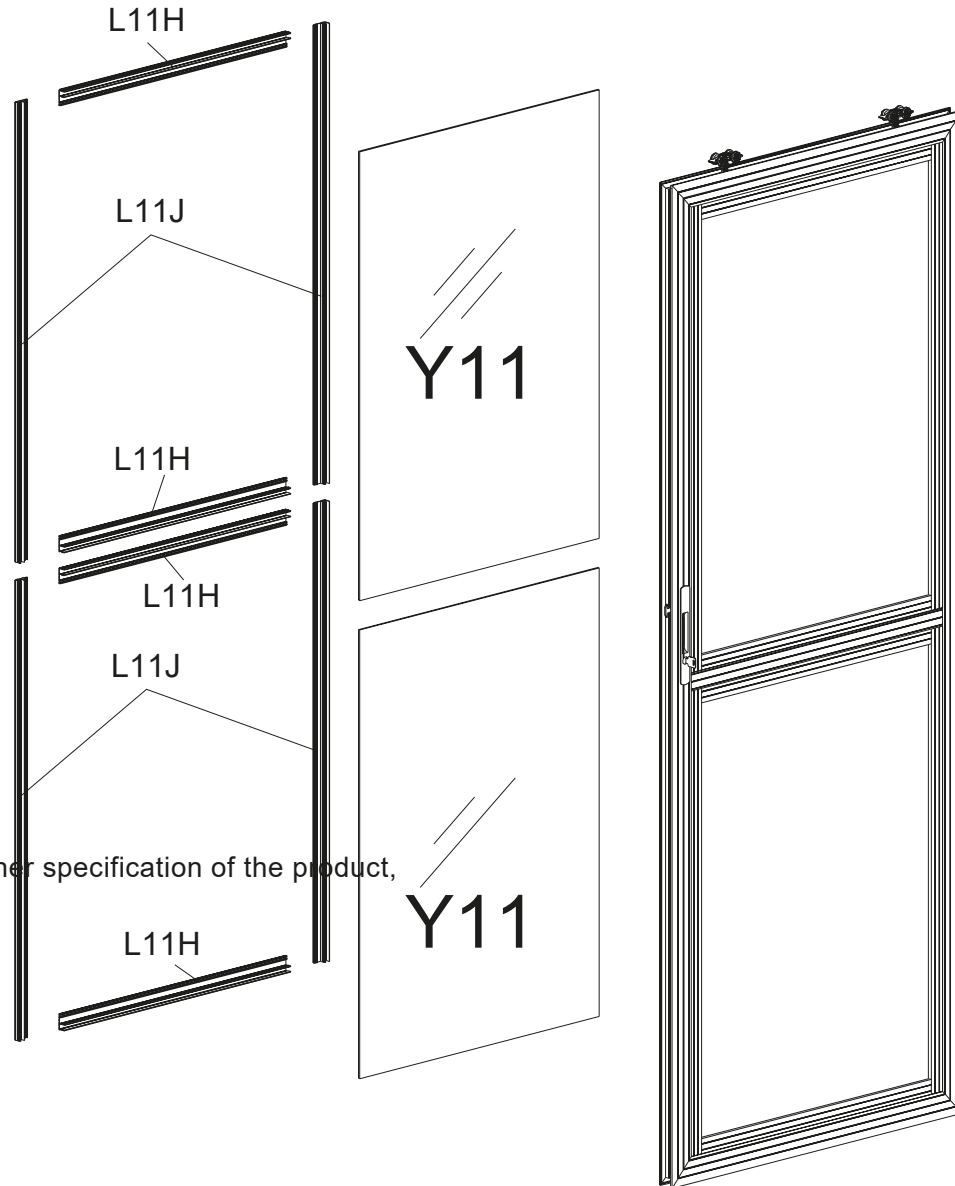
1 Push down the button on connector A37 before inserting it into the end of the frame profile.

2 Tighten L17 through L18A/L18C with Z04.

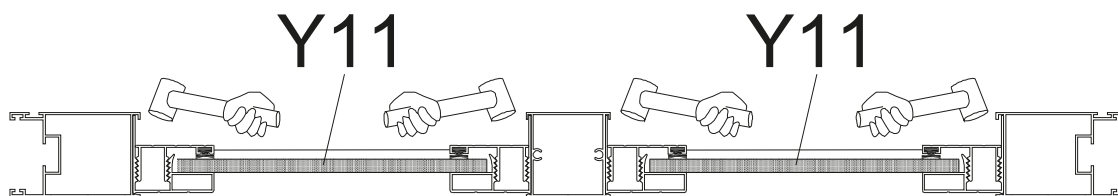


After connector A37 has been fitted, use the hole in the profile to tighten the connector in place.

Expansion bolts assembly

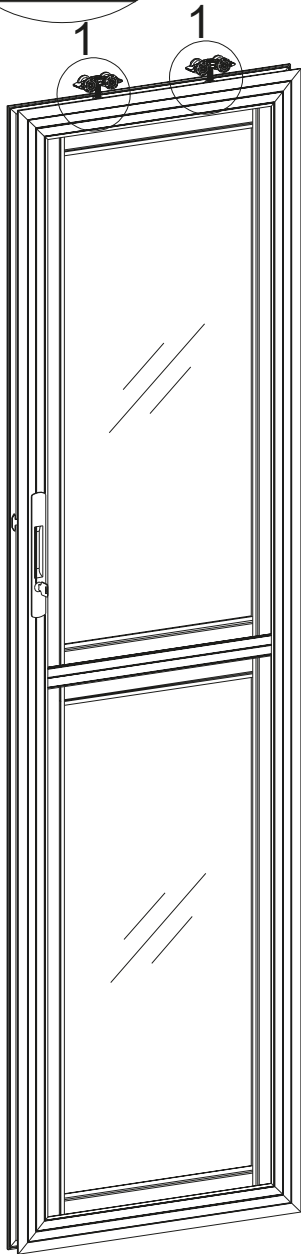
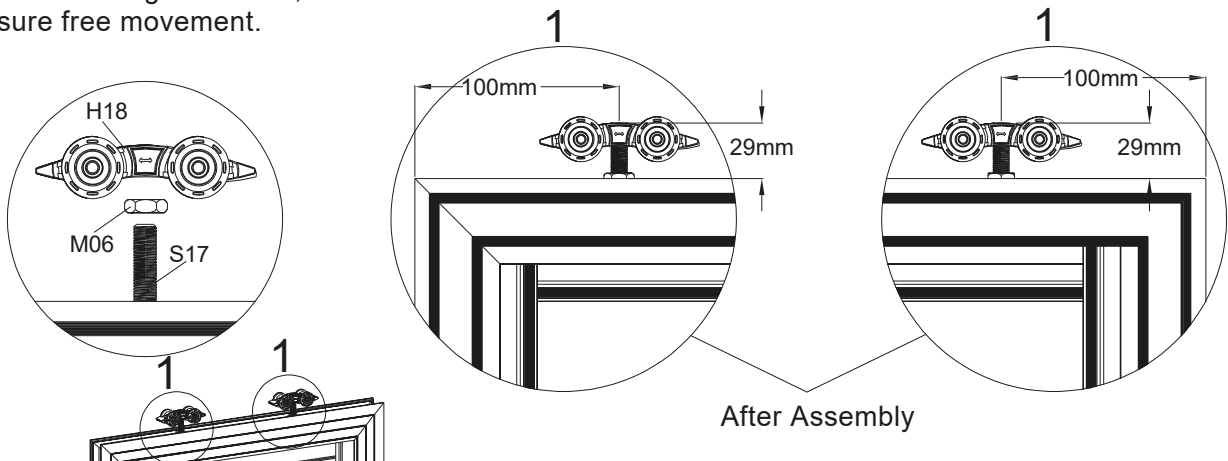


This size is the inner specification of the product,

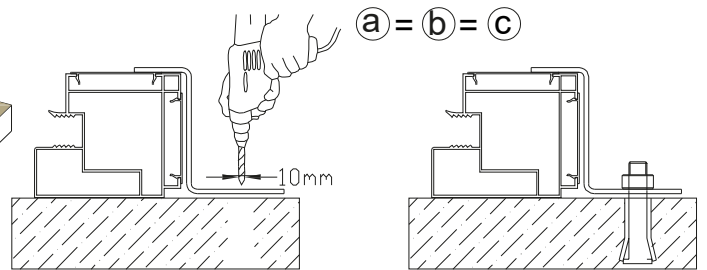
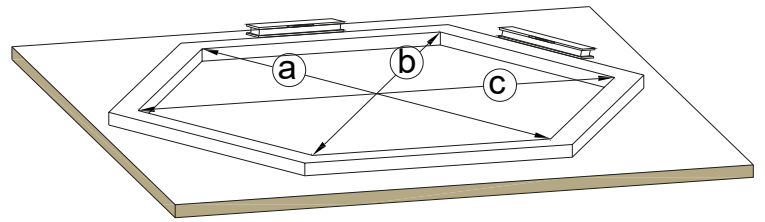
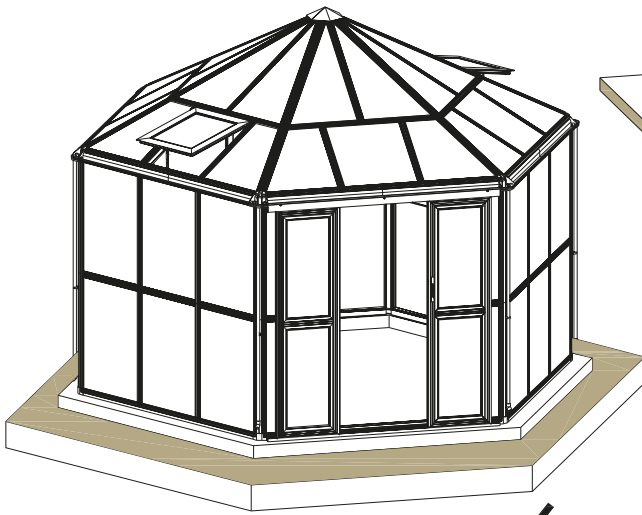


First the glazing panels should be loosely retained by the bar capping profiles L11H and L11J.
Next tap the bar capping gently into position with a rubber mallet,

Slide 2xS02 into L18D, positioned 100mm away from each edge.
Secure S17 using M06 bolts, then rotate the wheels
to ensure free movement.

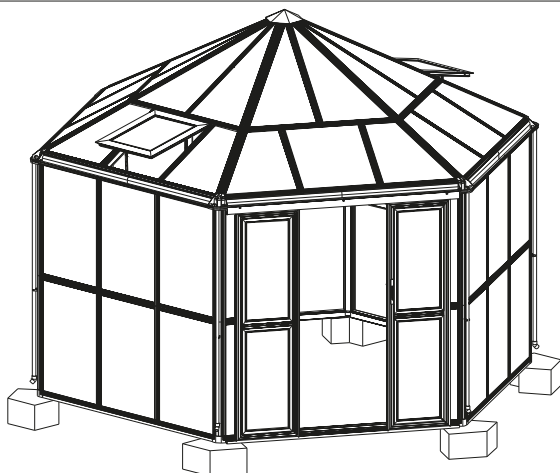
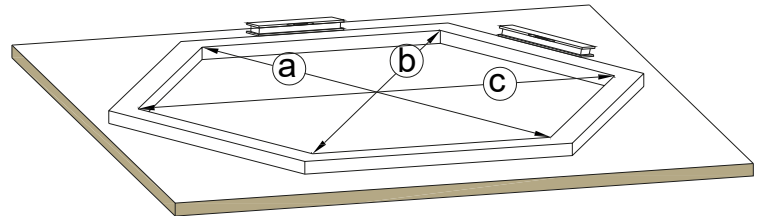
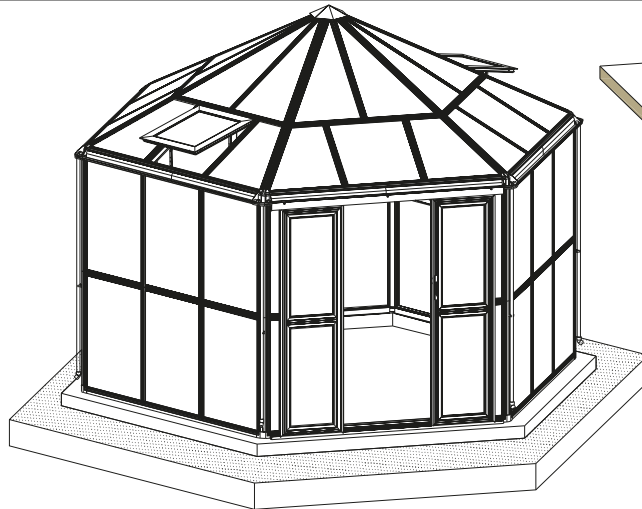


* This is the method of adjusting the door height.



Expansion bolt
in concrete

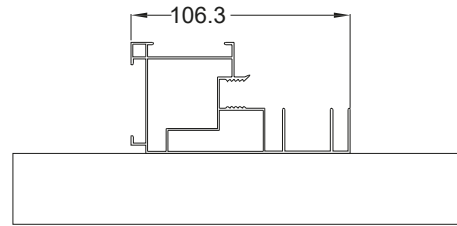
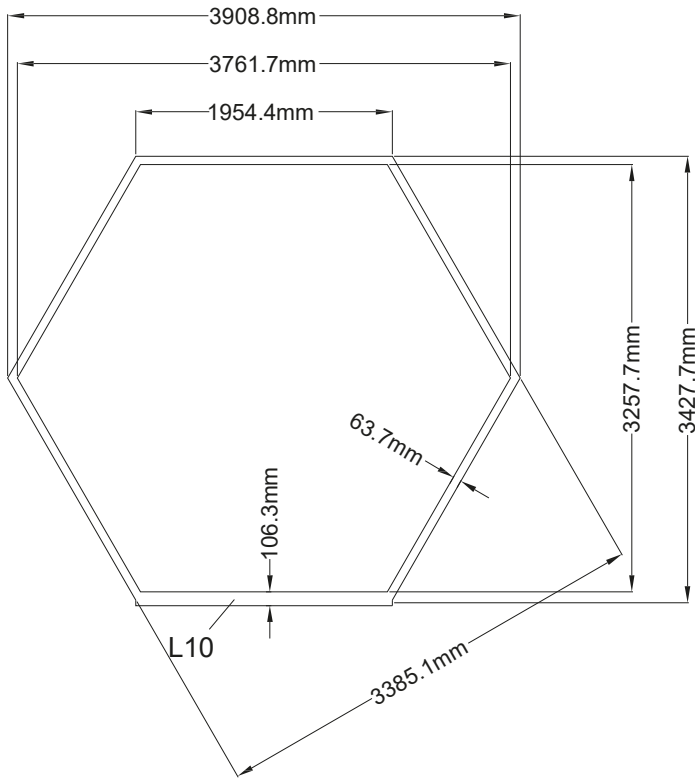
It is essential the dimensions $a = b = c$ are the same to ensure the base is square



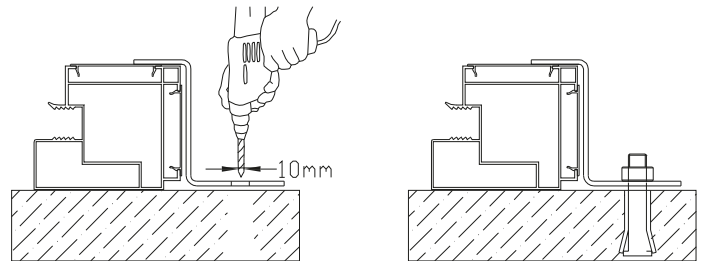
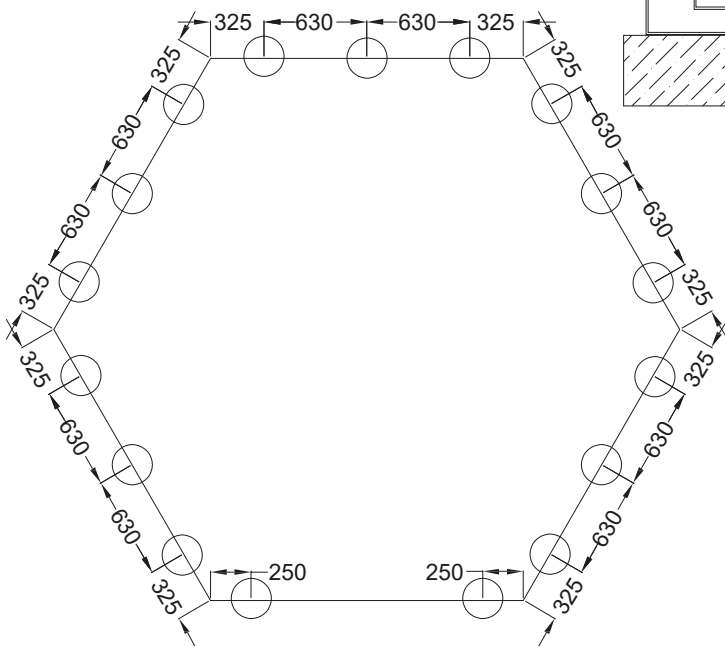
Support at the corners only is inadequate.



PART	NO	QTY
1	D78	17
2	S08	17
	M8X60	

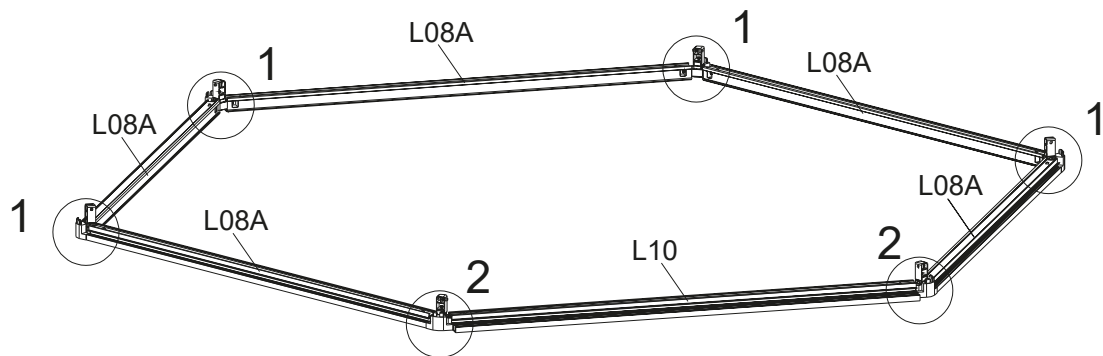


This shows the outer & inner dimensions of this product which helps build up the optional bases.



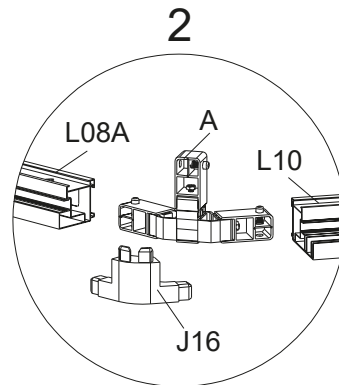
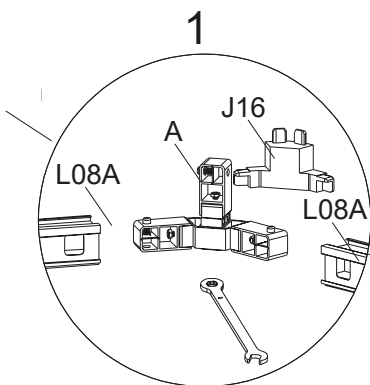
Assembly of D78 and dimensions

PART	NO	QTY
1	L08A	5
2	L10	1
3	A41	6
4	J16	6



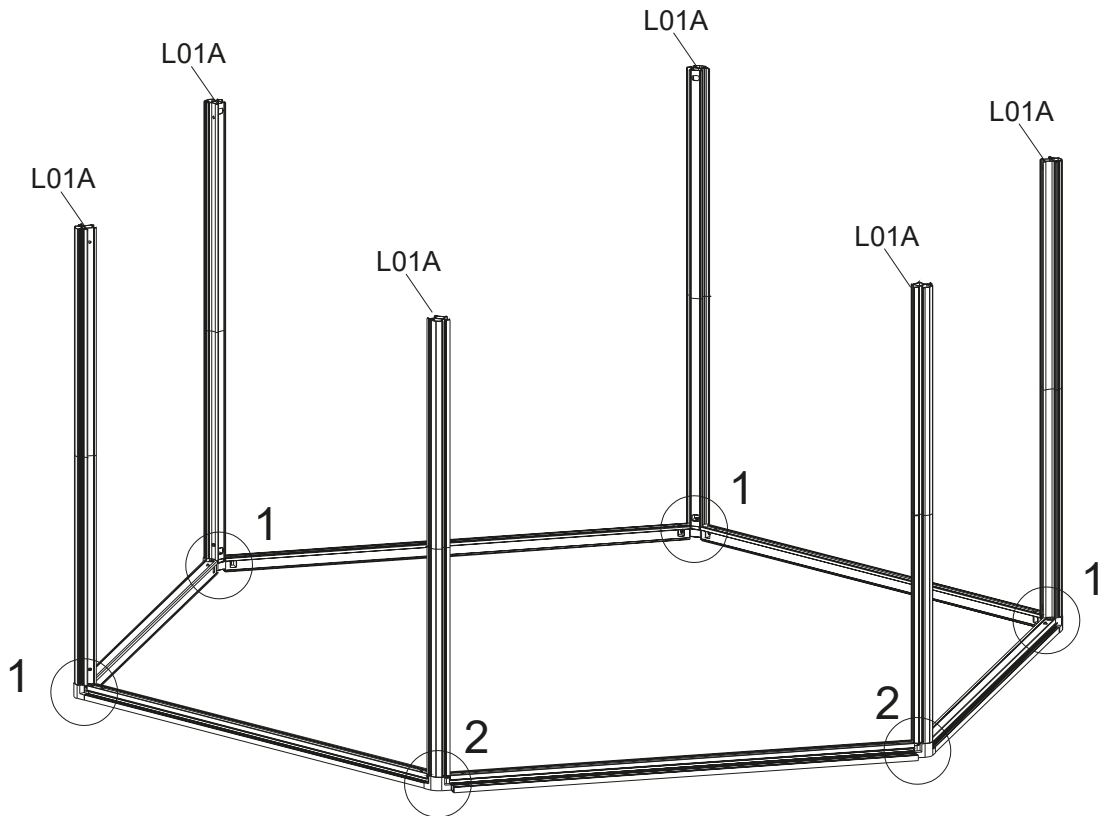
First lay out the aluminium profiles, connectors and anchor brackets approximately in place.

Make sure you pay close attention to the direction of the pins

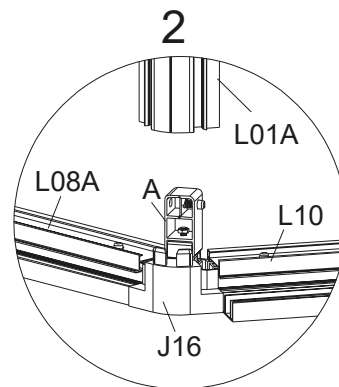
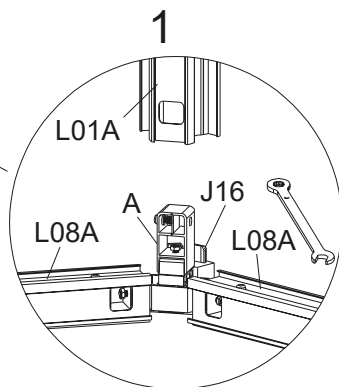


Assemble all of the L08A and L10 with connector A. Insert connector A into L08A and L10, tighten the bolts with the spanner (provided) when the connector A is in the right position. J16 must be installed at the same time.

PART	NO	QTY
1	L01A	6

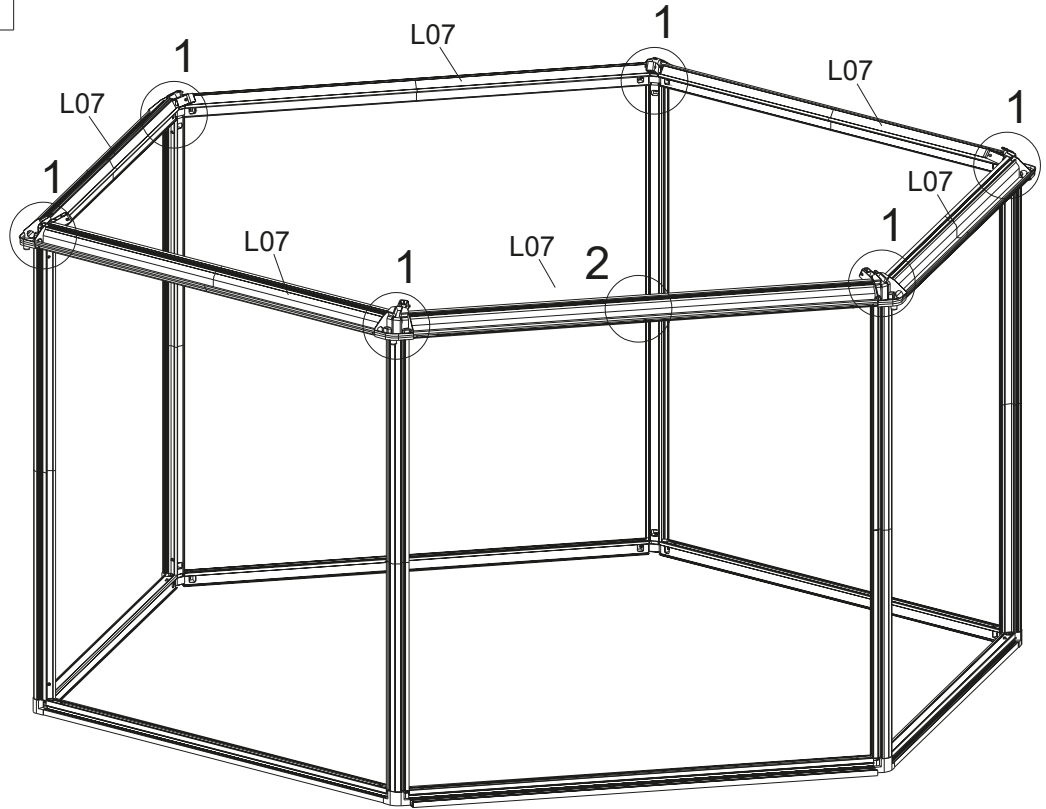


Make sure you pay close attention to the direction of the pins

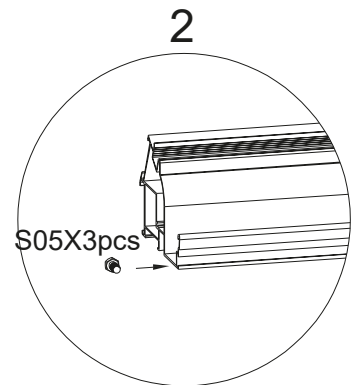
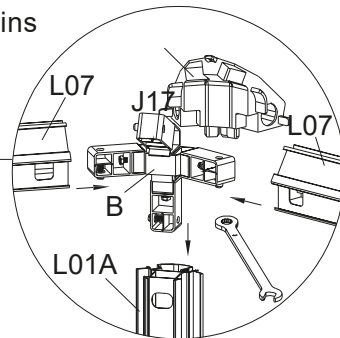
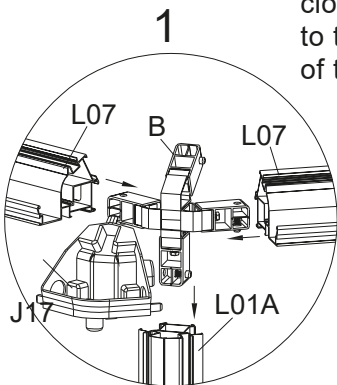


Assembly L01A with connector A41, insert connector A41 into L01A, tight the bolt with the special spanner when the it's in the right position.

PART	NO	QTY
1	L07	6
2	A42	6
3	J17	6
4	S05 M6X12	3





Make sure you pay close attention to the direction of the pins

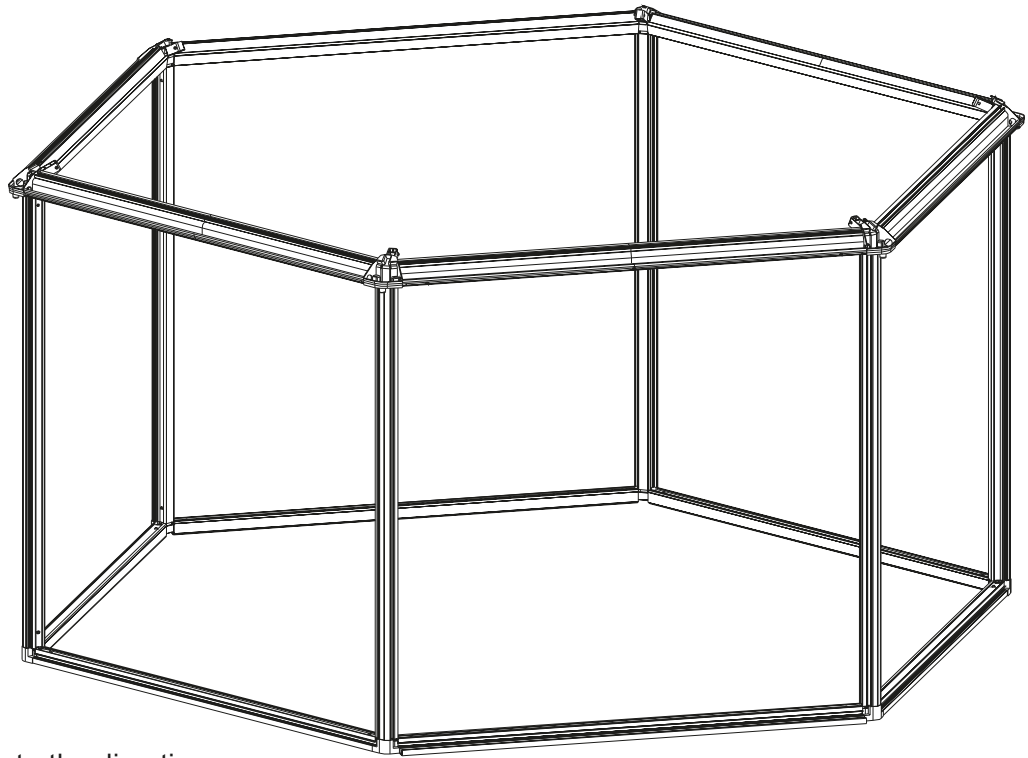


Assemble the L07 and L01A with connector B, insert connector B into L01A and L07, tighten the bolt with the spanner (provided).

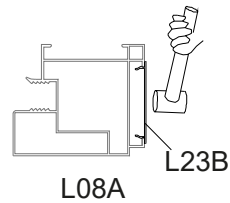
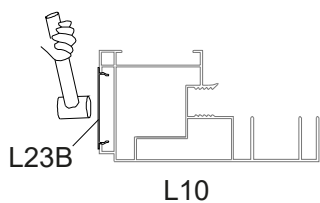
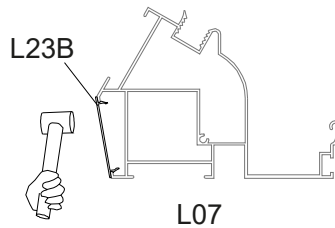
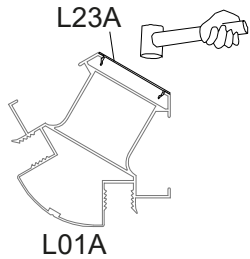
The J17 also needs to be installed at the same time.

Slide S05 (3PCS) into the channel of L07 for later use, the one which is Parallel to L10.

	PART	NO	QTY
1		L23A	6
2		L23B	12

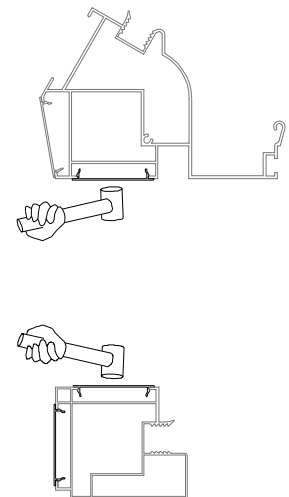
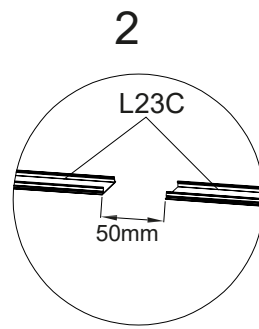
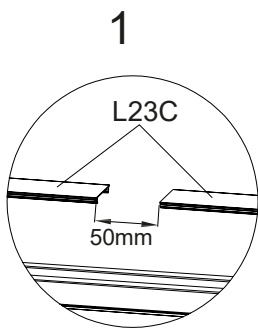
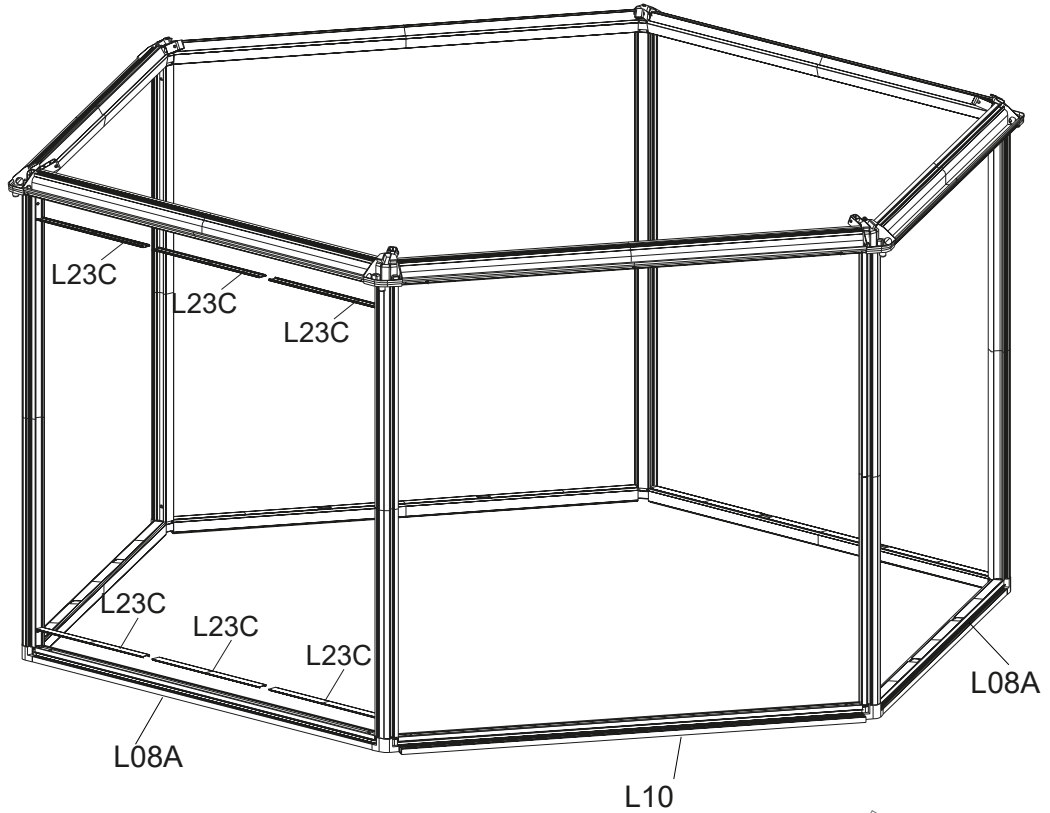


Please pay attention to the direction of the components.



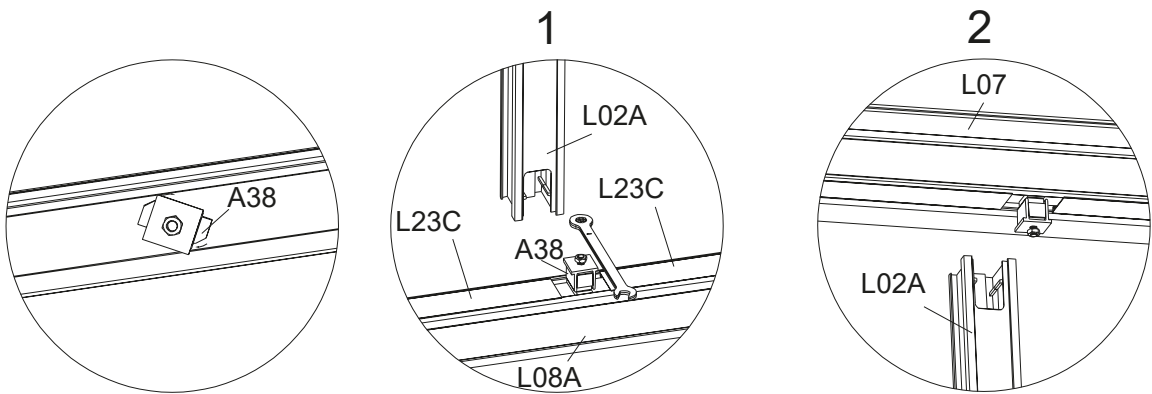
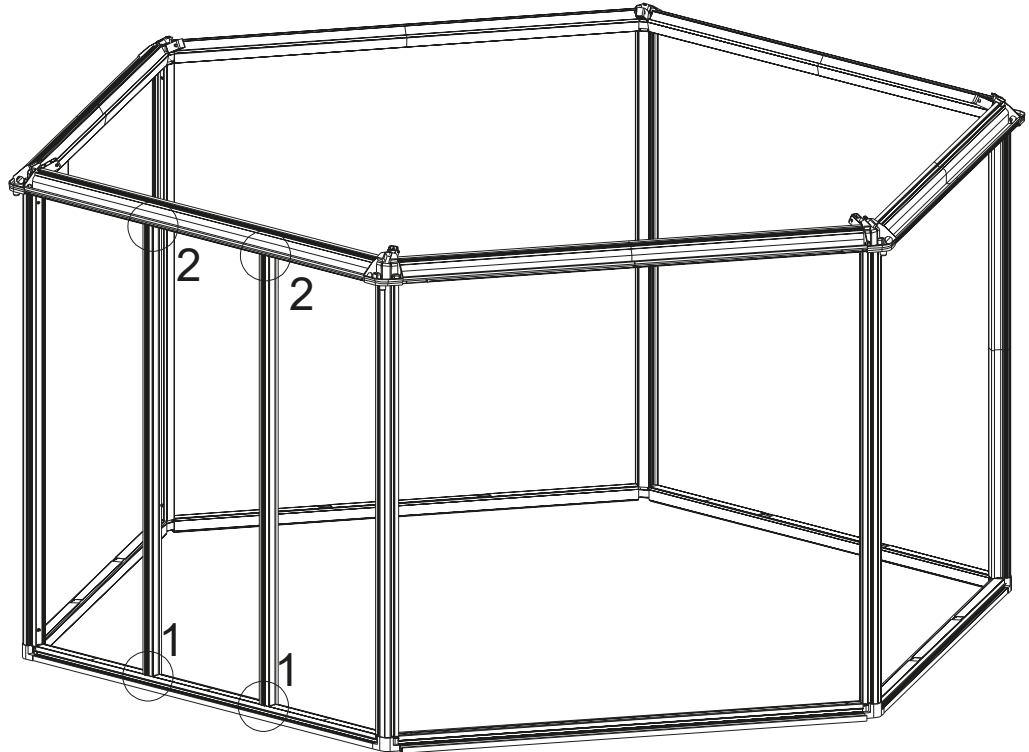
Tap the bar capping L23B into L10, L08A and L07, and L23A into L01A gently with a rubber mallet.

PART	NO	QTY
1	L23C	30

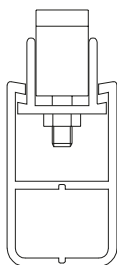


Tap the coverstrip L23C into L07 and L08A gently with a rubber mallet. Make sure you leave 50mm between the two L23C in the middle to allow installation of the wall framing later.

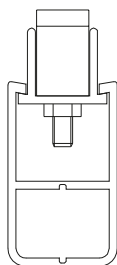
PART	NO	QTY
1	L02A	10
2	A38	20




Slide in

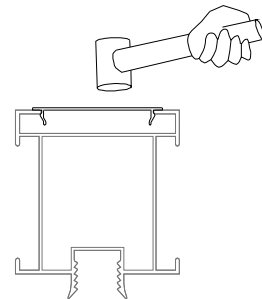
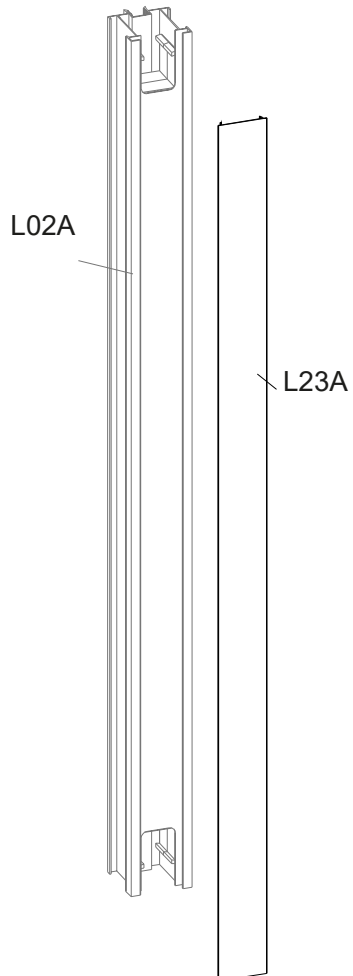
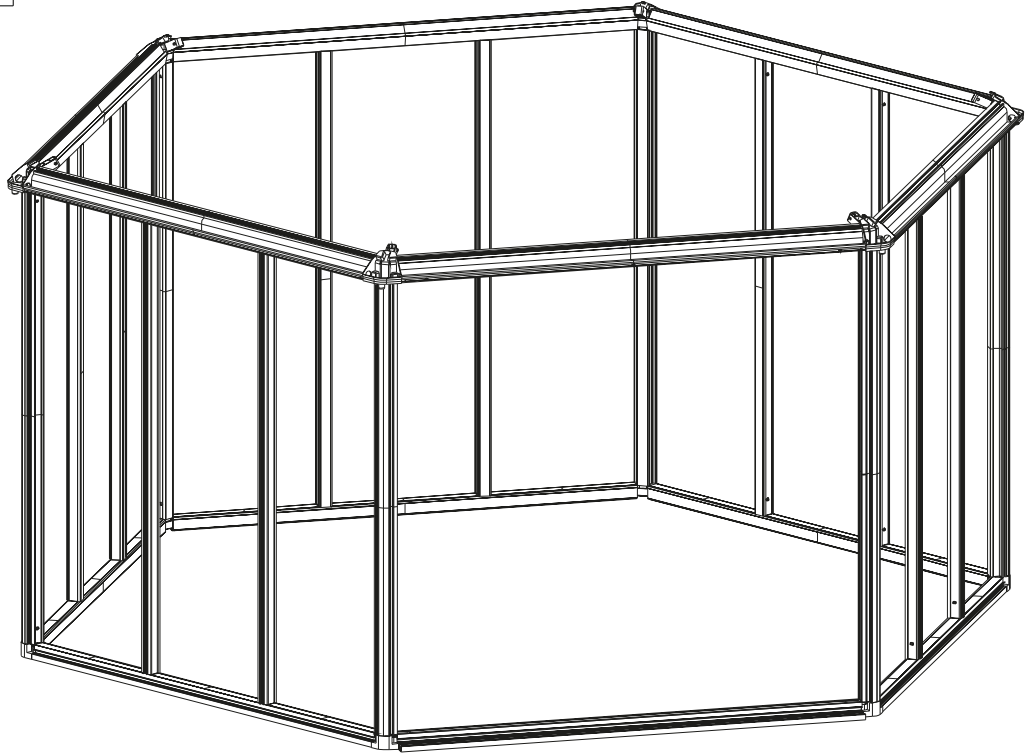


Tight it up




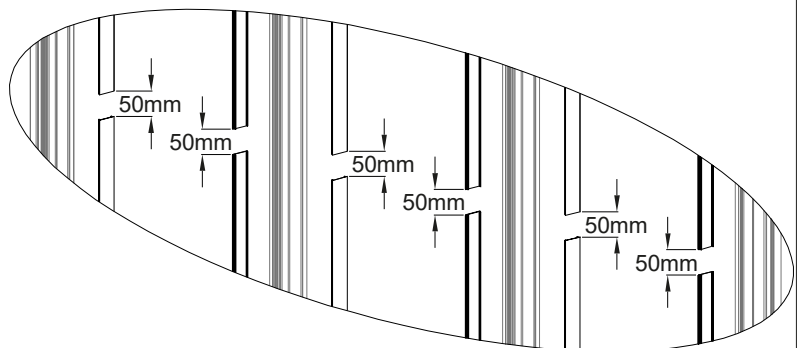
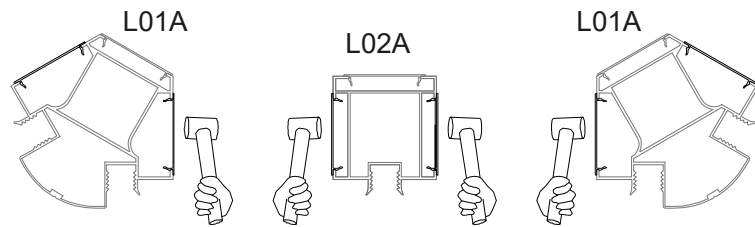
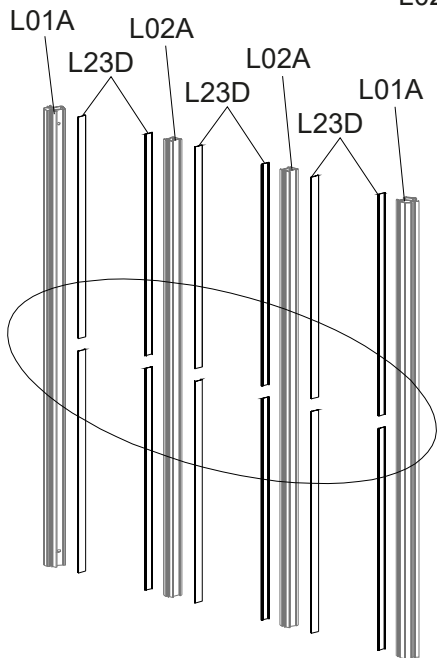
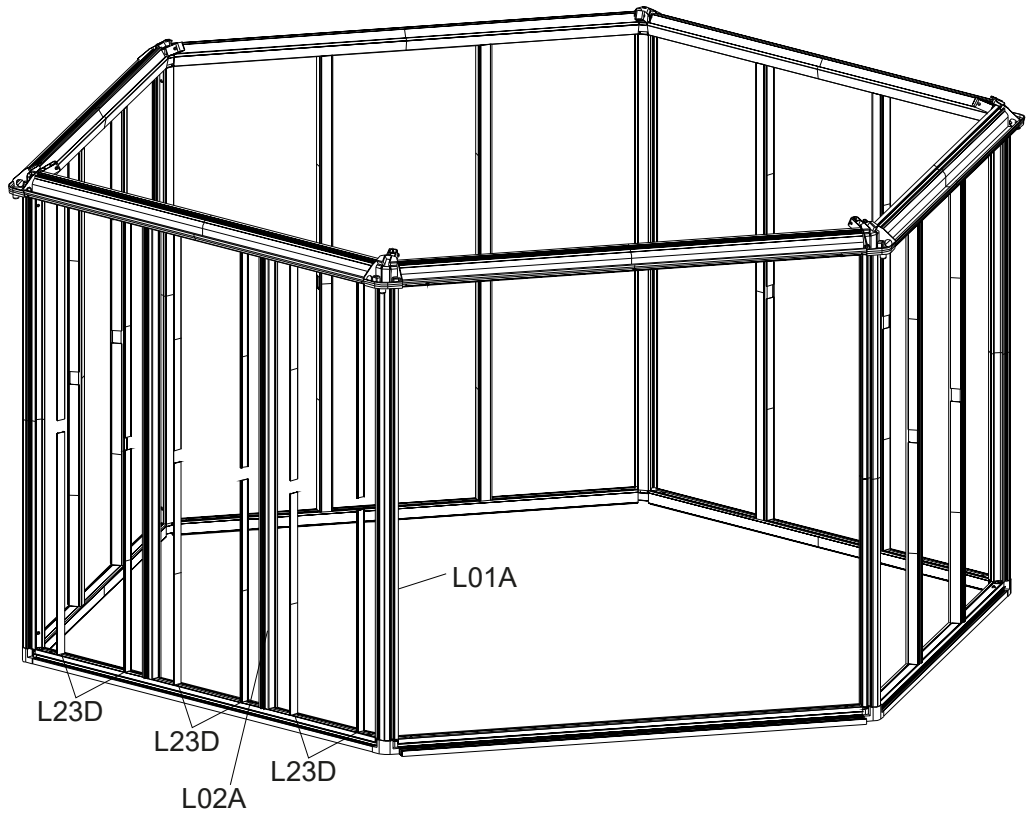
Put the connector A38 into the slot of L07, and L08A, rotate the connector until it slots into the channel as per the diagram on the left. Tighten the bolt in the connector A38 with the spanner.

	PART	NO	QTY
1		L23A	10





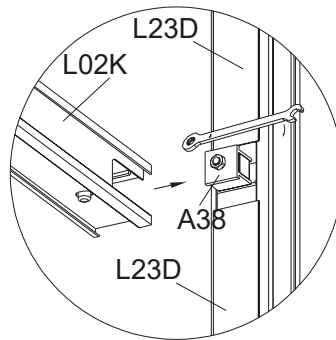
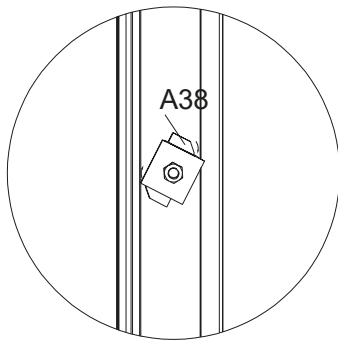
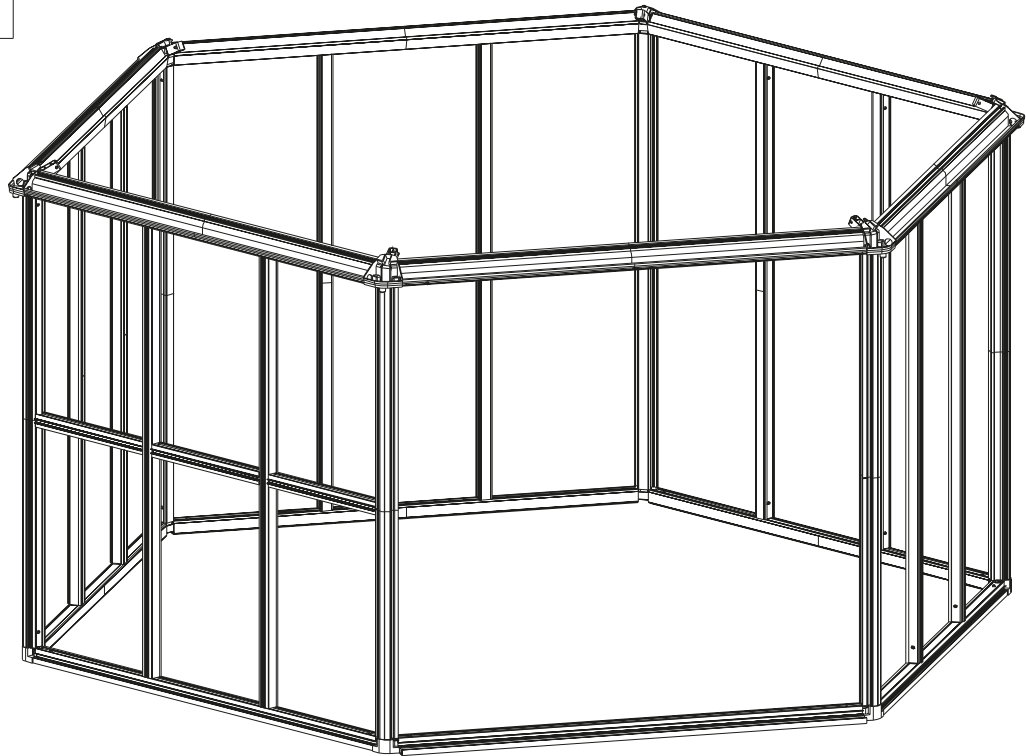
Tap the coverstrip L23A into L02A gently with a rubber mallet.

PART	NO	QTY	
1		L23D	60

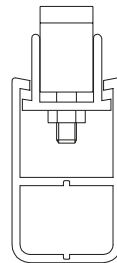


Tap the coverstrip L23D into L01A and L02A gently with a rubber mallet. Make sure you leave 50mm between the two L23D in the middle, to allow the installation of the L02K in future steps. Do the same on the other profiles.

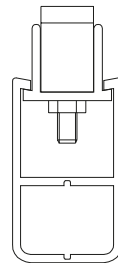
	PART	NO	QTY
1		L02K	15
2		A38	30




Slide in

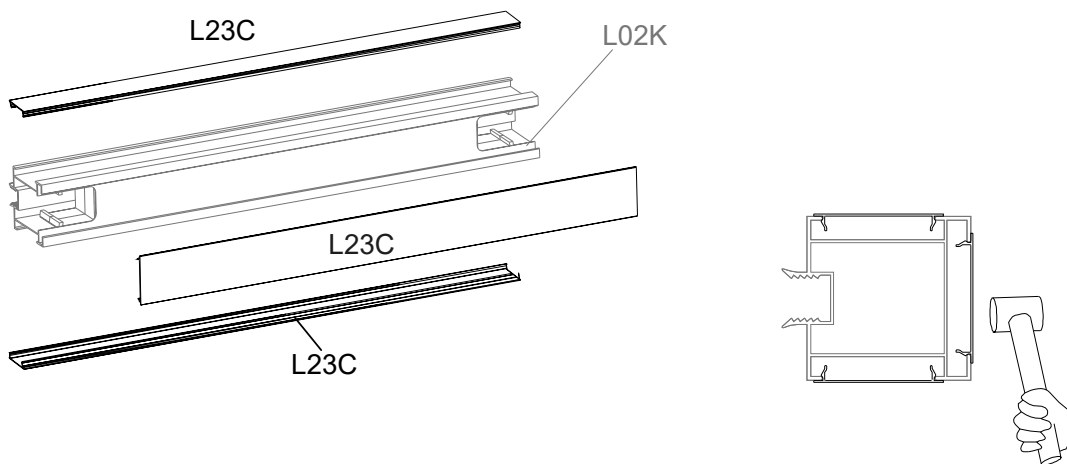
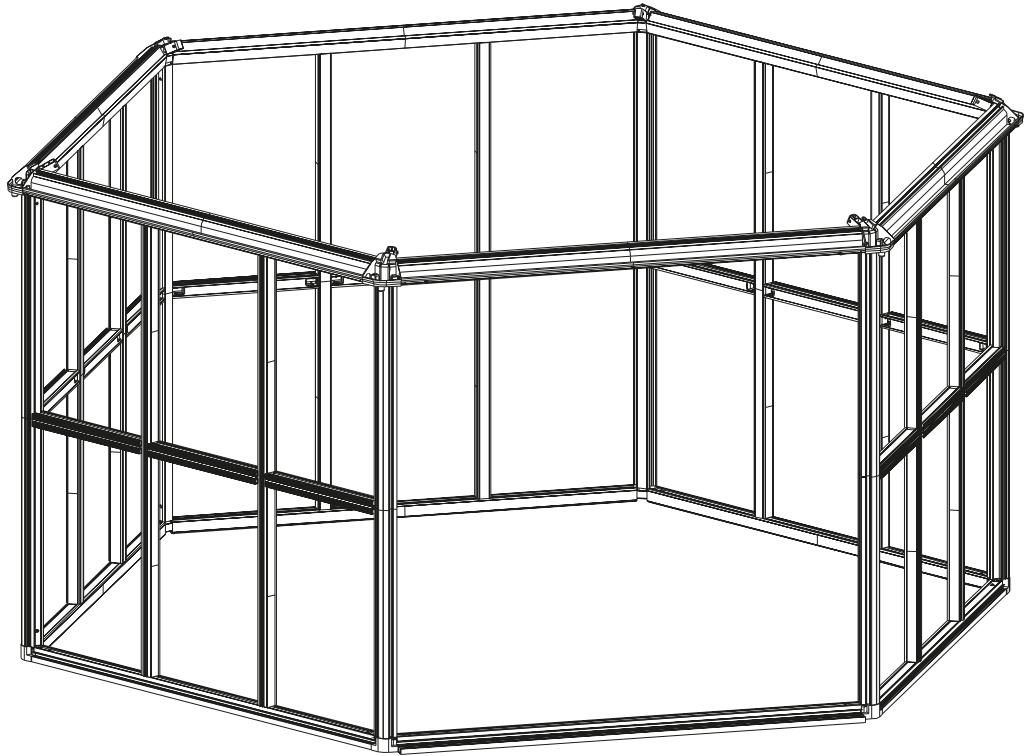


Tight it up



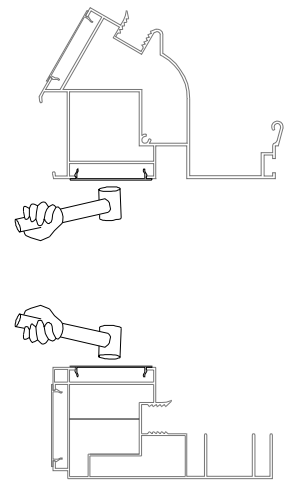
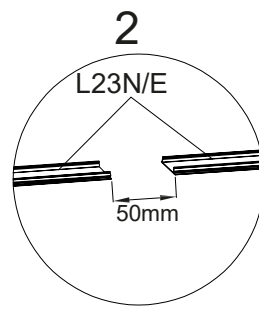
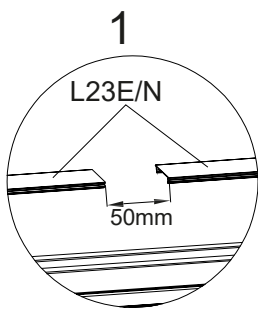
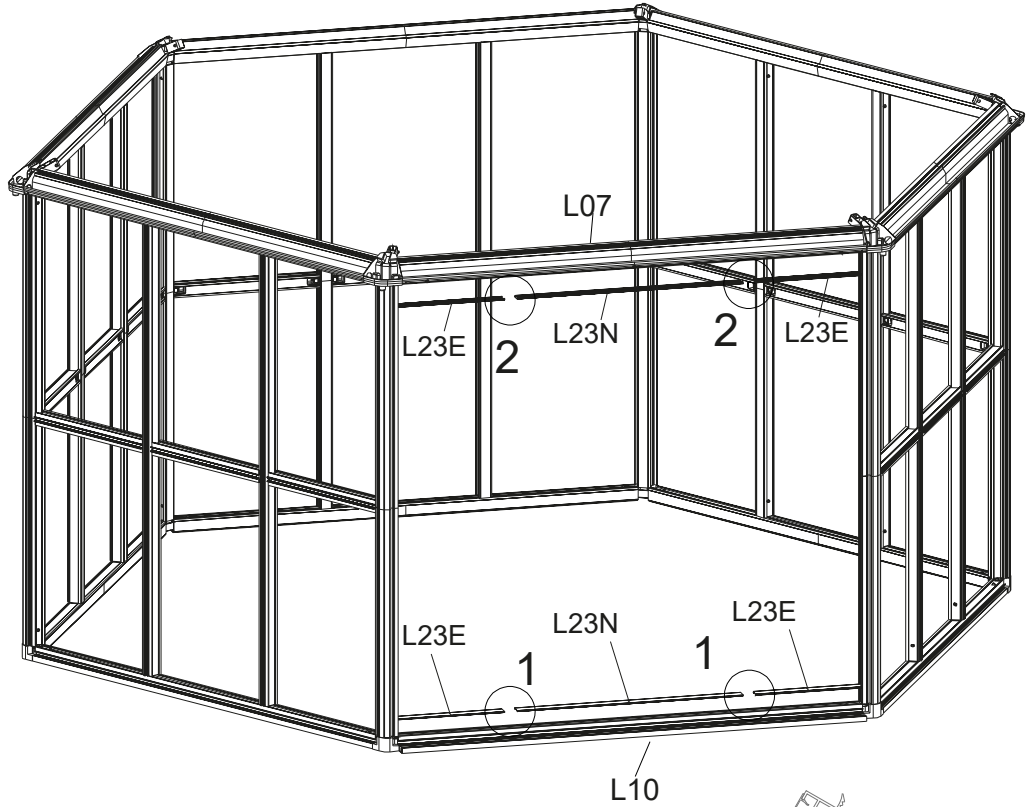
Assemble L02K. Put the connector A38 into the slot of L02A and L01A, rotate the connector until it slots into the channel as per the diagram above. Tighten the bolt in the connector A38 with the spanner.

	PART	NO	QTY
1		L23C	45



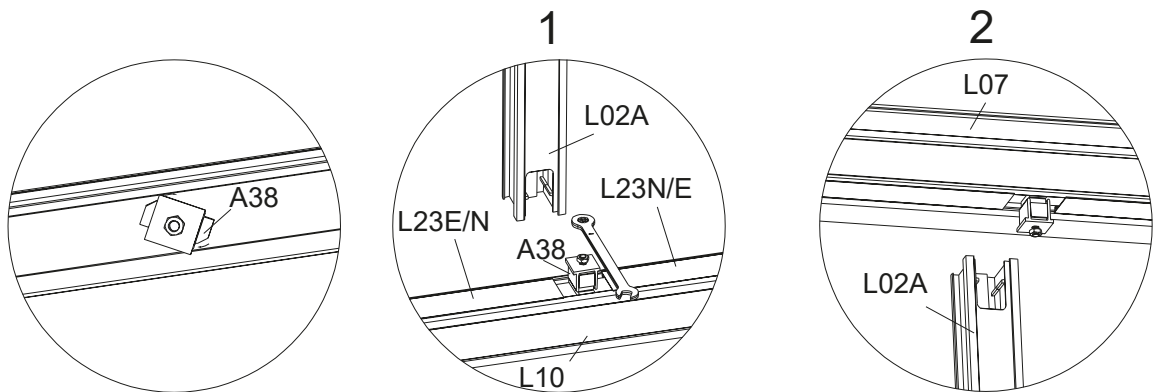
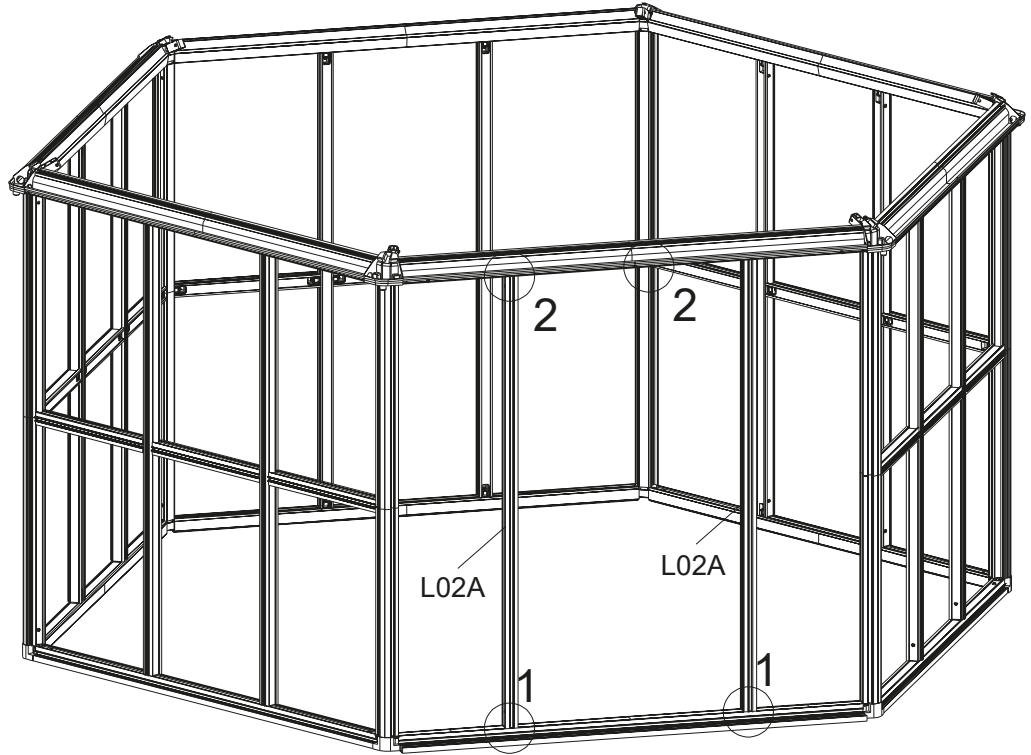
Tap the bar capping L23C into L02K gently with a rubber mallet.

PART	NO	QTY
1	L23E	4
2	L23N	2

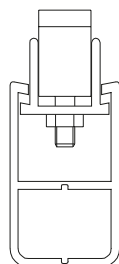


Tap the coverstrip L23E and L23N into L10 and L07 gently with a rubber mallet. Make sure you leave 50mm between the two L23E and L23N in the middle, to allow the installation of the L02A in future steps.

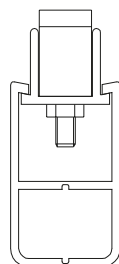
PART	NO	QTY
1	L02A	2
2	A38	4




Slide in

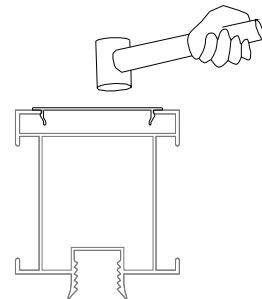
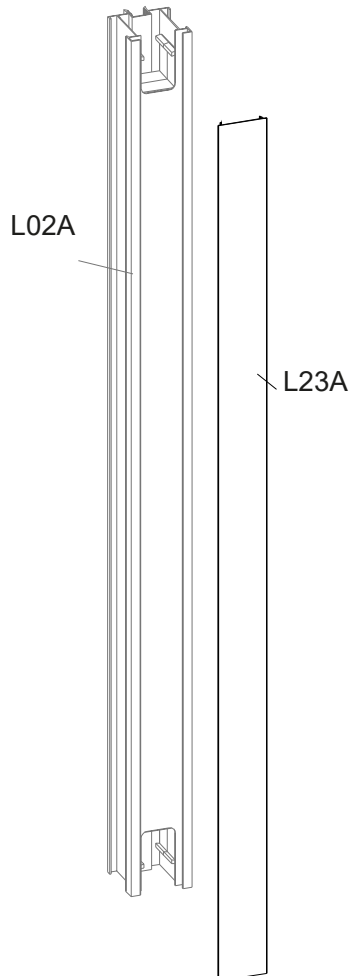
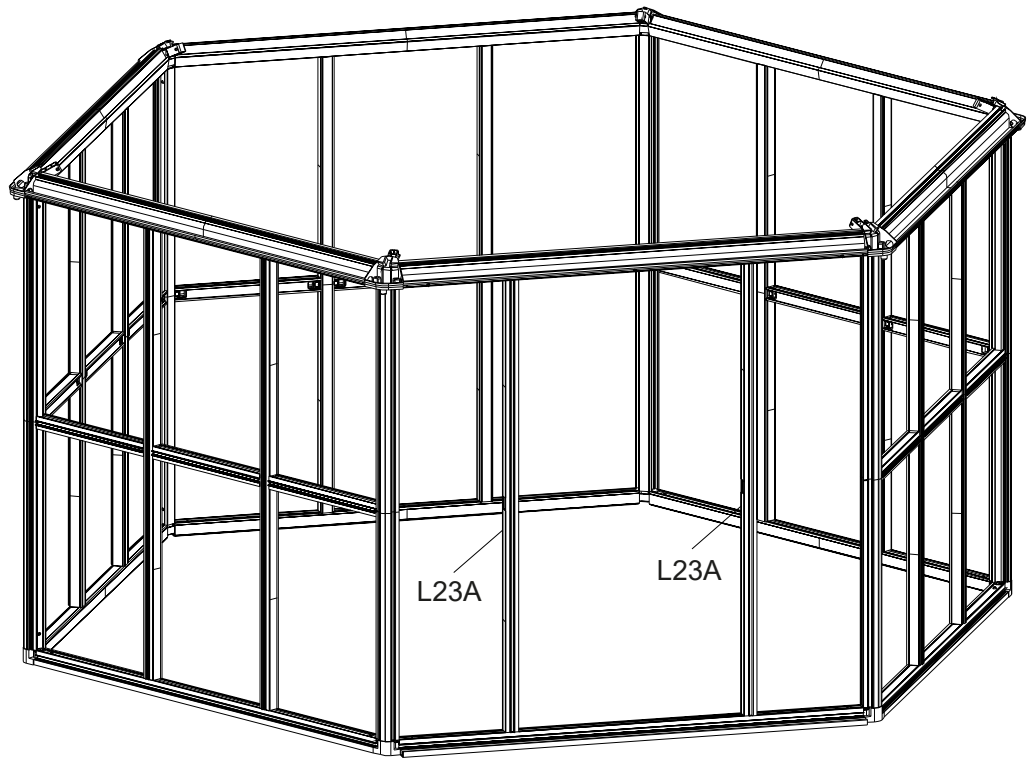


Tight it up





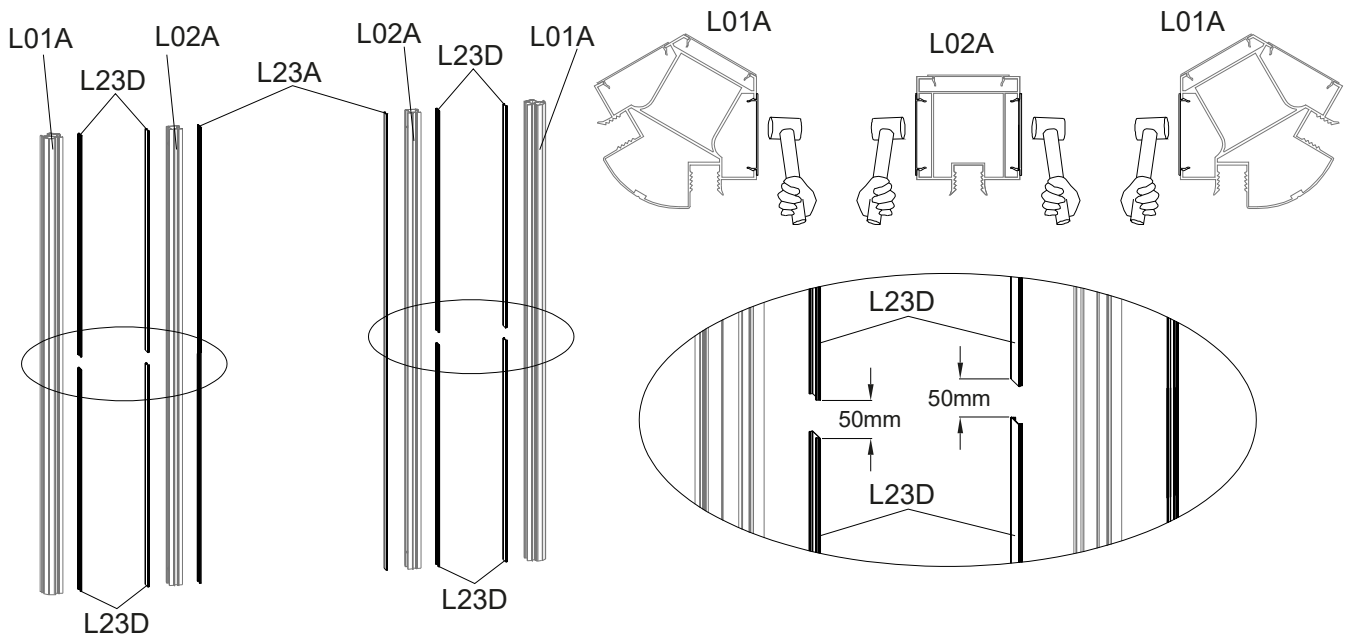
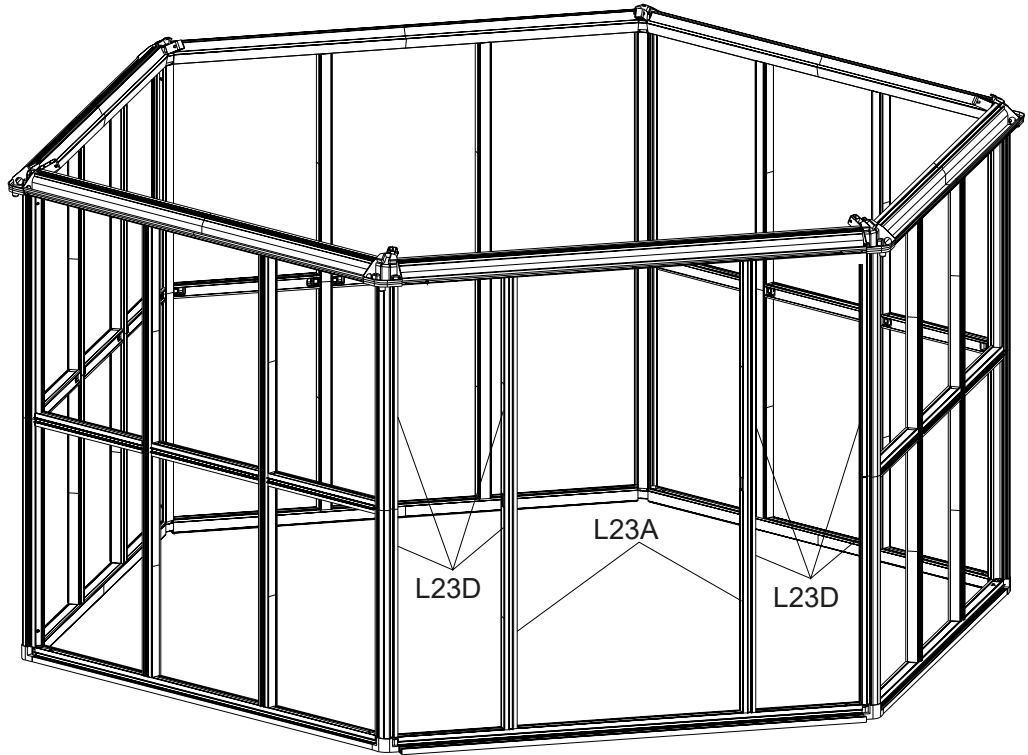
Put the connector A38 into the slot of L10 and L07, rotate the connector until it slots into the channel as per the diagram on the left. Tighten the bolt in the connector A38 with the spanner.

	PART	NO	QTY
1		L23A	2





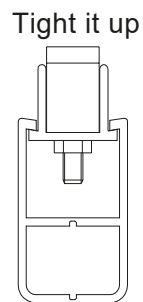
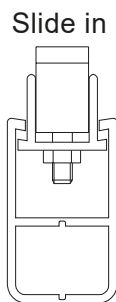
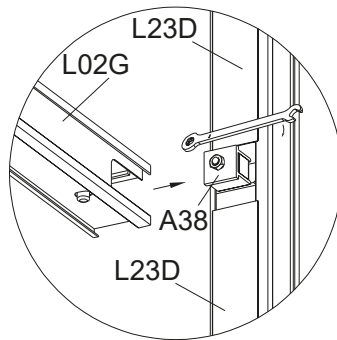
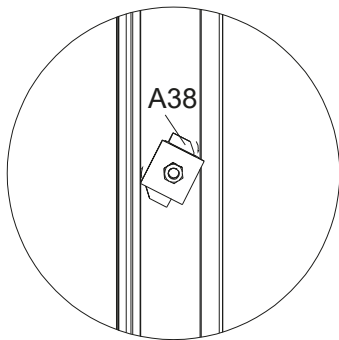
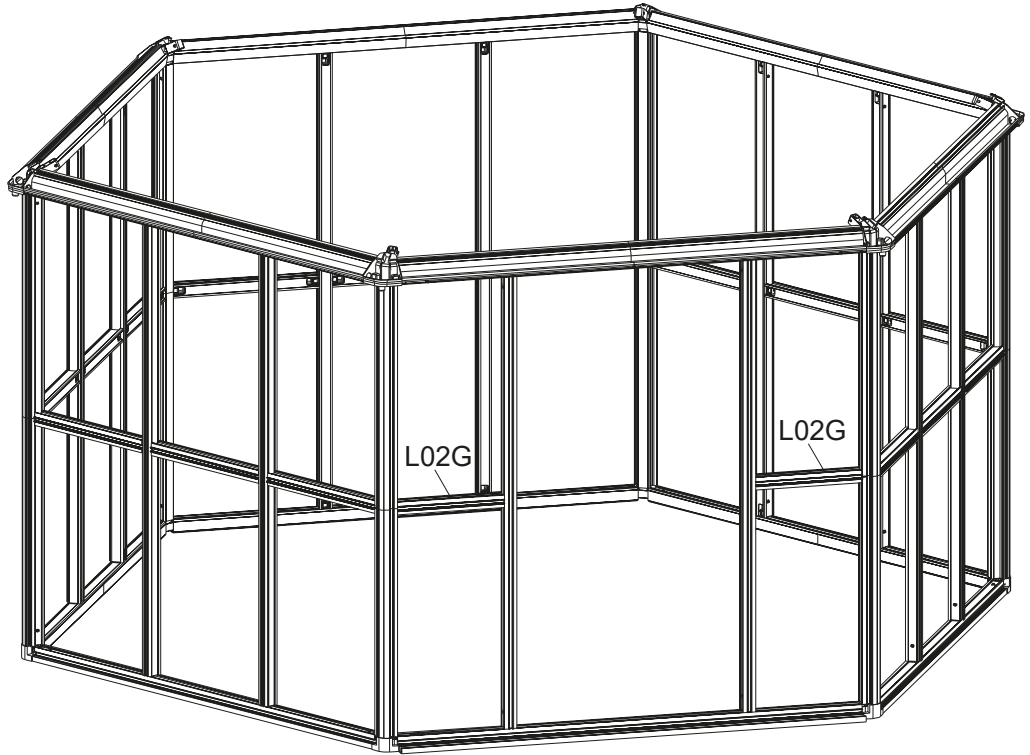
Tap the coverstrip L23A into L02A gently with a rubber mallet.

PART	NO	QTY
1	 L23A	2
2	 L23D	8




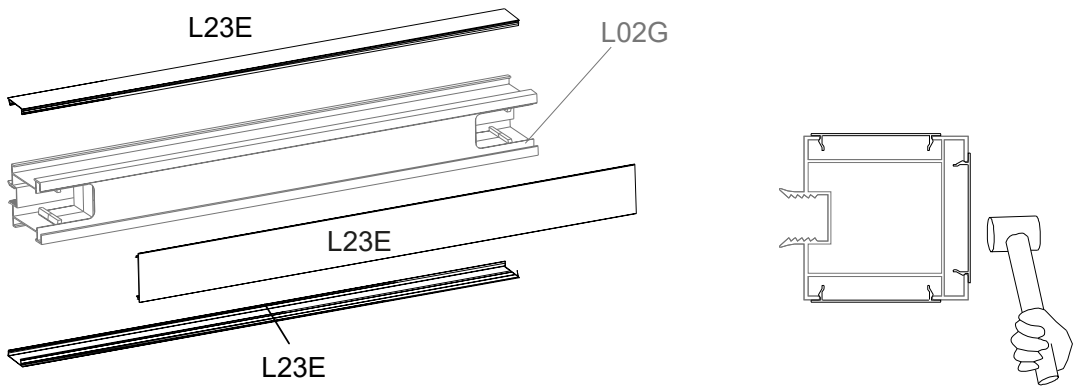
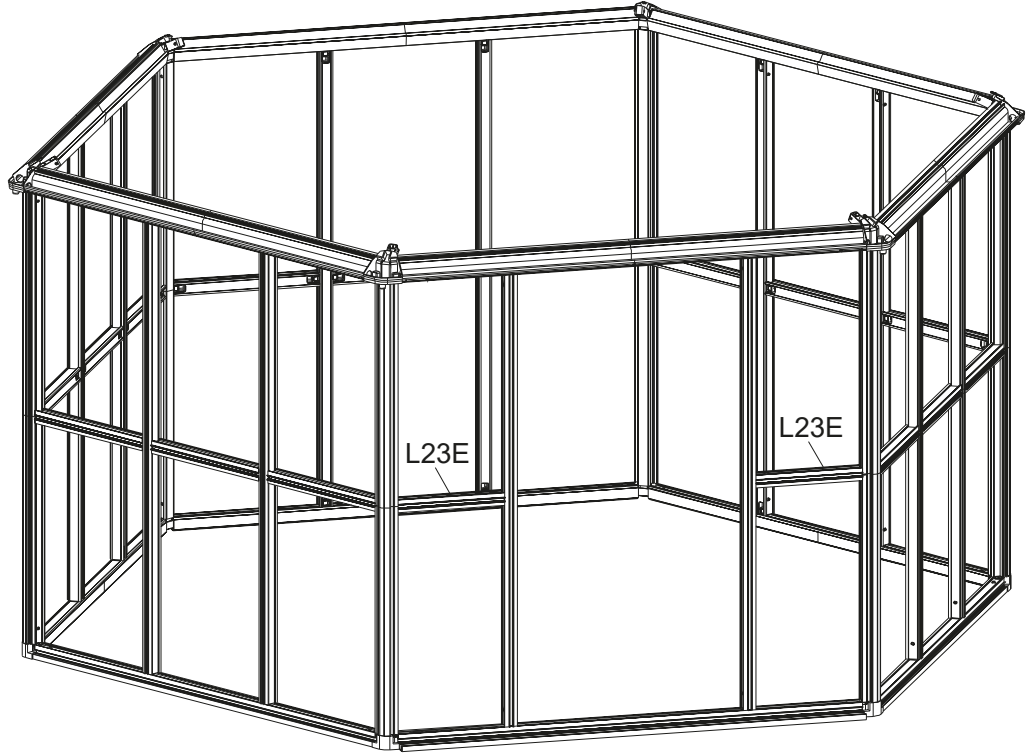
Tap the coverstrip L23A and L23D into L01A and L02A gently with a rubber mallet. Make sure you leave 50mm between the two L23D in the middle, to allow the installation of the L02G in future steps.

PART	NO	QTY
1	 L02G	2
2	 A38	4



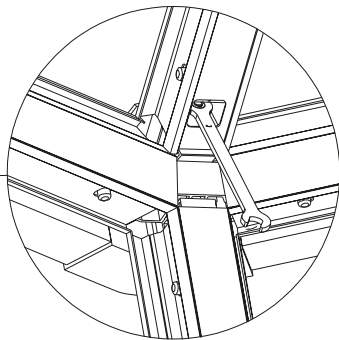
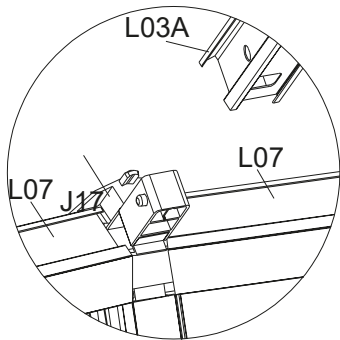
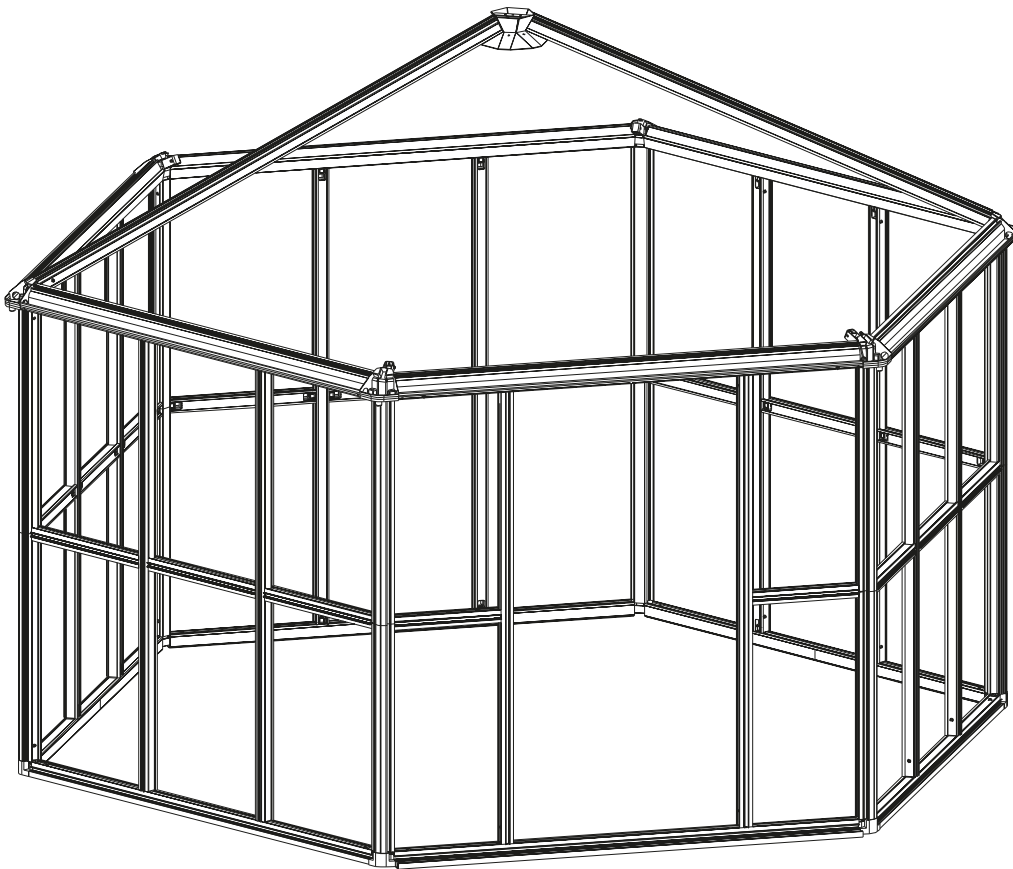
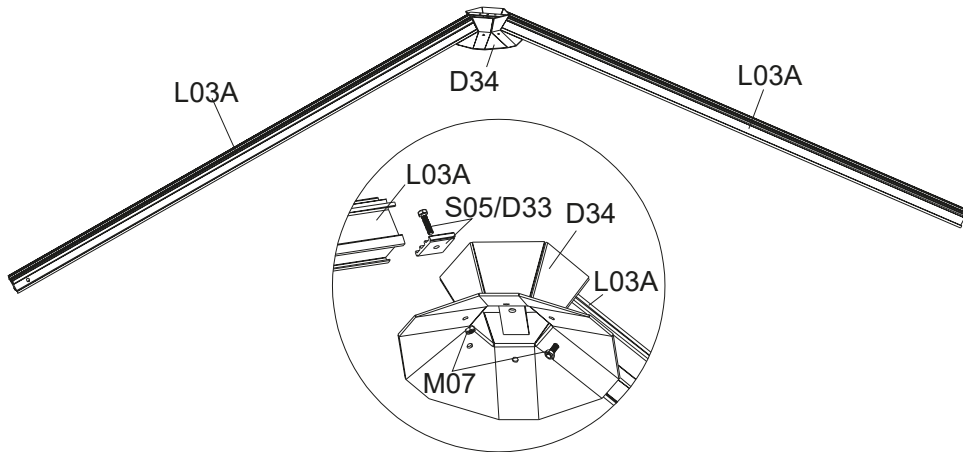
Assemble L02G. Put the connector A38 into the slot of L02A and L01A, rotate the connector until it slots into the channel as per the diagram above. Tighten the bolt in the connector A38 with the spanner.

PART	NO	QTY
1		L23E 6



Tap the coverstrip L23E into L02G gently with a rubber mallet

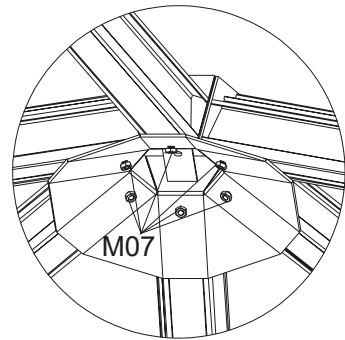
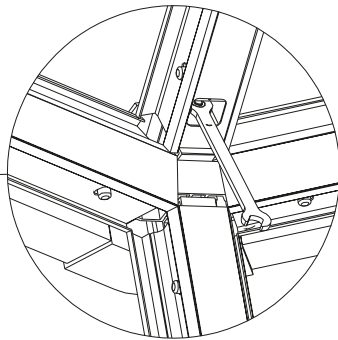
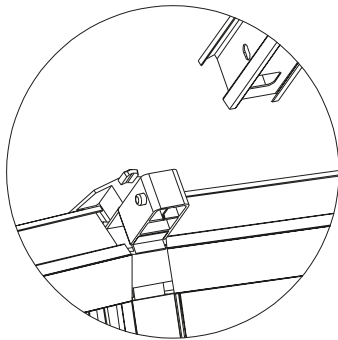
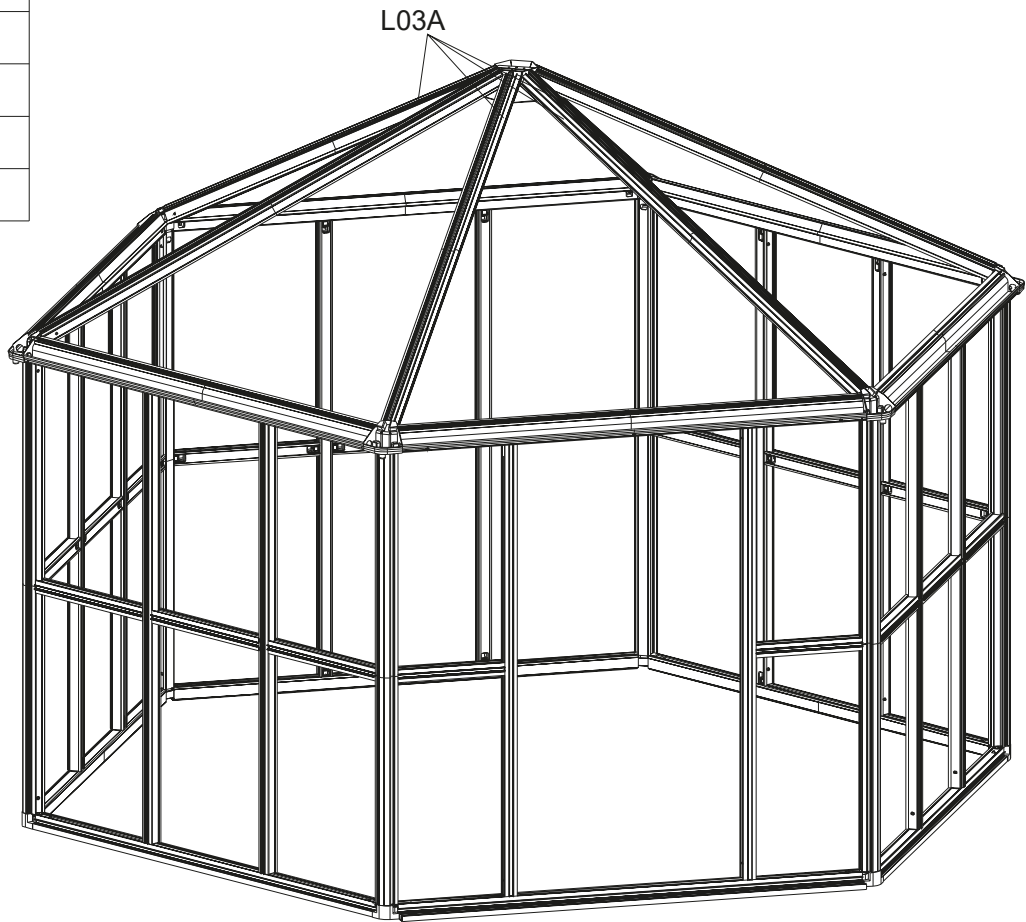
PART	NO	QTY
1	L03A	2
2	D33	2
3	S05 M6X12	2
4	M07 M6	2
5	D34	1





Assemble the L03A with the connector B, insert connector B into L03A, tighten the bolt with the spanner (provided)

Remember to install the J17 in this step.

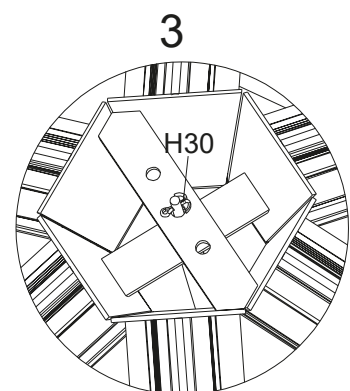
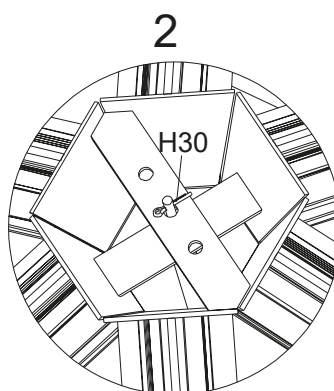
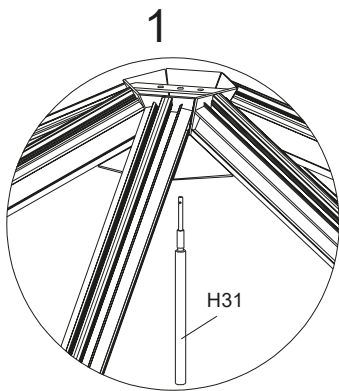
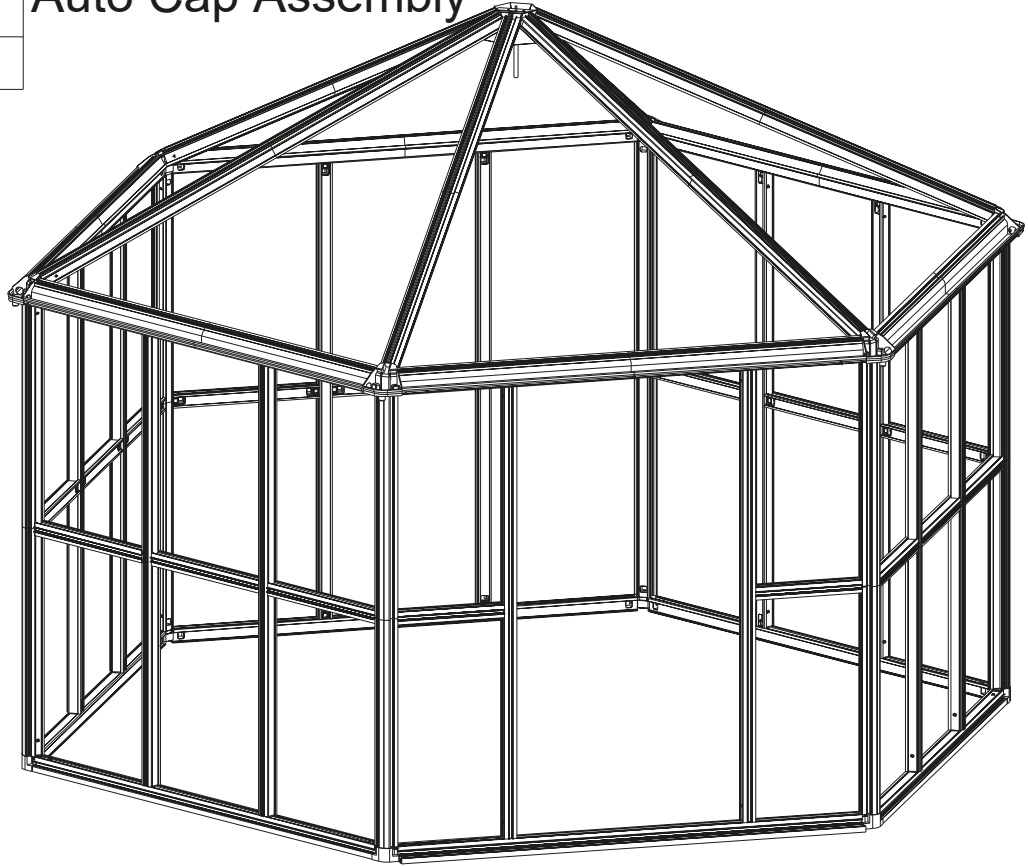
PART	NO	QTY
1	L03A	4
2	D33	4
3	S05	4
	M6X12	
4	M07	4
	M6	






Do the same for the remaining L03A profiles.

	PART	NO	QTY
1		H31	1
2		H30	1

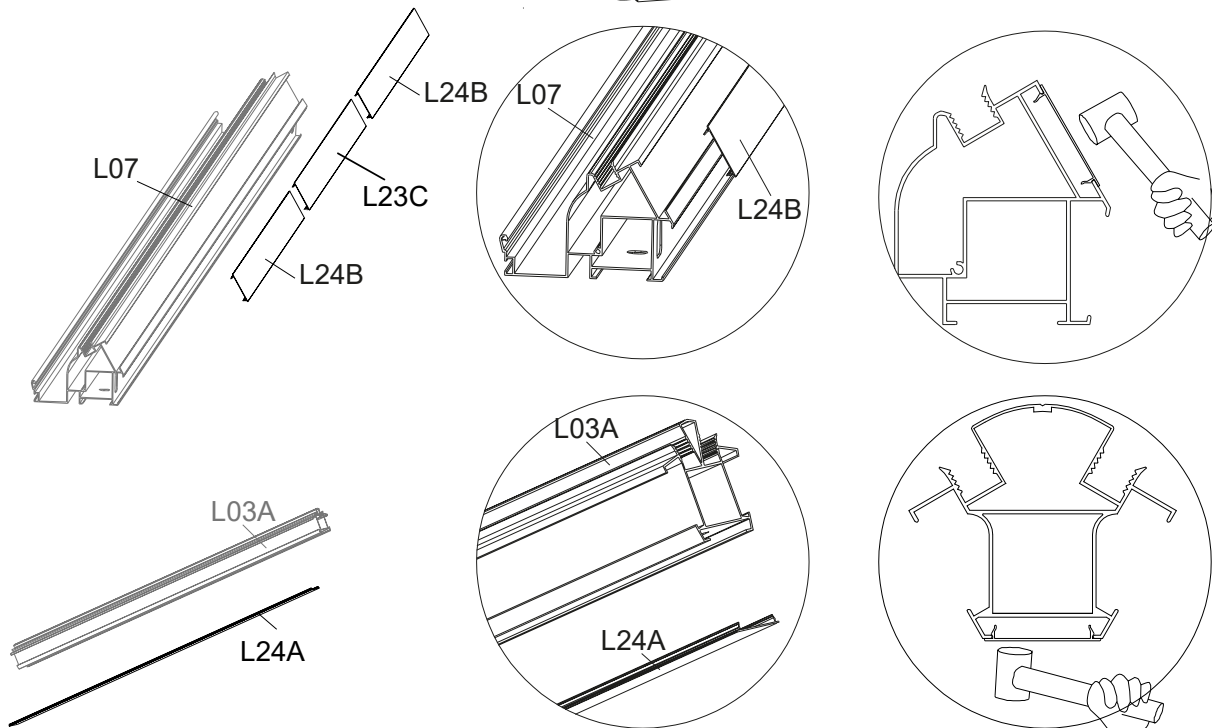
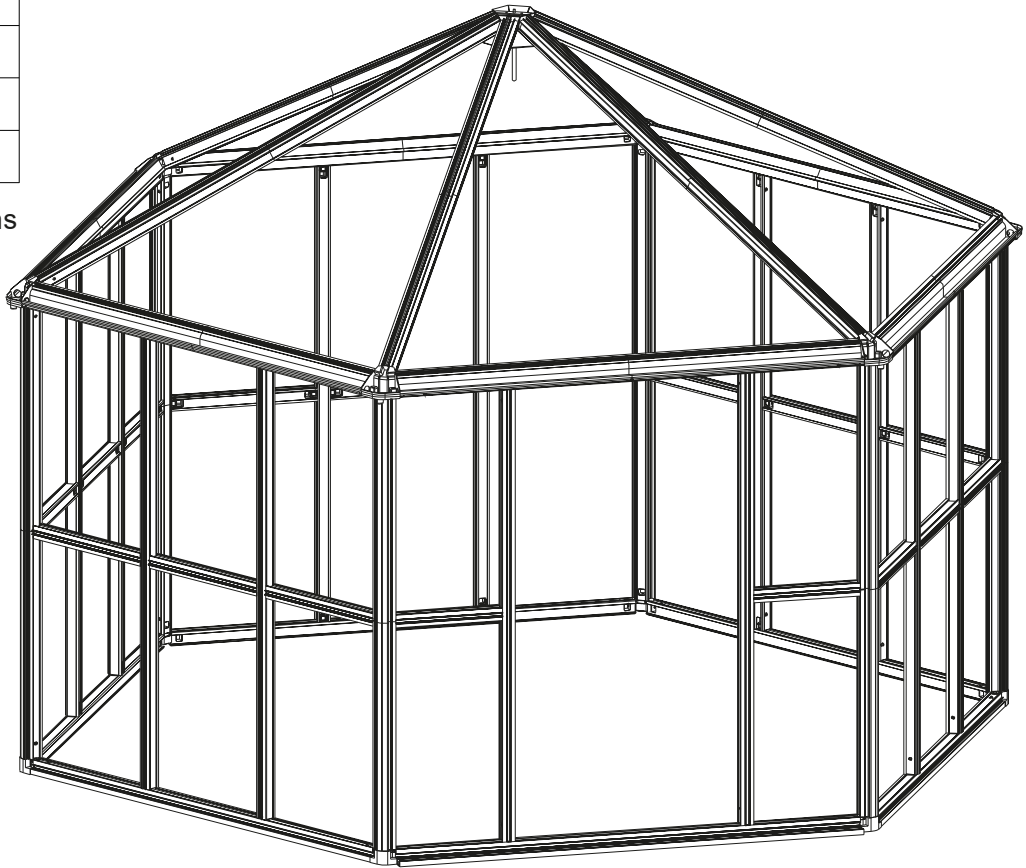
Auto Cap Assembly



Install the H31 cylinder through the central hole on D34 (Fig.1).
 Insert the split pin to secure it in place (Fig. 2 & 3).

	PART	NO	QTY
1		L24A	6
2		L24B	12
3		L23C	6

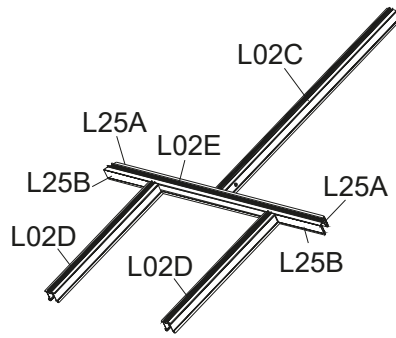
Roof frame instructions where the roof vents are to be installed.



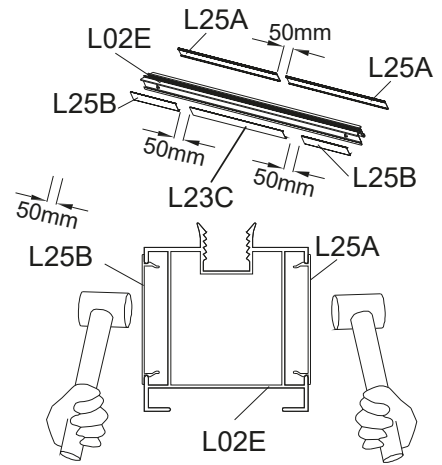
Tap the coverstrips L24A into L03A and L24B into L07 gently with a rubber mallet. Make sure you leave 50mm between the two L24B in the middle, to allow installation of the L02D later. Repeat the process on the other side where the vent is to be installed (2 standard window vents for one set).

Please note this demonstrates the assembly of the roof frame with window vents only

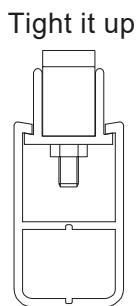
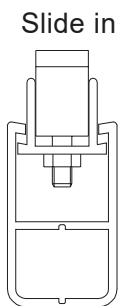
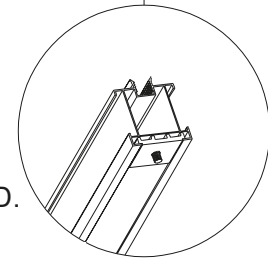
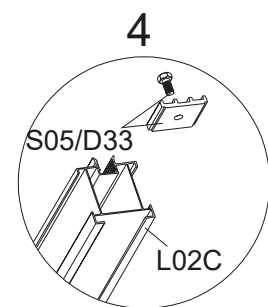
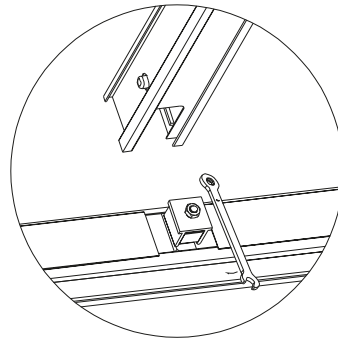
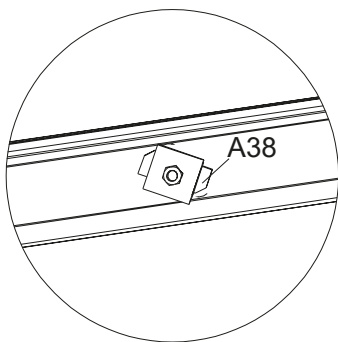
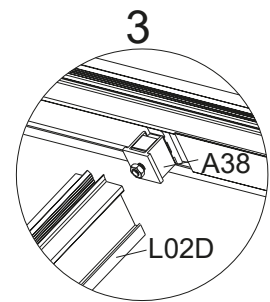
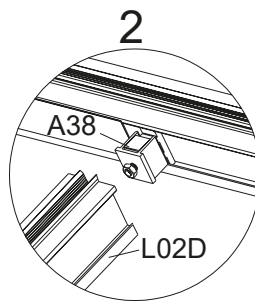
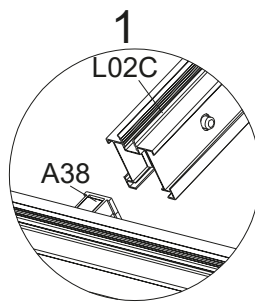
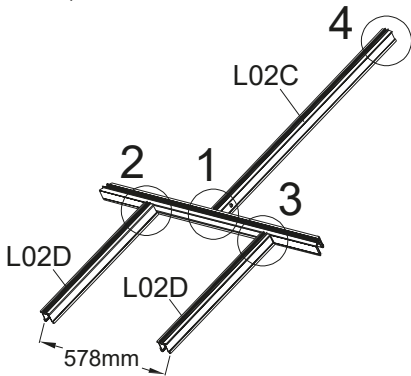
	PART	NO	QTY
1		L02C	6
2		L02D	12
3		L02E	6
4		L25A	12
5		L25B	12
5		L23C	6
7		A38	18
8		D33	6
9		S05 M6X12	6



Roof frame on the window vent side assembly

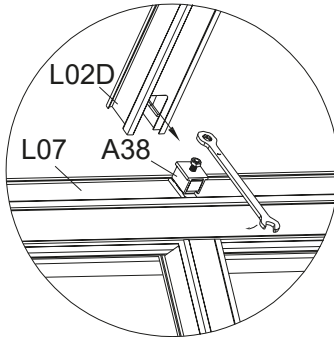
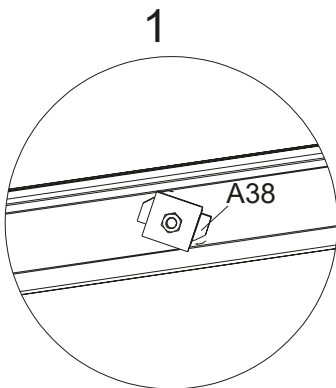
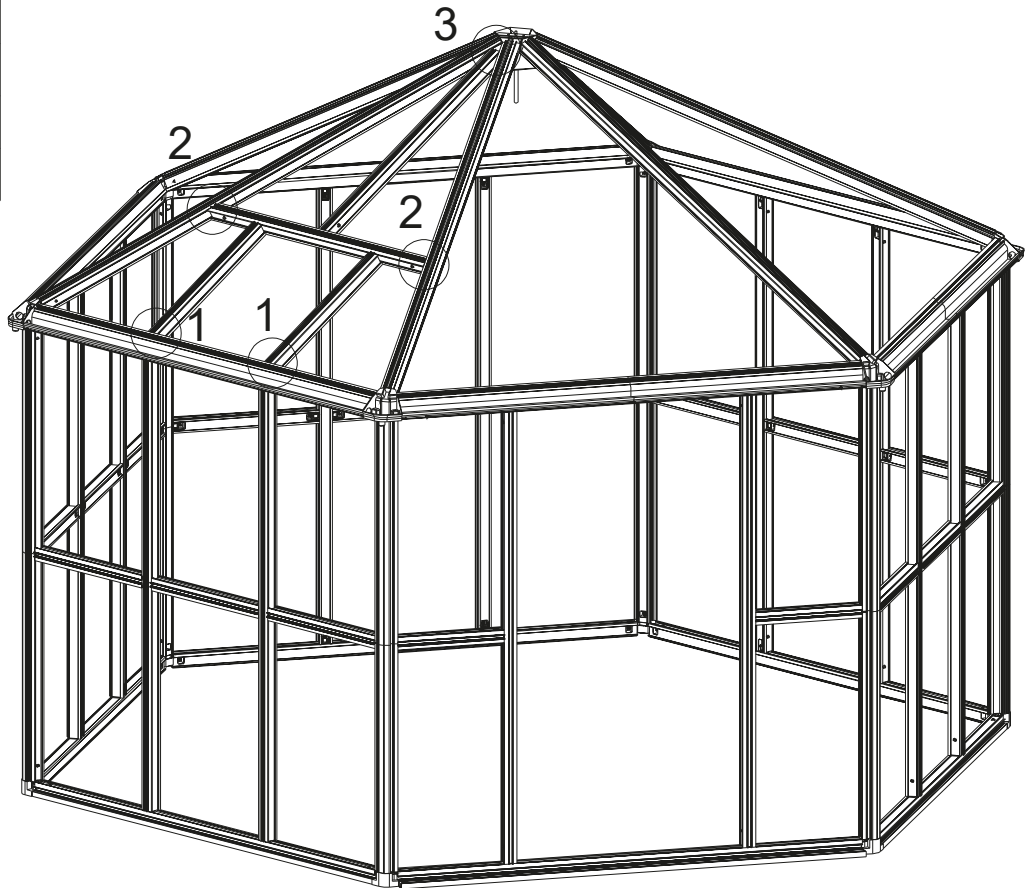


Tap the coverstrips L25A and L25B into L02E gently with a rubber mallet. Make sure you leave 50mm between the two L25A in the middle, to allow installation of the L02C later, and leave 578mm between the two L25B in the middle, to allow installation of the L02D later.

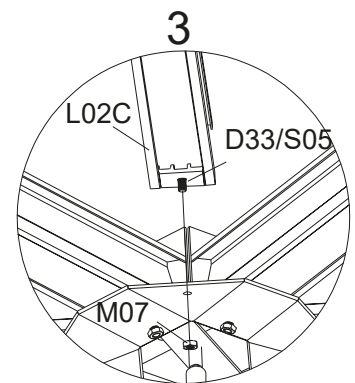
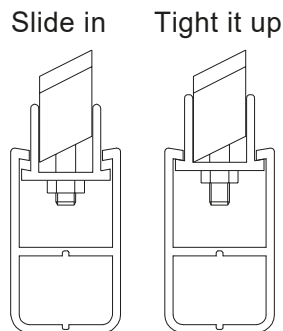
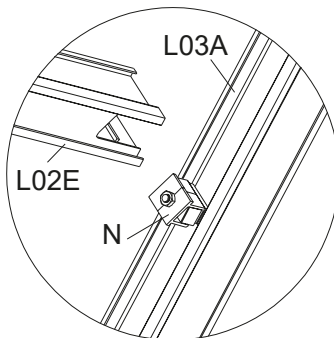
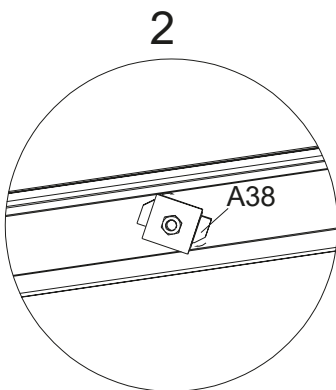


Insert connector A38 into the slot of L02E and rotate it until it goes into the hole of L02C/L02D. Tighten the bolt in the connector A38 with the spanner. Ensure the L02C is in the centre of L02E. Ensure the L02D's are 578mm apart from outside to outside.




PART	NO	QTY
1	A38	12
2	A39	12
3	M07	6
	M6	

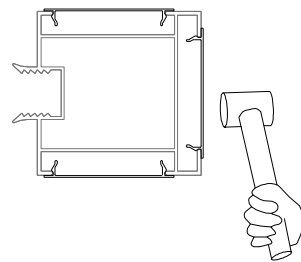
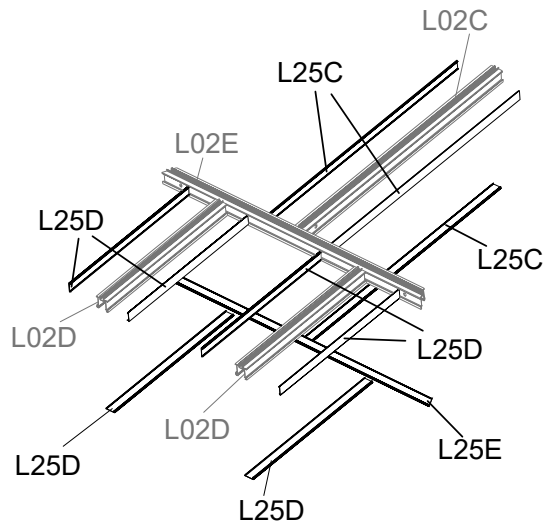
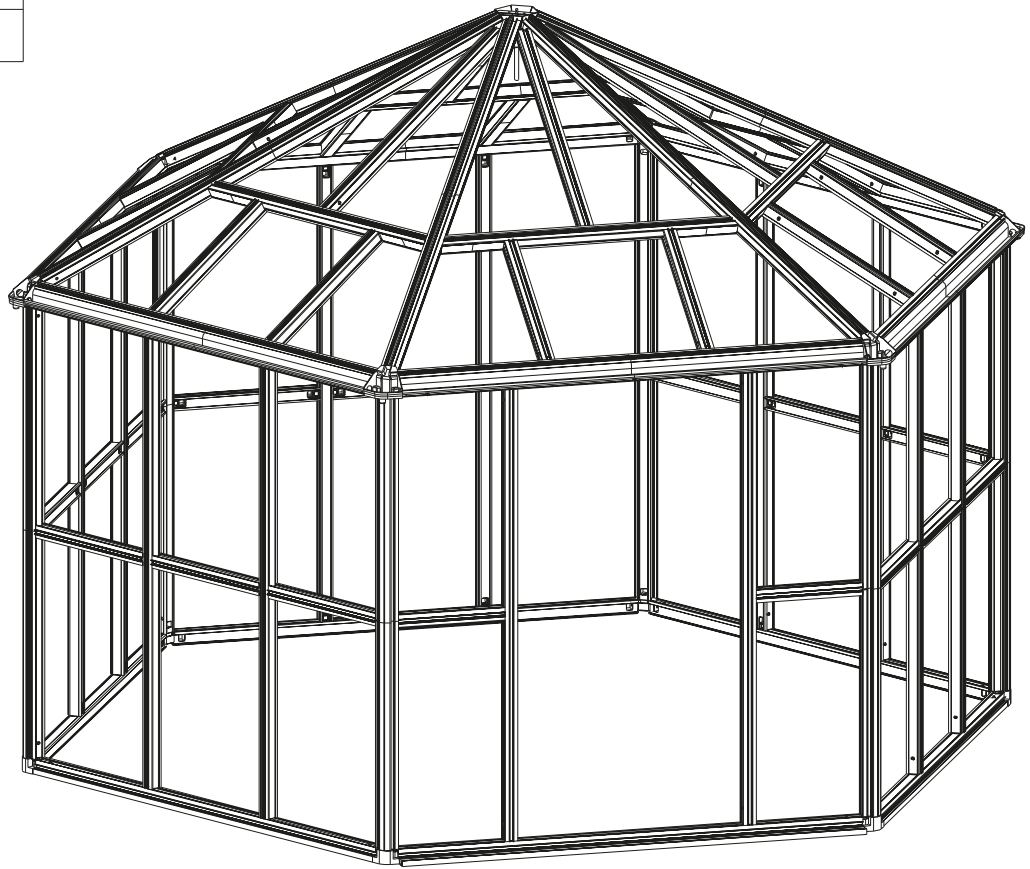


Put connector A38 into the slot of L07 rotate the connector until it slots the hole on L02D. Tighten the bolt in into the channel as per the diagram on the left. Tighten the bolt in the connector A38 with the spanner.





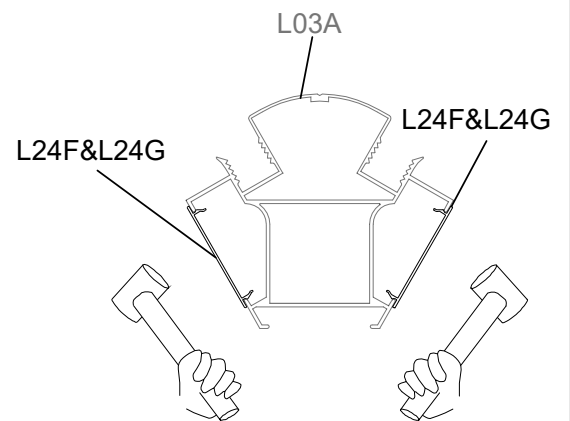
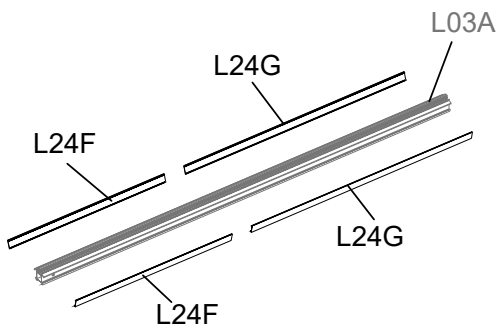
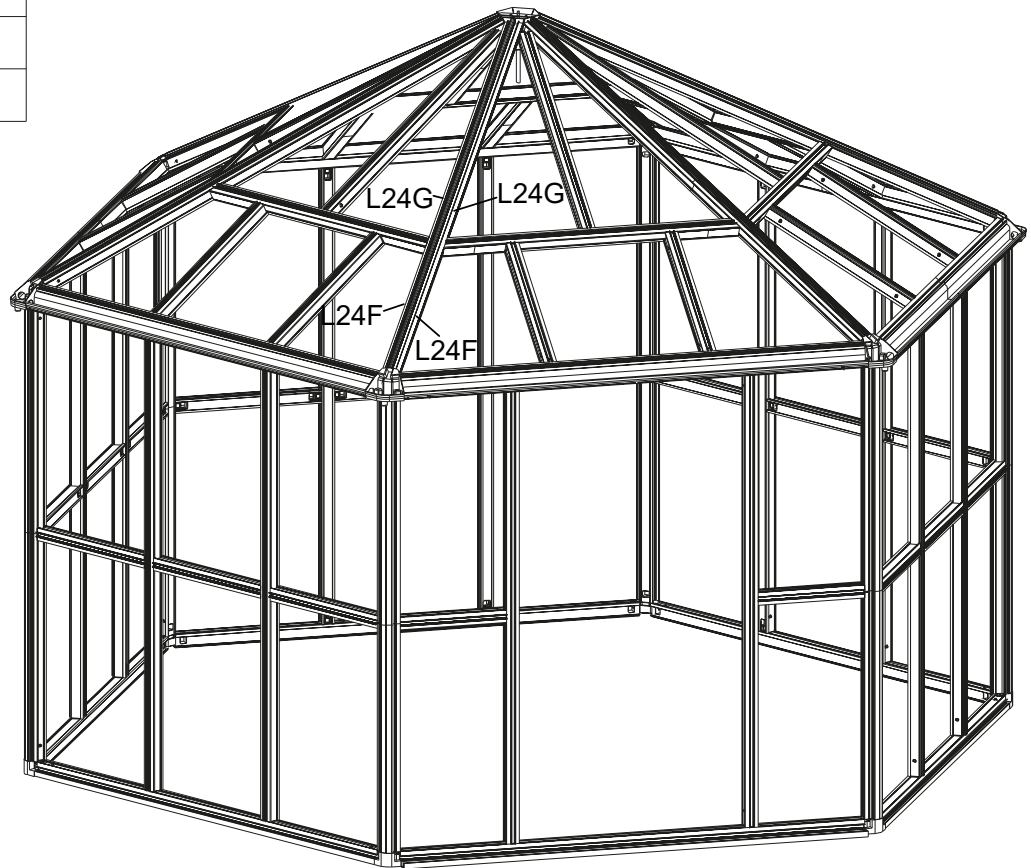
Put the connector N into the slot of L03A, rotate the connector. Tighten the bolt in the connector N with the spanner until it slots into the channel as per the diagram above. Repeat the process on the other side where the vent is to be installed

PART	NO	QTY
1	 L25C	18
2	 L25D	36
3	 L25E	6






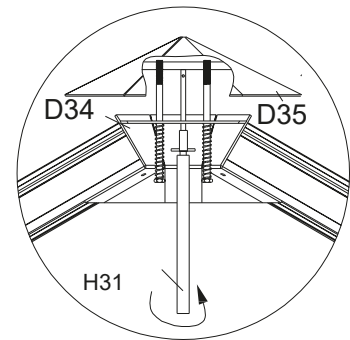
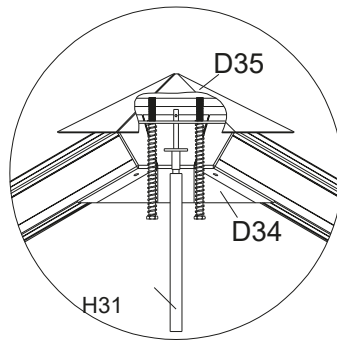
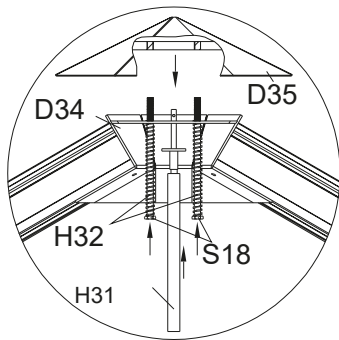
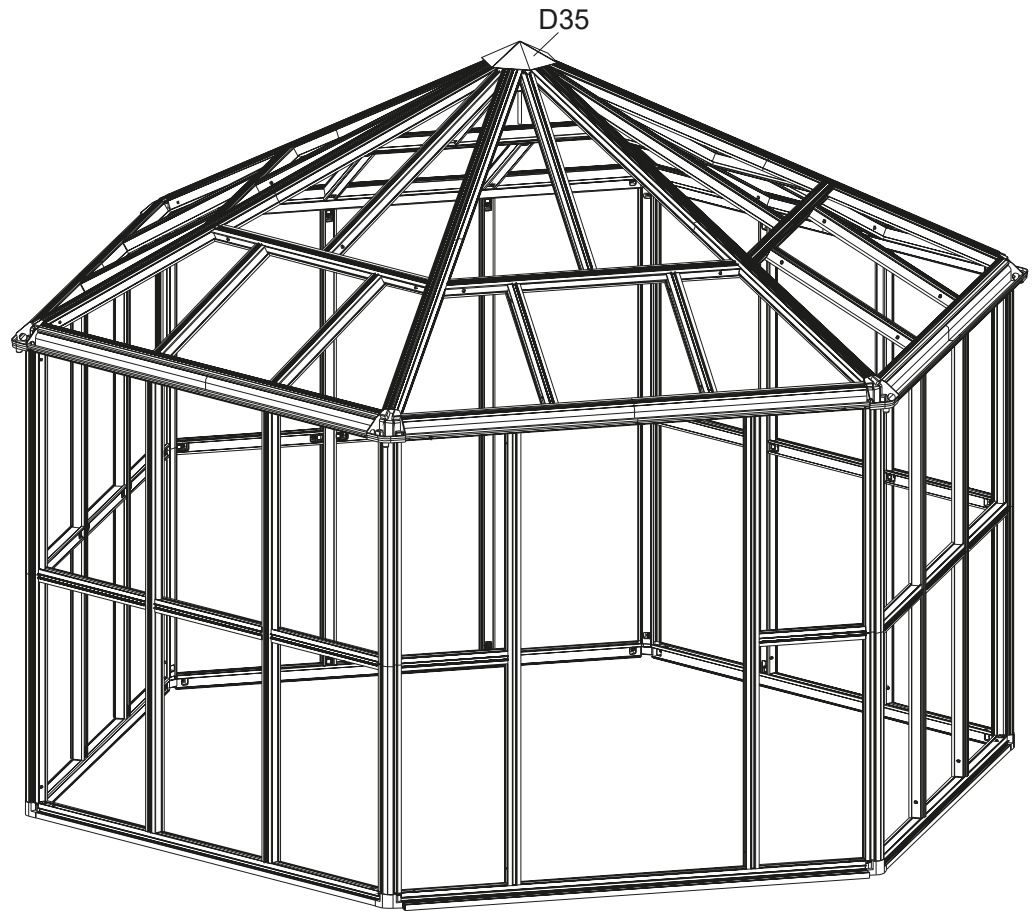
Tap the coverstrips L25C into L02C, L25D into L02D and L25E into L02E gently with a rubber mallet. Do the same on the other side where the vent is to be installed.

	PART	NO	QTY
1		L24F	12
2		L24G	12



Tap the coverstrips L24F into L03A and L24G into L03A gently with a rubber mallet. Do the same on the other side where the vent is to be installed.






	PART	NO	QTY
1		D35	1
2		H32	2
3		S18	2
		M8X150	



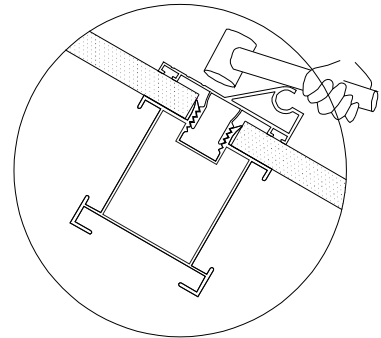
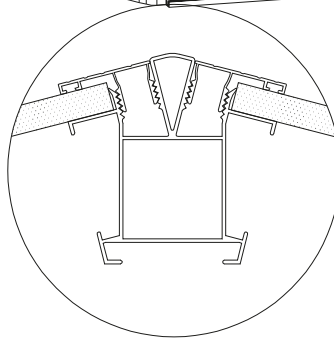
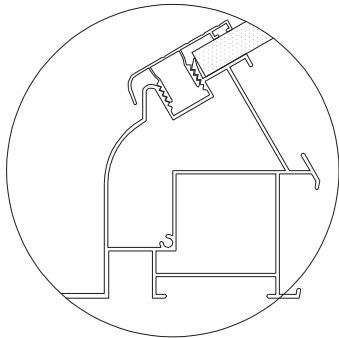
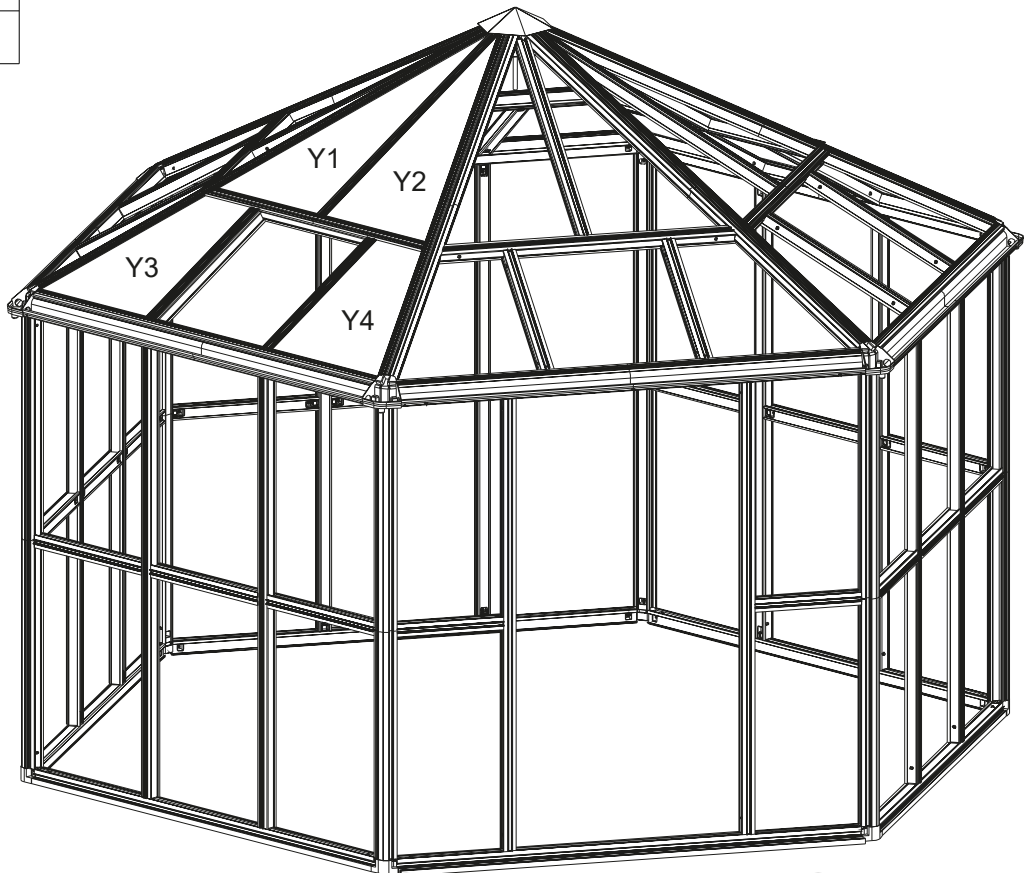
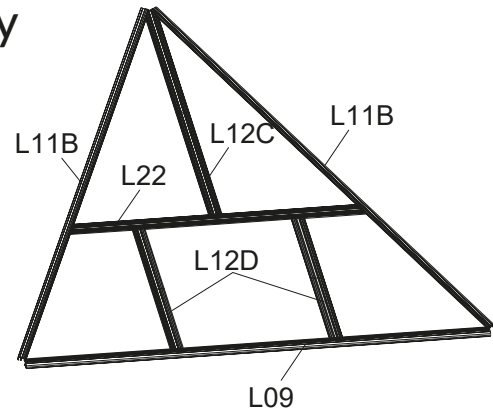
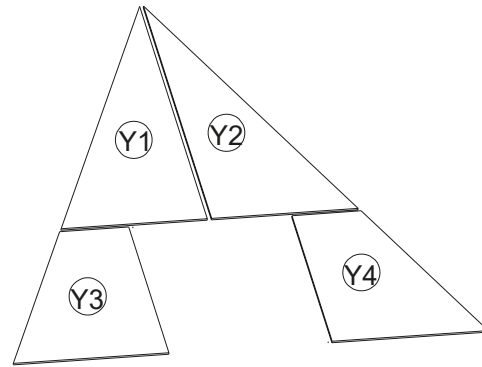
Insert screw S18 into the H32 spring and push it through the holes in D34 and secure them into the D35 cap.

Then install the opener piston so that it pushes up the D35 slightly. You will need to ensure there is a gap between L03A and D35 to allow the panels to be installed later.

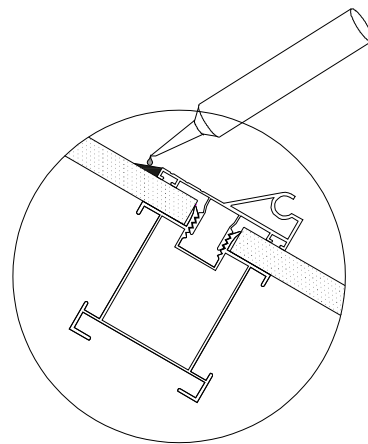
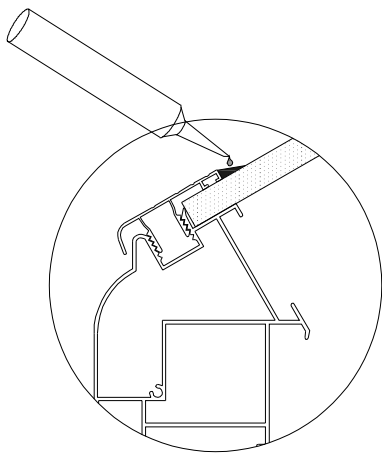
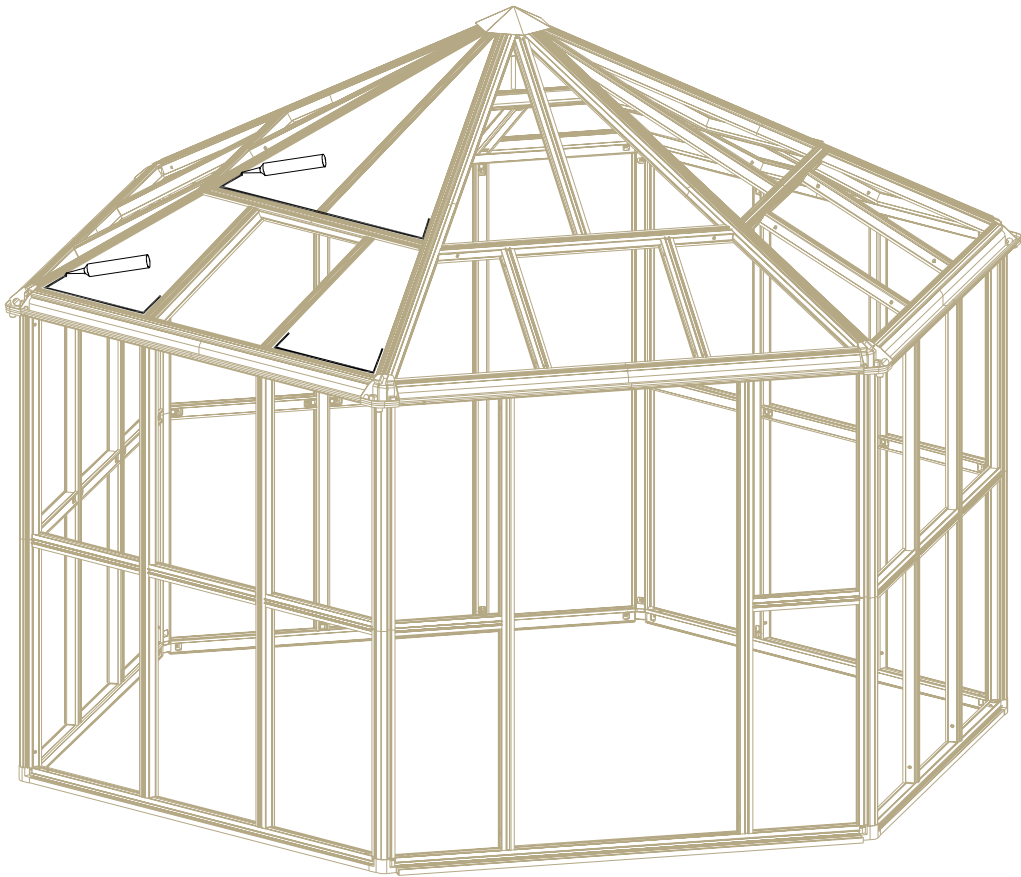
The frame is now complete. Once you start the glazing ensure that you complete it. Do not leave the greenhouse half glazed as it can be more exposed to the weather.

	PART	NO	QTY
1		L09	2
2		L11B	4
3		L12C	2
4		L12D	4
5		L22	2
6		Y1	2
7		Y2	2
8		Y3	2
9		Y4	2

Panel Assembly

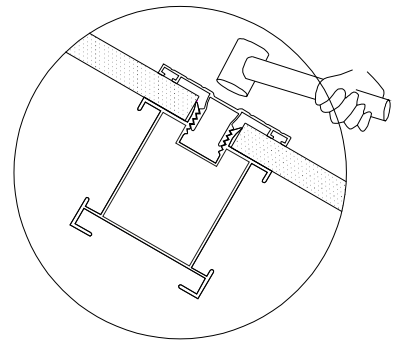
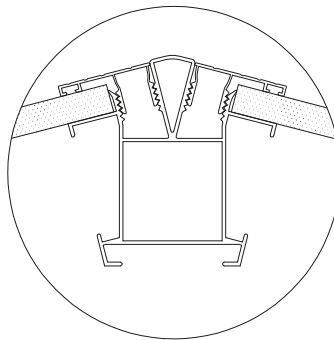
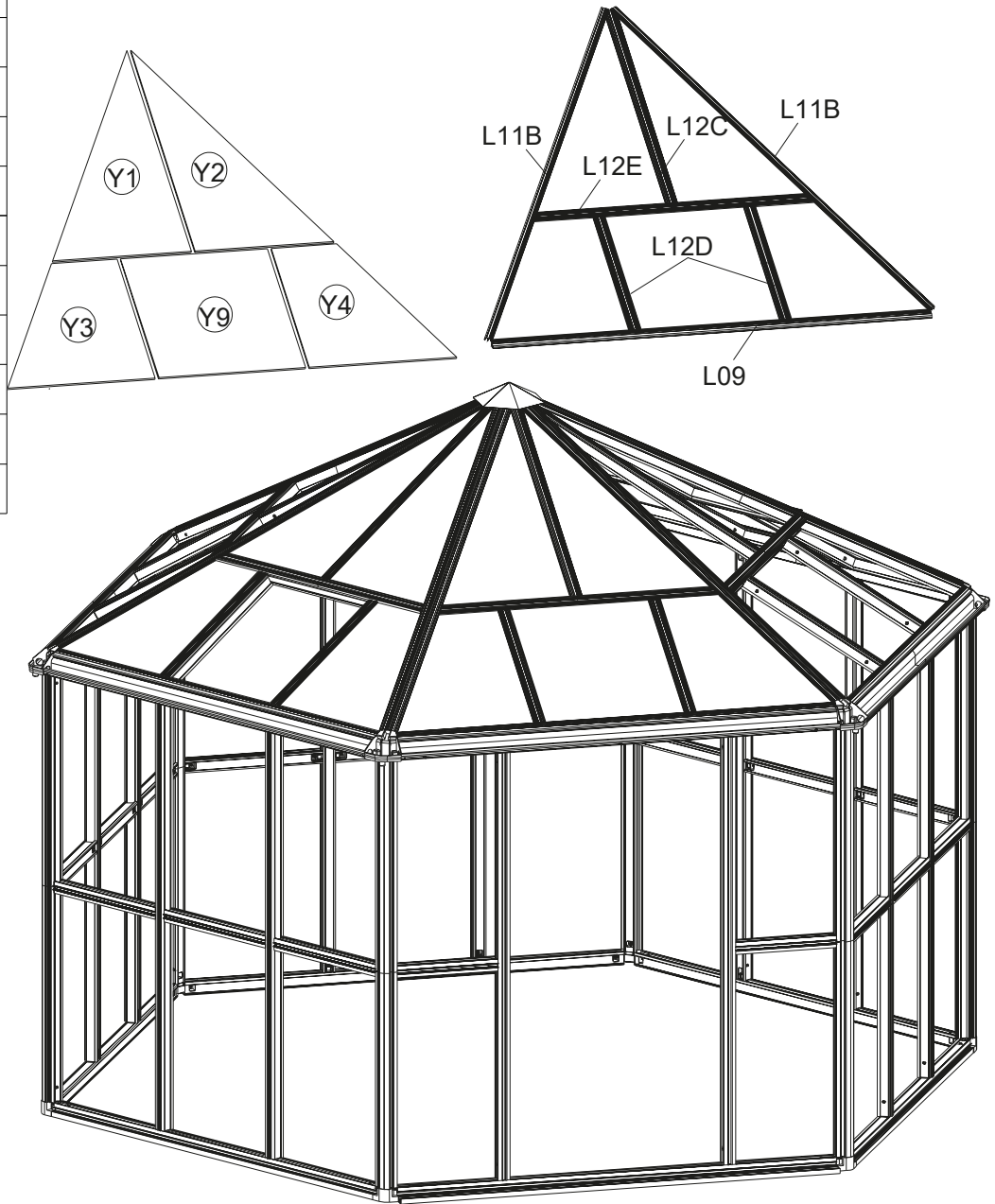


Install the panels and aluminum bar capping in order as shown above, tap the bar capping into the channels with a rubber hammer. Do the same on the other side.

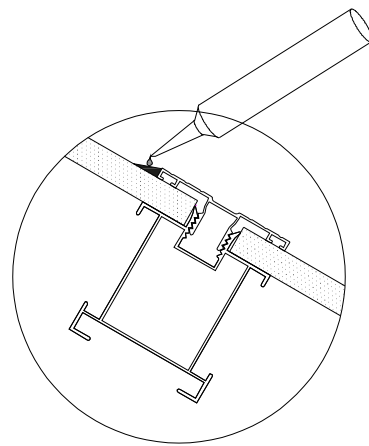
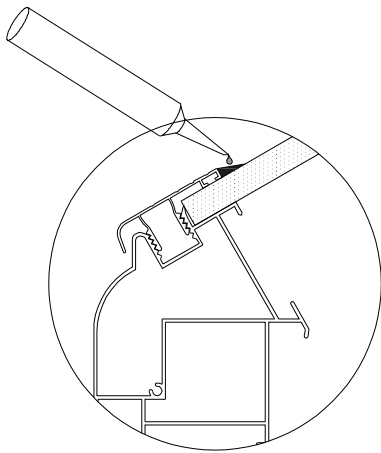
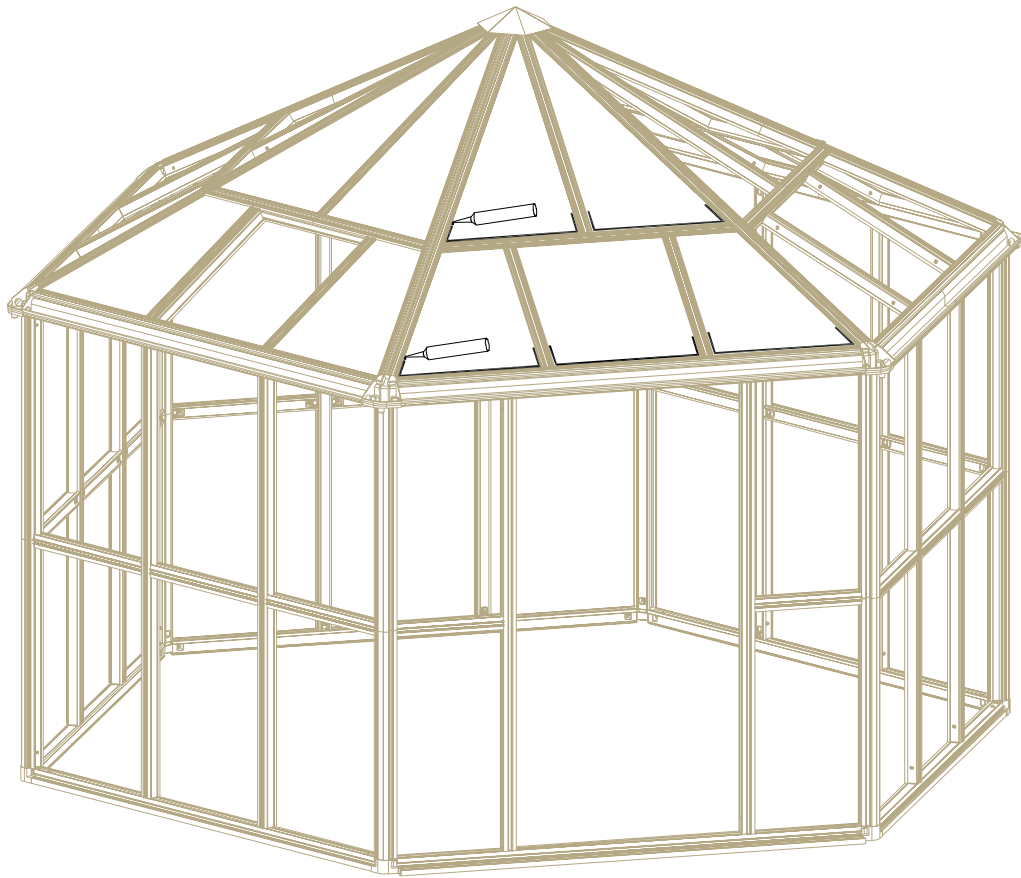


Silicone sealant can help seal at these points to prevent any leaking.
NOTE: ENSURE A POLYCARBONATE SUITABLE SILICONE IS USED.

PART	NO	QTY
1	L09	4
2	L11B	8
3	L12C	4
4	L12D	8
5	L12E	4
6	Y1	4
7	Y2	4
8	Y3	4
9	Y4	4
10	Y9	4

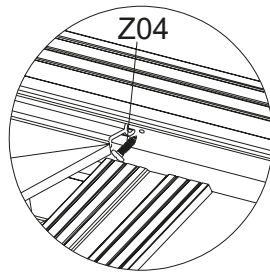
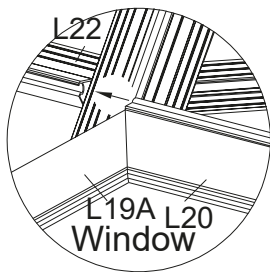
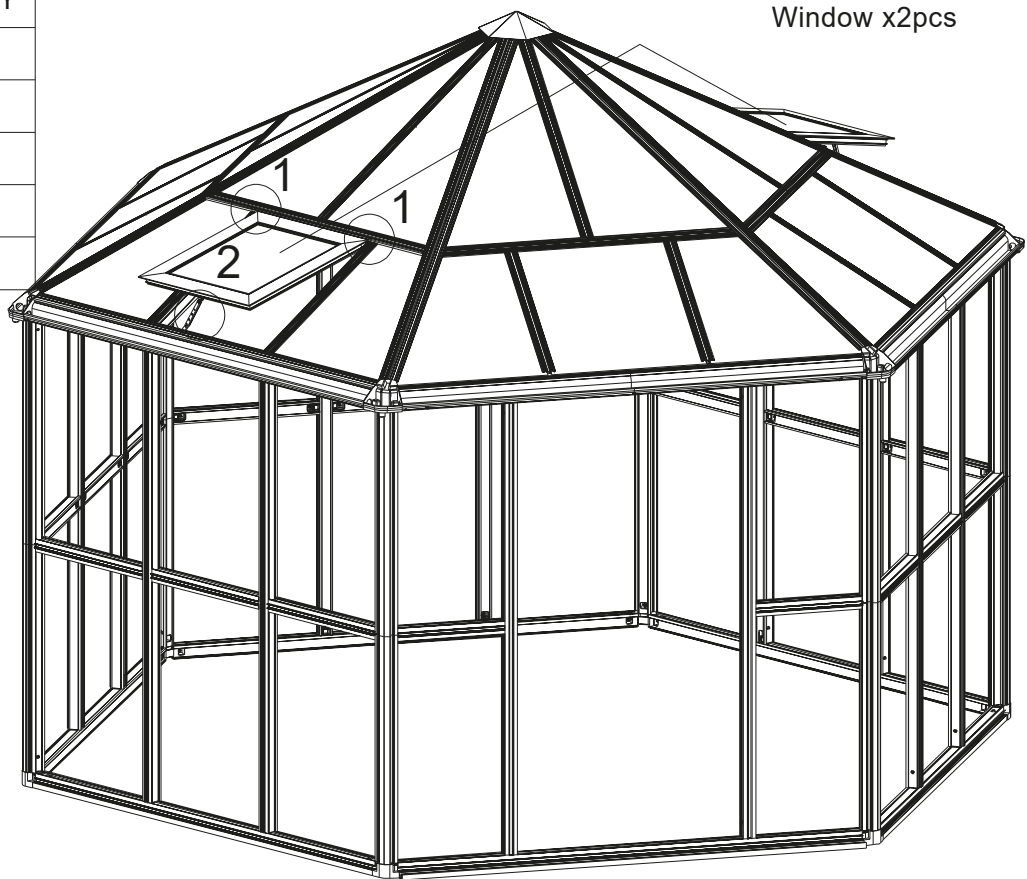


Install the panels and aluminum bar capping in order as shown above, tap the bar capping into the channels with a rubber hammer. Do the same on the other side.

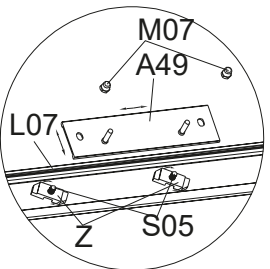
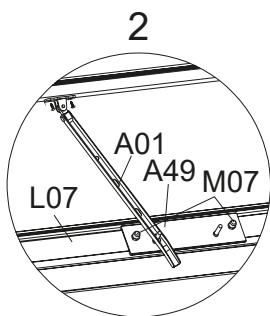


Silicone sealant can help seal at these points to prevent any leaking.
NOTE: ENSURE A POLYCARBONATE SUITABLE SILICONE IS USED.

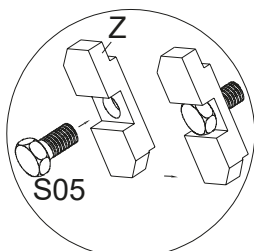
PART	NO	QTY
1	A49	2
2	Z04	4
	Ø4X8	
3	S05	4
	M6X12	
4	M07	4
	M6	
5	D32	4



Slide the window vent along the groove in the L22 and fix it in the correct position using Z04 screws.



*Ensure the manual vent is closed as shown.








Use a screw S05 to pass through Part Z, and then put part Z (2pcs) into the slot of L07 and rotate them to allow the A49 to be bolted on.

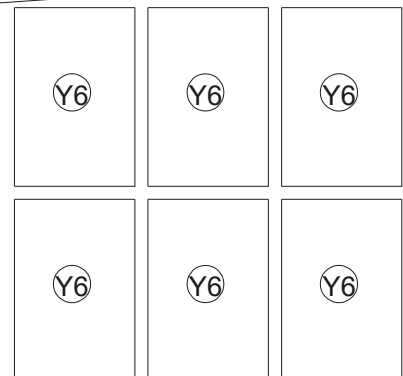
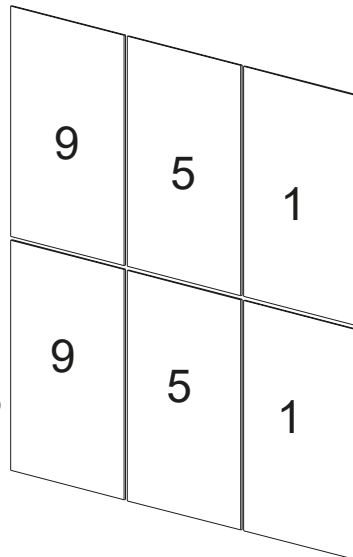
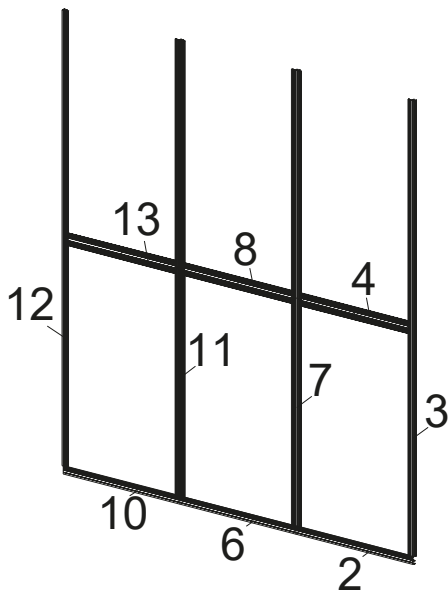
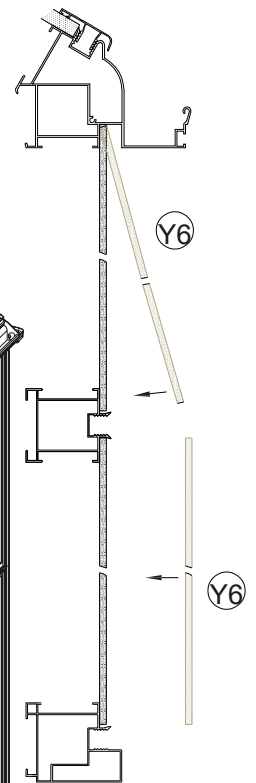
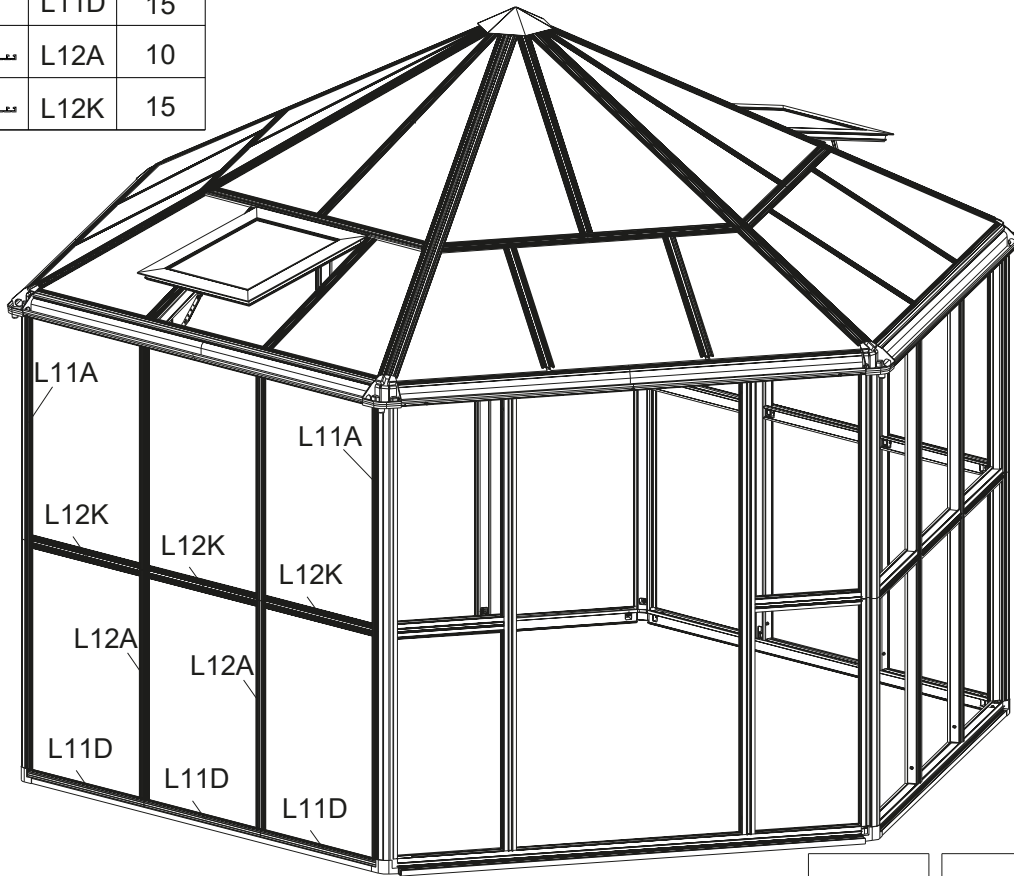
Adjust the position of A49 until the manual vent can be closed as shown, then tighten the nuts.



Witvrouwenbergweg 13B
5711CN, Someren
Nederland

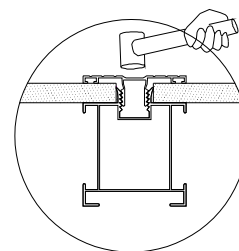
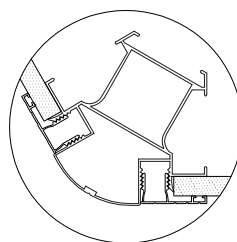
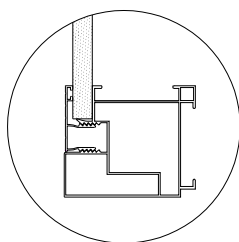







PART	NO	QTY	PART	NO	QTY	
1		L11A	10		Y6	30
2		L11D	15			
3		L12A	10			
4		L12K	15			

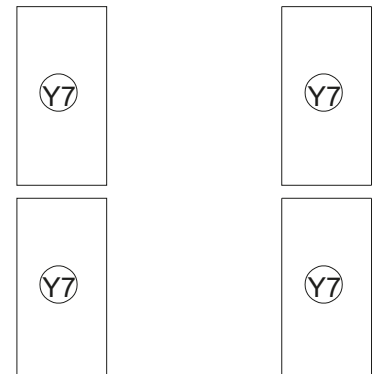
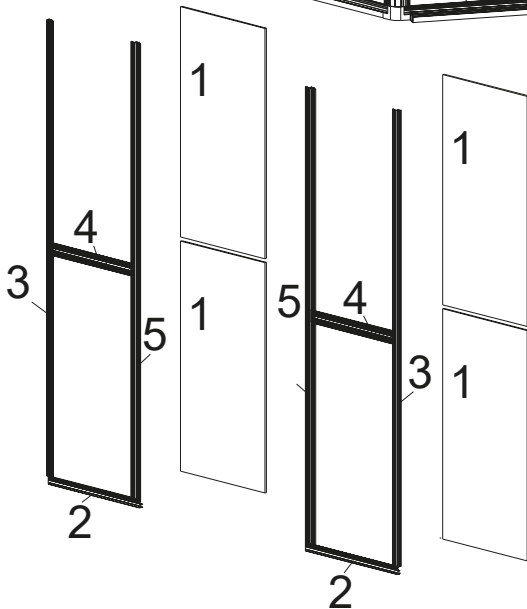
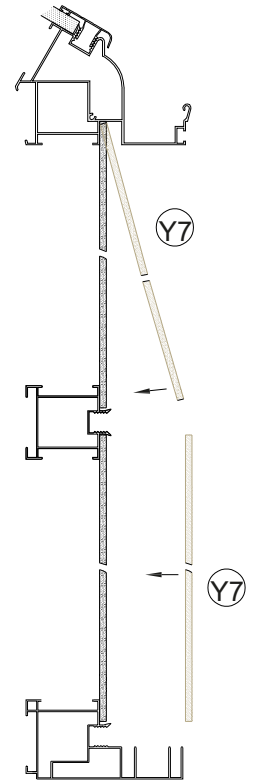
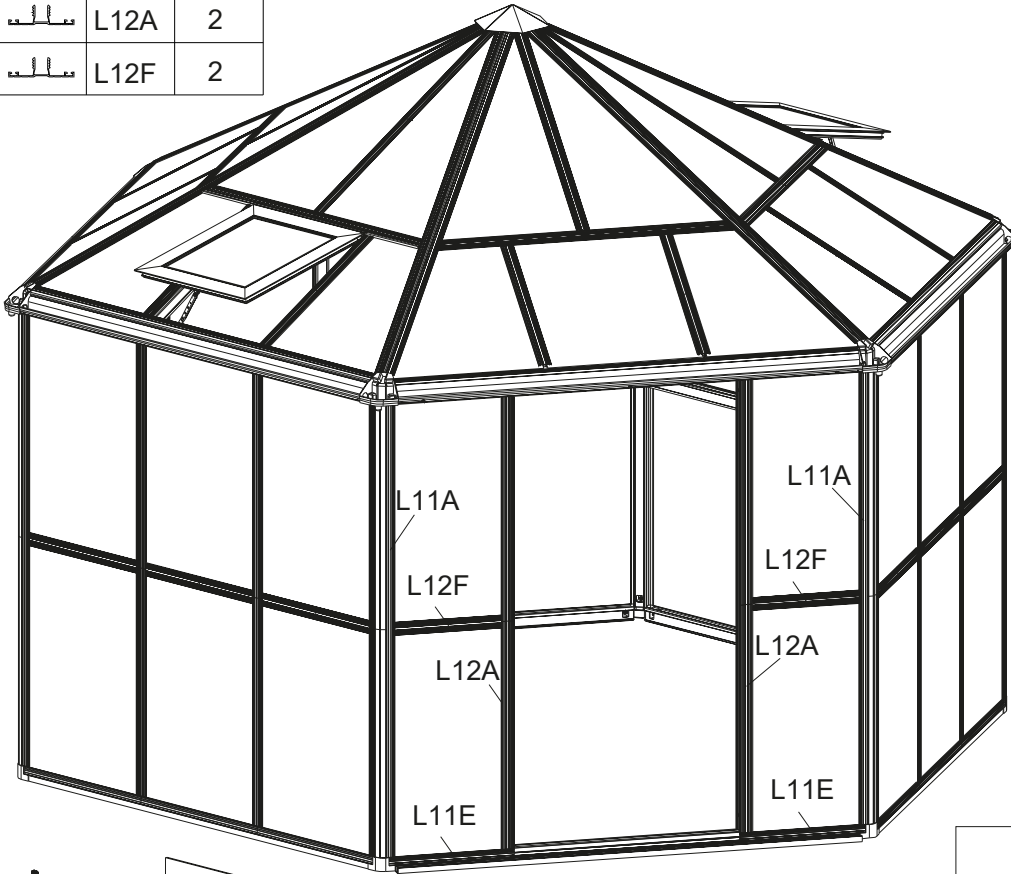


Install the panels Y6 and aluminum bar capping in order as shown above, tap the bar capping into the channels with a rubber hammer.

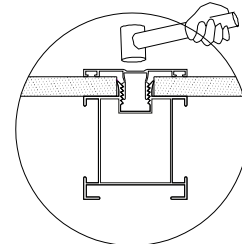
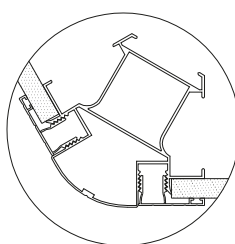
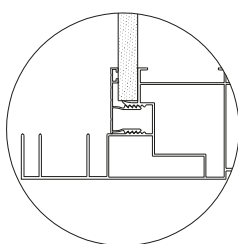
Do the same on the other sides.








PART	NO	QTY	PART	NO	QTY
1	 L11A	2	 Y7	Y7	4
2	 L11E	2			
3	 L12A	2			
4	 L12F	2			

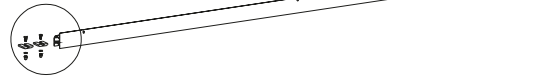


Install the panels Y7 and aluminum bar capping in order as shown above, tap the bar capping into the channels with a rubber hammer.

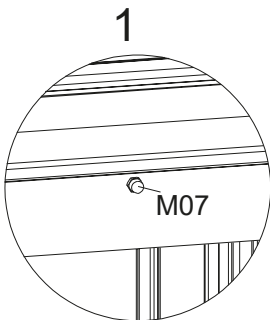
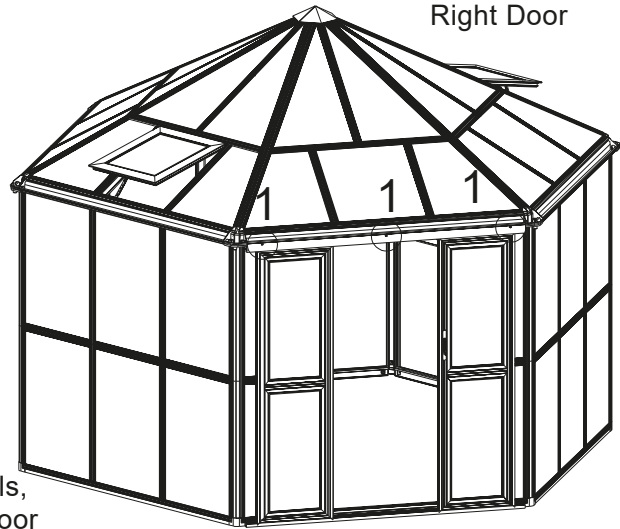
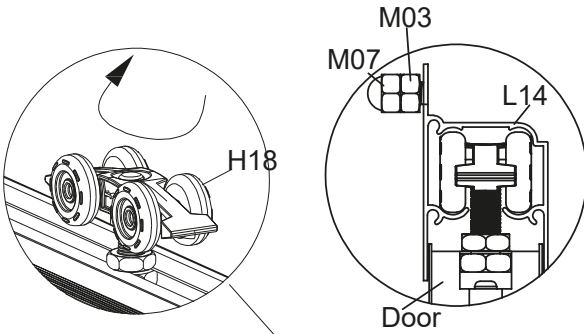
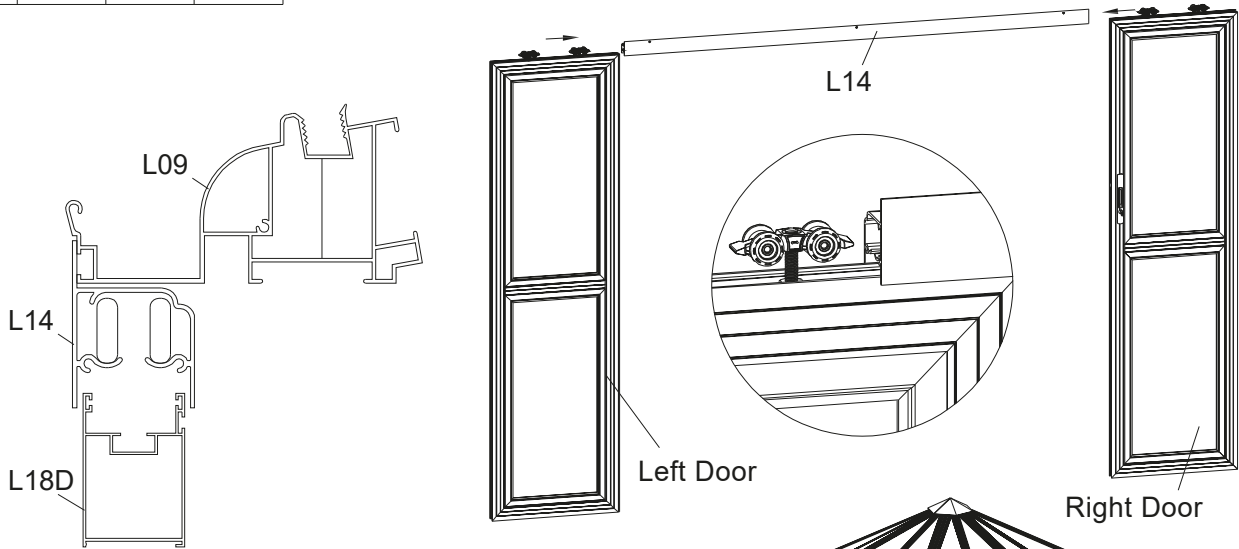
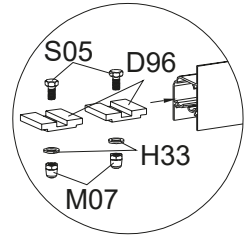


	PART	NO	QTY
1		L14	1
2		D96	2
3		H33	2
4		S05 M6X12	2
5		M07 M6	5

L14

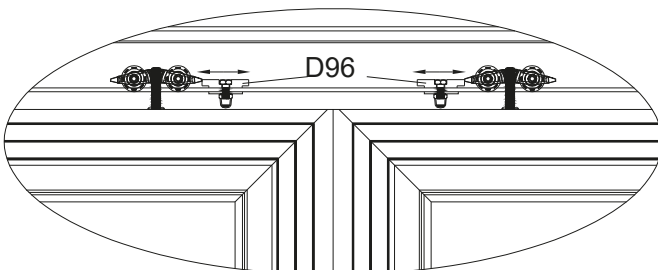


Use a screw S05 to pass through D96, and then slide D96 (2pcs) into the channel of L14, use H33 & M07 to bolt them but not too tight.

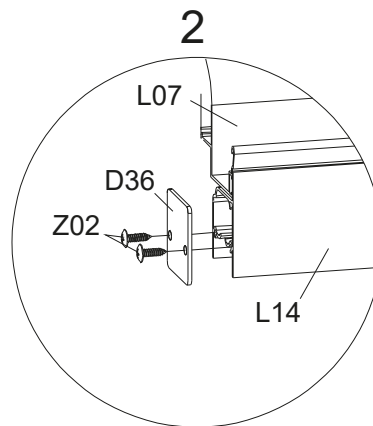
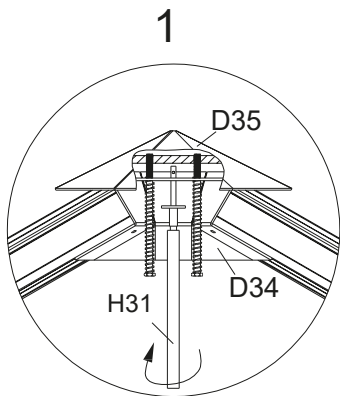
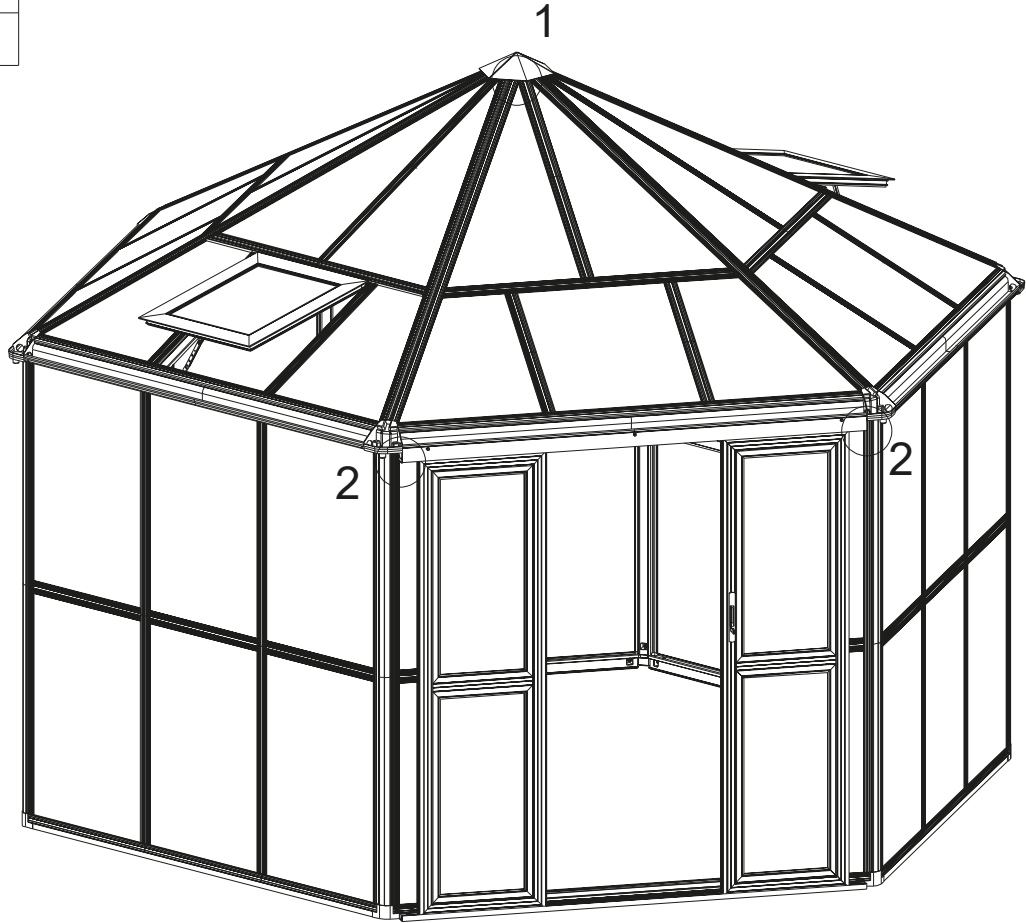


Rotate H18, the roller wheels, to adjust the height of the door so it does not bind or rub on the bottom track.

Adjust the positions of the two D96 until the doors are closed properly as shown, then tighten the nuts.

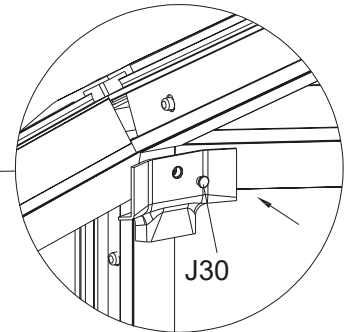
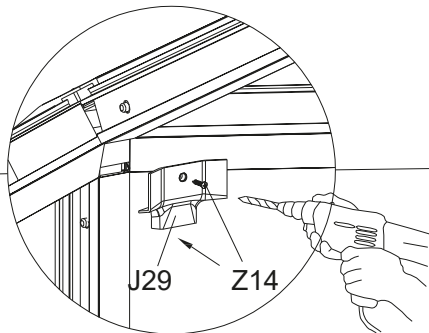
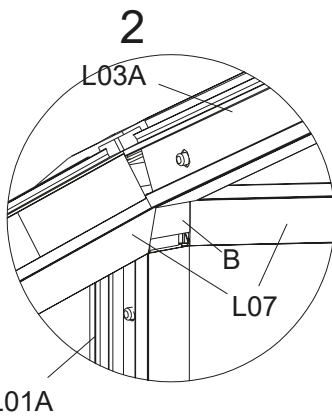
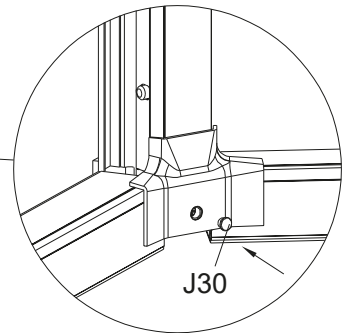
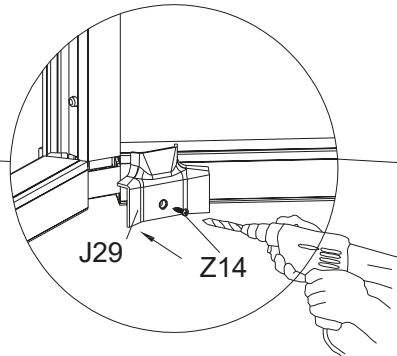
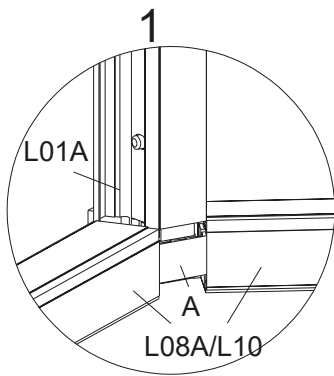
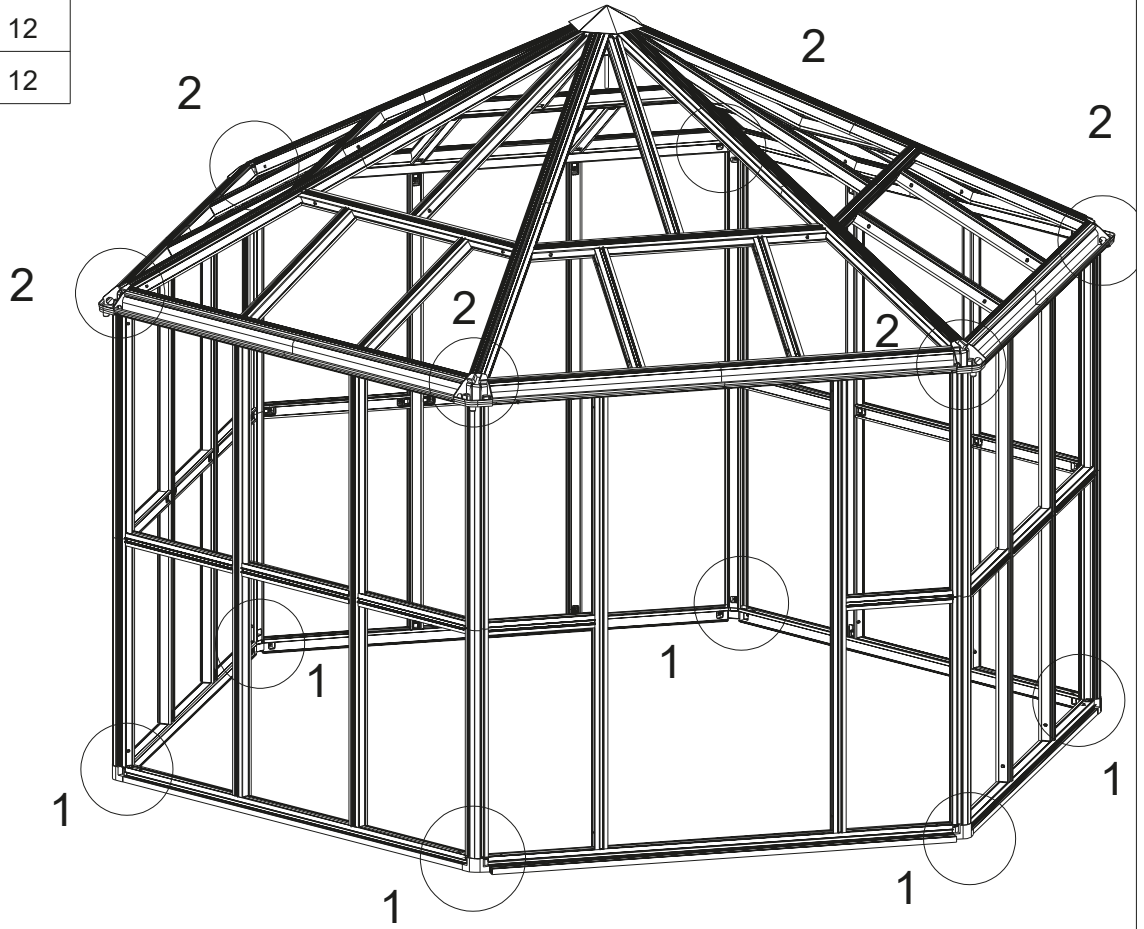


PART	NO	QTY
1	D36	2
2	Z02 Ø4X16D	4

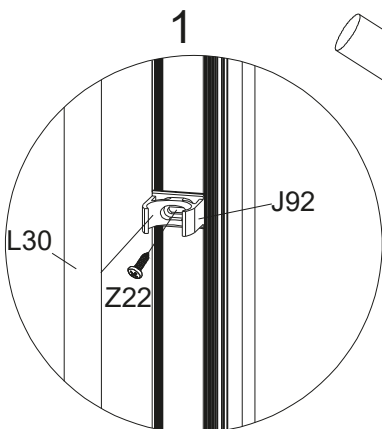
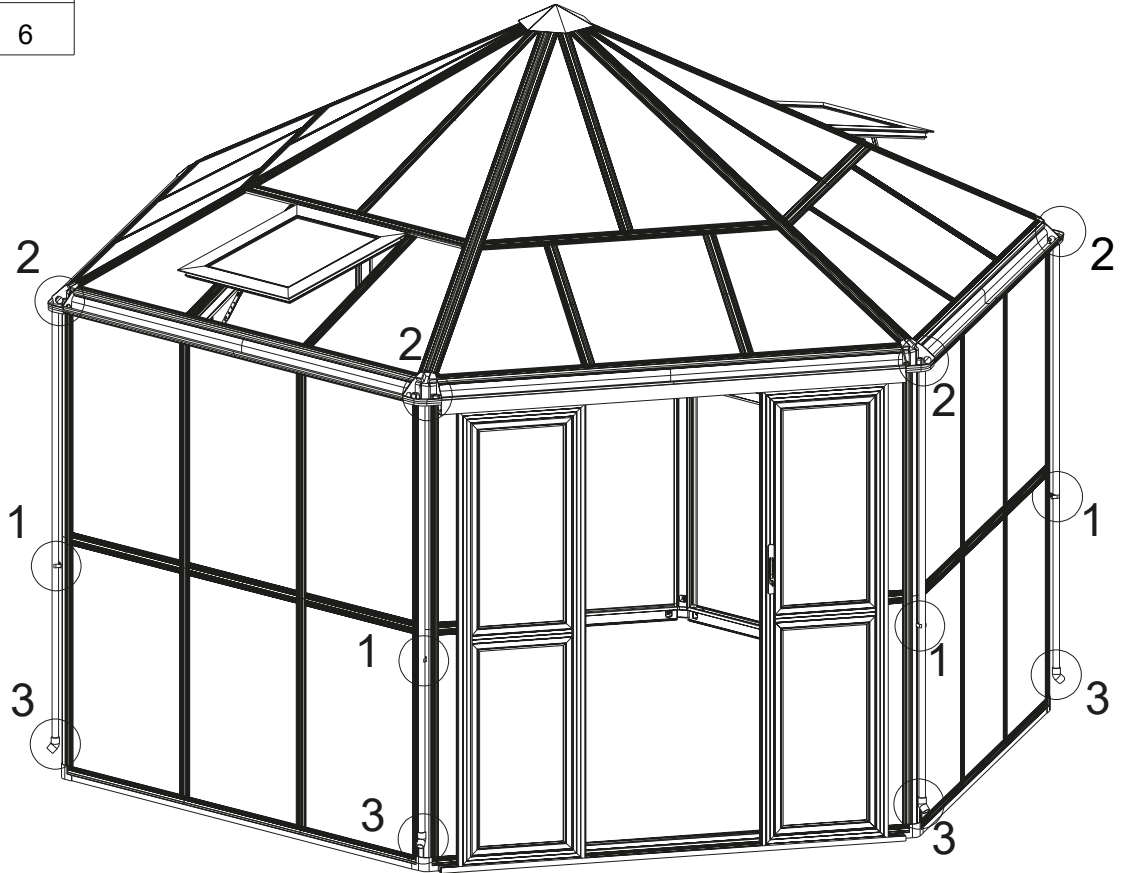


Turn the H31 cylinder counter clockwise to adjust the gap between the D35 and L03A.

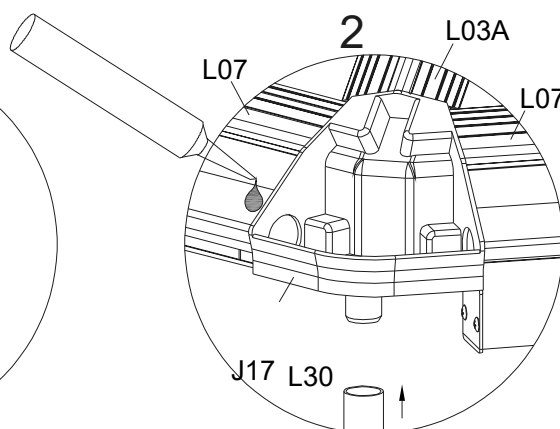
PART	NO	QTY
1	J29	12
2	J30	12
3	Z14 M4.2X25	12



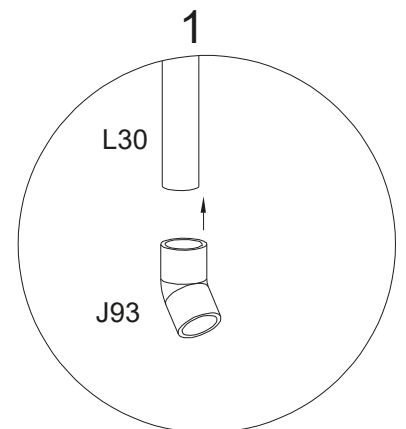
PART	NO	QTY
1	L30	6
2	J93	6
3	J92	6
4	Z22 Ø4X16	6



Drill a hole in L01A and L01B, approximately 3.2mm diameter and 700mm up from the bottom. Fix the J92 downpipe bracket with Z22 screws and then clip the L30 downpipe into the J92 bracket.



Fill some silicone sealant around J17 and L30 to avoid water leaking.



Fill some silicone sealant around the downpipe bends to avoid water leaking.